



1992-96 S&B Bronco Body Mount Bushings

Installation

Instructions provided by S&B

1. Using a 5/8" socket, remove the (2) rear body mount bolts. (5th row)
**You may have to hold the lower portion of the bolt while loosening from the top side.*
**You may need to use a rubber mallet to force the lower mount out.*
2. Lift up the rear mat/carpet in order to gain access to the 4th row of body mounts. Then, using a 5/16" socket remove the (2) body mount bolts.
**If the lower body mount doesn't drop out, go ahead and screw in the provided removal cup in order to remove the old mount, or use a hammer to push it down from above.*
3. Remove the door floor trim molding from both the driver and passenger side using a phillips head.
4. Remove the lower seal belt molding on both sides. Then, pull the carpet back and remove the plastic covers from body mount locations to gain access to the 3rd row of body mounts.
5. Using a 5/8" socket, remove both body mount bolts.
**If the lower body mount doesn't drop out, go ahead and screw in the provided removal cup in order to remove the old mount, or use a hammer to push it down from above.*
6. Now, move on to row 2 which is located on the front floor boards (driver & passenger side). Lift up the front portion of the carpet to gain access. Then, remove the plastic plug. Using a 5/8" socket and extension, uninstall the factory 2nd row body mounts.
7. Use the large removal cup to remove the lower portion of 2nd row body mounts.
8. Move up to the front core support to remove the 1st row body mounts. Using a 5/8" socket and extension, loosen the mounts from the top by unbolting the factory nuts and leaving the unique washers in place (These will be needed when installing the S&B body mounts.)
9. While still at the front core support body mounts, once you've removed the top nut, go ahead and unbolt the factory bolts from underneath using a 5/8" socket.
10. Next, using a floor jack & extension, jack up the driver side of the vehicle in order to remove the upper factory body mounts.
**IMPORTANT: Be sure that you're jacking up the vehicle from a stable reinforced point of the body, such as a pinch weld. S&B recommends using two jacks at a time to raise even one side of the vehicle at a time. Do not jack up the vehicle too high as this may result in damaged radiator hoses, brake lines, steering, etc. Go up enough to barely get the upper body mount off its post.*
11. Take the Hex Shaped and install the front core support mount.
**Each body mount includes a red paper separator: the components above the paper are the upper mounts, and the components below are the lower mounts.*
12. Then, proceed on installing the upper body mounts for the remaining rows. Once finished, you can lower the driver side of the vehicle.
13. Next, proceed to the passenger side and start by jacking up the body similar to what you did on the driver side.
**IMPORTANT: Be sure that you're jacking up the vehicle from a stable reinforced point of the body, such as a pinch weld. S&B recommends using two jacks at a time to raise even one side of the vehicle at a time. Do not jack up the vehicle too high as this may result in damaged radiator hoses, brake lines, steering, etc. Go up enough to barely get the upper body mount off its post.*

(cont. on next page)

FIND YOUR NEXT MOD! SHOP 1000s OF PARTS ONLINE 24/7 @ LMR.COM

14. Take the other Hex Shaped S&G Body Mounts and install on the front core support mount.

**Each body mount includes a red paper separator: the components above the paper are the upper mounts, and the components below are the lower mounts.*

15. Then, proceed on installing the upper body mounts for the remaining rows. Once finished, you can lower the passenger side of the vehicle.

16. Before you begin, ensure that both front core supports have their factory washers in the factory position before installing the provided bolts. Then, install the lower portion of the body mounts.

17. Now, take the provided body mount bolts that came with the S&B kit and feed them in through the top of every body mount. Then, using a 15mm socket, tighten down the 10 bolts.

**You will need various extensions for the front core support mount bolts.*

Torque every body mount bolt to 60 ft-lbs.

18. Once all bolts are torques to spec, reinstall the body mount cab caps and re-install the trim pieces that were uninstalled earlier in the install.

19. Make one last visual inspection and ensure that every mount has a top and bottom and are correctly seated, both to the body and to the frame.

Your installation is complete.

Disclaimer

By using this instruction sheet, you agree that other than as expressly stated in the LMR Terms and Conditions (Agreement) or as required by the laws of the state of Texas or applicable United States federal law (Applicable Law), this instruction sheet is provided "AS IS" and LMR does not make any specific representations or warranties about this instruction sheet. For example, LMR does not make any warranties about: (a) the content provided in this instruction sheet; (b) any specific features of this instruction sheet, or its accuracy, reliability, or ability to meet your needs. The knowledge and experience level of users of this instruction sheet vary widely; if you do not have adequate knowledge and experience to use this instruction sheet and safely accomplish the tasks described, please hire a professional to assist you for your safety and the safety of your vehicle and others.

Limitation of Liability

Except as required by Applicable Law, LMR, its affiliates, officers, directors, employees and agents will not be responsible for any loss of profits, revenues, business opportunities, goodwill, or anticipated savings, indirect or consequential loss, punitive damages caused by:

- Errors, mistakes, or inaccuracies in this instruction sheet
- Personal injury or property damage resulting from your use of this instruction sheet

This limitation of liability provision applies to any claim regardless of whether the claim asserted is based on warranty, contract, tort or any other legal theory.

Use this information at your own risk. Any injury, damage, or loss that may result from use of the tools, equipment, products, or information contained in this instruction sheet is the sole responsibility of the user.

Indemnity

To the extent permitted by Applicable Law, you agree to defend, indemnify and hold harmless LMR, its Affiliates, officers, directors, employees, agents, information providers, licensors, and other partners from and against any and all claims, damages, obligations, losses, liabilities, costs or debt, and expenses (including but not limited to attorney's fees) arising from: (i) your use of and access to this instruction sheet; (ii) your violation of any term of the Agreement; (iii) your violation of any third party right, including without limitation any copyright, property, or privacy right; or (iv) any claim that your actions caused damage to LMR or a third party. The defense and indemnification obligations will survive this Agreement and your use of this instruction sheet.

FIND YOUR NEXT MOD! SHOP 1000s OF PARTS ONLINE 24/7 @ LMR.COM

