

FORD:

2000-2005 Thunderbird
2000-2007 Crown Victoria, Focus, Mustang,
Taurus
2005-2007 Five Hundred, Freestyle
2006-2007 Fusion
1999-2003 Windstar
1999-2008 F-Super Duty
2000-2005 Excursion
2000-2007 E-Series, Expedition, Explorer,
Ranger
2001-2003 Explorer Sport
2001-2007 Explorer Sport Trac
2001-2008 Escape
2004-2007 F-150, Freestar
2005-2008 Escape Hybrid
2007 Edge
2004-2007 F-650, F-750

LINCOLN:

2000-2002 Continental
2000-2006 Lincoln LS
2000-2007 Town Car
2006 Zephyr
2007 MKZ
2000-2007 Navigator
2003-2005 Aviator
2006-2007 Mark LT
2007 MKX

MERCURY:

2000-2005 Sable
2000-2007 Grand Marquis
2005-2007 Montego
2006-2007 Milan
2000-2007 Mountaineer
2004-2007 Monterey
2005-2008 Mariner
2006-2008 Mariner Hybrid

This article supersedes TSB **04-24-3** to update the vehicle model years.

ISSUE

Some vehicles equipped with leather-wrapped steering wheels may exhibit the leather coming loose from the spoke area.

ACTION

Apply Motorcraft Instant Gel Adhesive to re-adhere the loose leather to the wheel spoke. Refer to the following Service Procedure.

SERVICE PROCEDURE**NOTE**

IF RE-ADHERING LEATHER TO THE FRONT SIDE OF THE STEERING WHEEL ONLY, OMIT STEPS 1 AND 6. STEERING WHEEL/AIR BAG ASSEMBLY REMOVAL IS NECESSARY ONLY WHEN REPAIRING LOOSE LEATHER ON THE BACKSIDE OF THE STEERING WHEEL.

CAUTION**AVOID SKIN CONTACT WITH MOTORCRAFT
INSTANT GEL ADHESIVE.**

1. Remove the steering wheel (ONLY NECESSARY TO REPAIR BACKSIDE OF STEERING WHEEL). Refer to Workshop Manual Sections 211-04 and 501-20B.
2. Fold loose leather out of the way.
3. Apply Motorcraft Instant Gel Adhesive evenly over the wheel spoke.
4. Fold the leather back into its original position.
5. Smooth the leather, tuck in for neat appearance, and apply pressure until the leather is bonded to the wheel spoke (apply pressure for at least 30 seconds).

NOTE

THE ADHESIVE SHOULD BE COMPLETELY SET AFTER 5 MINUTES. DO NOT PULL ON THE REPAIR AREA.

NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford, Lincoln, or Mercury dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.

TSB 07-4-3 (Continued)

6. Reinstall steering wheel.

PART NUMBER	PART NAME
TA-19	Motorcraft Instant Gel Adhesive

WARRANTY STATUS: Eligible Under Provisions Of New Vehicle Limited Warranty Coverage
IMPORTANT: Warranty coverage limits/policies are not altered by a TSB. Warranty coverage limits are determined by the identified causal part.

OPERATION	DESCRIPTION	TIME
MT070403	Use SLTS Operations If Available; Claim Additional Diagnosis Or Labor Performed As Actual Time.	Actual Time

DEALER CODING

BASIC PART NO. 3600	CONDITION CODE 33
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