



LRS-17814K
1999-04 MACH1 Grille Delete Kit
Instruction Sheet



Kit Includes:

- 1 Grille Delete Panel
- 1 Grille Pony with bracket
- 4 Delete panel mounting nuts
- 2 Grille pony mounting screws

1. Remove the 6 phillips-head pushpins from the factory grille. There are 4 located on the grille, and 2 on the bumper cover. You will use 2 of these to install the Mach 1 grille delete.
2. Gently pry the grille forward and remove the 4, 7mm bolts at the bottom of the grille. This procedure may require removal of the head lights to gain access to the bolts. If so, the headlights remove by simply sliding out the 4 retaining clips and pulling the headlight forward.
3. Remove the black backing that covers the headlight panel. This part fits behind the factory grille, and installs with push pins.
4. Drill a 1/2" hole in the center of the grille backing to expose the pre-existing hole in the header panel that locates the grille pony.
5. Reinstall the grille backing.
6. Install the grille delete into the original grille mounting holes. Gently pull the bumper cover forward and install the 4 pal nuts provided with the kit.
7. Install the grille pony with the 2 phillips-headed screws provided in the kit and re-install the 2 plastic push pins removed from the top of the bumper cover.

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