

### DIRECTIONS FOR REPLACING CONTROL UNITS

The original unit may have failed due to a defective component on the vehicle. Make sure all sensors and solenoids are functioning properly prior to installing the new unit. If after the installation the same problem or diagnostic trouble code exists, check for any TSBs, software updates or relearns procedures.

1. Ignition must be off during the replacement.
2. When removing computer, be careful not to damage it. Take special care when you pull connectors out of the computer. Do not pull on wires when disconnecting connectors. Disengage latch on the connectors before pulling them apart.
3. Disassemble mounting hardware from the computer carefully so as not to damage the box
4. Install the mounting hardware on the remanufactured computer.
5. Install the remanufactured computer on the car; making sure the connectors are the right ones. Do not use excessive force. If they don't fit, interchange or turn them over. The connectors should be latched after insertion.
6. Pack old computer into the shipping carton for protection. Use this carton only when shipping back the old computer.

### WARNING

**THE COMPUTER IS A DELICATE UNIT. HANDLE WITH CARE AND AVOID EXPOSING IT TO EXTREME TEMPERATURES, MECHANICAL SHOCKS OR HIGH HUMIDITY.**