



Steeda S650 Mustang 2-Point G-Trac Brace

Installation Instructions for Part: 555-5535



Tools required:

1. Jack
2. Jack Stands
3. File or chisel
4. 22mm wrench
5. Ratchet
6. 22mm socket
7. 7mm socket



Installation:

1. Place your car securely on jack stands or a lift.
2. Start by removing the circled belly pan screws with a 7mm socket. You do not need to completely remove the panels, but the entire rear of the engine belly pan and the fronts of the side frame belly pans must be loose to install the brace. Although, completely removing them will make the job easier.
3. Completing one side at a time, insert the provided tubular spacer into the subframe and move to rear most hole in the subframe. If there is any metal slag left over on the subframe preventing the spacer from moving to this location you will need to remove it. A file or a chisel will work well for this.
4. Position the spacer so the bolt can slide through it, and cannot fall out of the subframe.
5. Lift the brace into position and install the provided bolt from below the stamping and secure it with the provided washer and nut. At this point check to make sure there is header clearance between the headers and the G-Trac brace. Depending on application, you might need to shim the G-Trac brace down slightly so that there is clearance. Four 1/8" spacers are included so you can shim the brace down up to 1/4". This will make reattaching the belly pans more difficult.
6. Using a 22mm wrench and a 22mm socket, tighten the bolt snugly and then continue the installation repeating steps 3-6 on the other side of the vehicle. Torque to 55-60ftlbs.
7. Break off the installation wire on the spacers.
8. Reinstall the belly pans. Depending on if you needed to shim the brace, some minor trimming may be required of the belly pans.
9. Remove your vehicle from your jack stands and enjoy!

