

# BLOCK BRACE INSTALLATION

## INSTRUCTIONS PN#777442-777448

1. Begin by removing the 2 rear most side oil pan bolts on each side of the engine.
2. Remove the Transmission Shield bolts/stud
3. Install the MMR block braces, they are marked DR (for Driver) or PS (for passenger). You will need a Metric 5mm and 8mm Allen Wrench.
4. Using the supplied hardware, hand tighten the bolts **STARTING** with the large bolts which attach the brace to the transmission/shield. **A drop of loctite on the end of each thread is suggested.**
5. Now tighten the smaller oil pan bolts. These should be torqued to **11 ft lbs**
6. Finally, torque the large transmission/shield bolts to **55ft lbs**

