



Ford E40D / 4R100 Transmission Pan P/N 42050

PARTS LIST

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|-------------------------------|---------------------------|
| 1) Transmission Pan | 20) Mounting Studs |
| 1) Magnetic Drain Plug | 20) Serrated Nuts |

1. Drain fluid from transmission and remove old pan.
2. Clean any old gasket material from the pan-mounting surface.
3. Remove filter, clean thoroughly or replace with a new one. Re-install the filter. Check and clean your new Transmission Pan thoroughly.
4. Install the 20 Mounting Studs into the transmission, place a new gasket on the pan rail, tighten the pan with the Serrated Nuts. Torque to 10 ft.-lbs.
(NOTE: Moroso Performance does not recommend using any type of sealer on the gasket. Small pieces may dislodge and clog the transmission or transbrake internals resulting in failure).
5. Check that the Drain Plug is tight, (do not over-tighten). The Moroso Transmission Pan holds more fluid than a stock shallow sump type pan, so be certain to fill your transmission to the proper level as indicated on the dipstick.

*For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time*

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