



Installation and Operation Manual for the Ford 6R80 Transmission

US Shift Transmission Control System instruction and operation manual.

www.USshift.com



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APPLICATION COVERAGE

This system works with all 6R80 automatic transmissions from model year 2011 and later. It is recommended that you use the US Shift wiring harness with this system.

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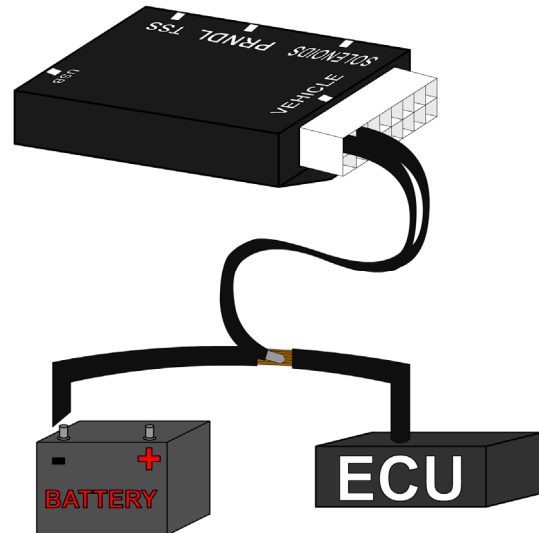
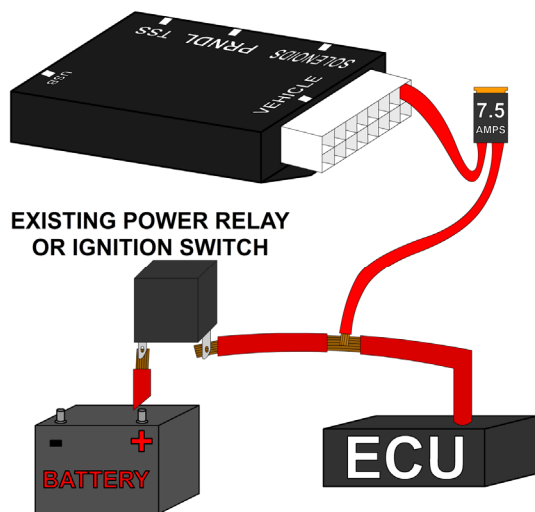
READ BEFORE PROCEEDING

Before installing the Quick 6 unit, we recommend you read the manual from beginning to end. The information in this manual is very important and, if the unit is improperly installed or if an error message misunderstood, it could result in serious damage to your vehicle and transmission.

CONNECTING THE ESSENTIALS (ELECTRONIC FUEL INJECTION)

Step 1: Ground

Splice the ground wires (Pins 15 & 16 Black) from the Quick 6 into the main ECU (Engine Control Unit) ground wire. Do NOT connect the ground wires to sheet metal or other ground sources. The Quick 6 MUST be connected to the Main ECU ground, as close to the ECU as possible.

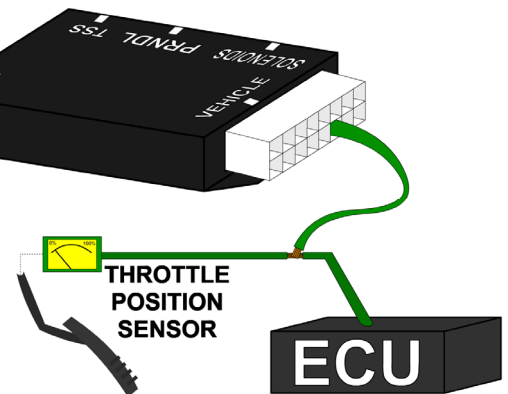


Step 2: Power

Splice the power wire (Pin 9 Red with 10 Amp fuse) from the Quick 6 into the main ECU (Engine Control Unit) ignition-switched power wire.

Step 3: Throttle Position Sensor or Accelerator Pedal Position Sensor

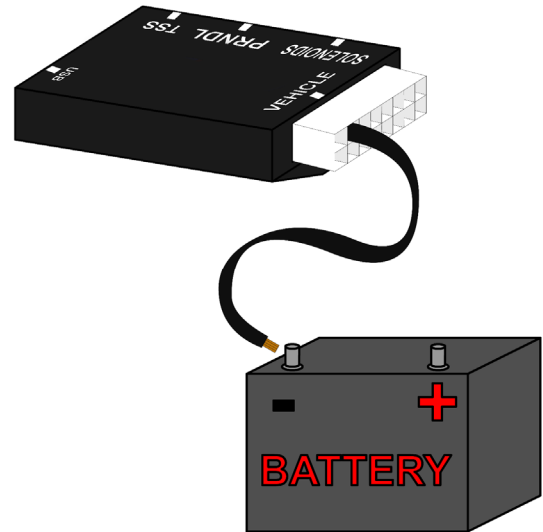
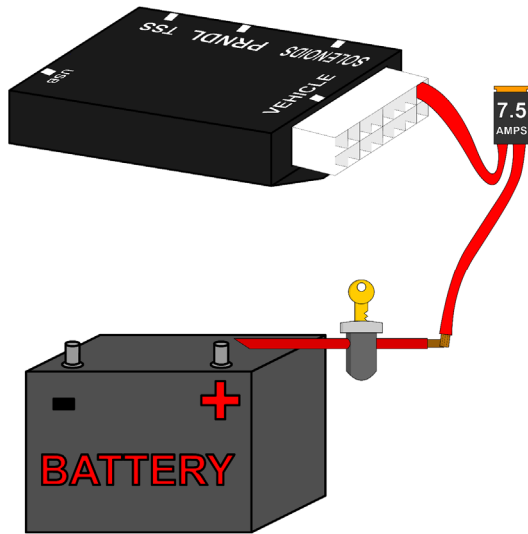
Splice the Throttle Position Sensor signal wire (Pin 3 Green) from the Quick 6 into the Throttle Position Sensor (TPS) signal input of the ECU (Engine Control Unit). The orange wire won't be needed. If the vehicle has Electronic Throttle Control, use the Accelerator Pedal Position (APP) Sensor instead of the TPS.



CONNECTING THE ESSENTIALS (CARBURETED AND MECHANICALLY-INJECTED DIESEL)

Step 1: Ground

Connect the ground wire (Pin 15 Black) from the Quick 6 directly to the battery ground post or negative battery cable. Do NOT connect the ground wire to sheet metal or other ground sources. The Quick 6 MUST be connected directly to the battery ground post or negative battery cable.



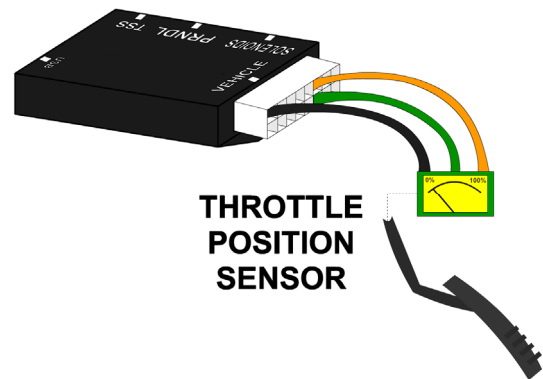
Step 2: Power

Connect the power wire (Pin 9 Red with 10 Amp fuse) from the Quick 6 to ignition-switched power wire. Do NOT use accessory-switched power.

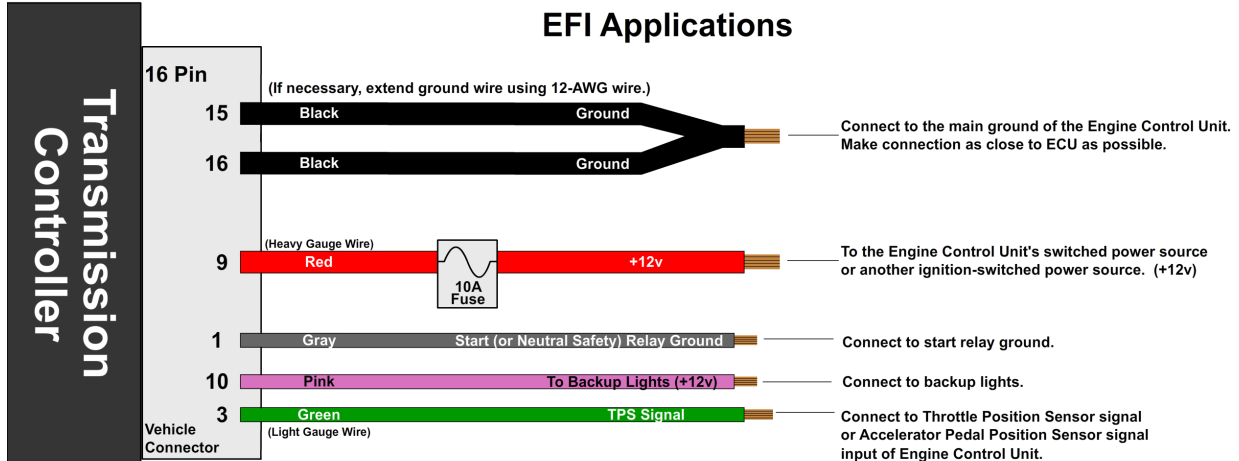
Step 3: Throttle Position Sensor

Attach the 3 Throttle Position wires from the Quick 6 to the Throttle Position Sensor. Pin 16 Black is dedicated ground. Pin 11 Orange is +5v reference feed. Pin 3 Dark Green is the position sensor signal.

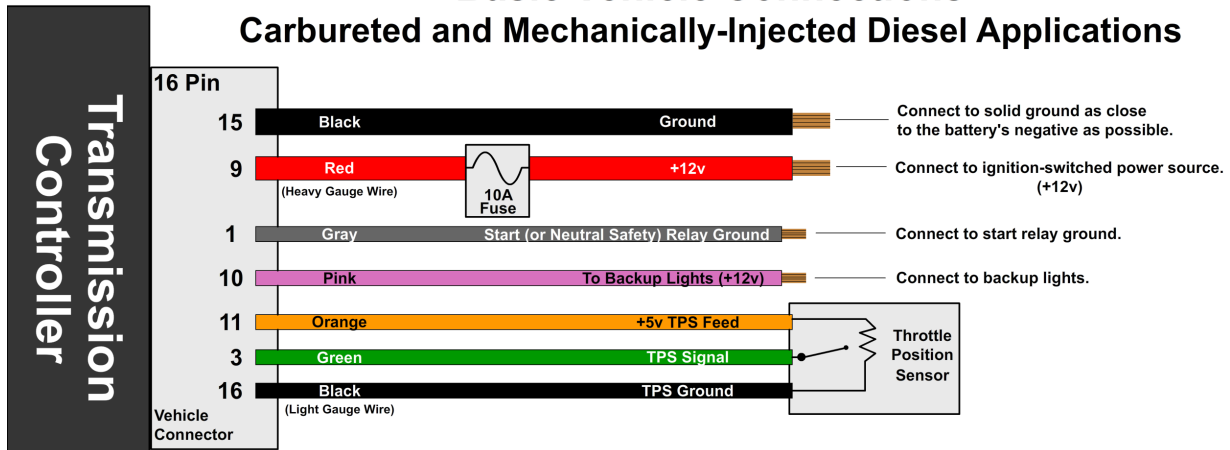
See the "Throttle Position Sensor" section for details.



Basic Vehicle Connections EFI Applications

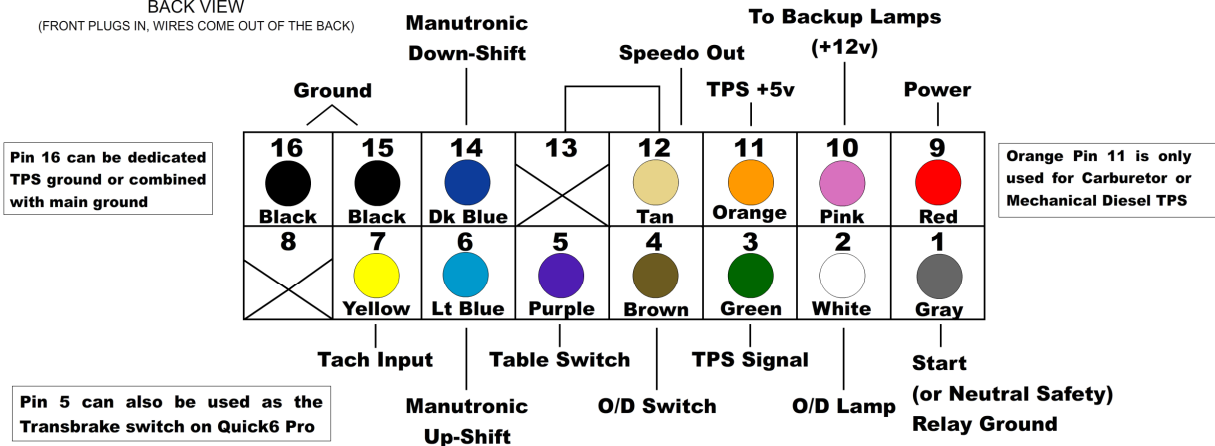


Basic Vehicle Connections Carbureted and Mechanically-Injected Diesel Applications



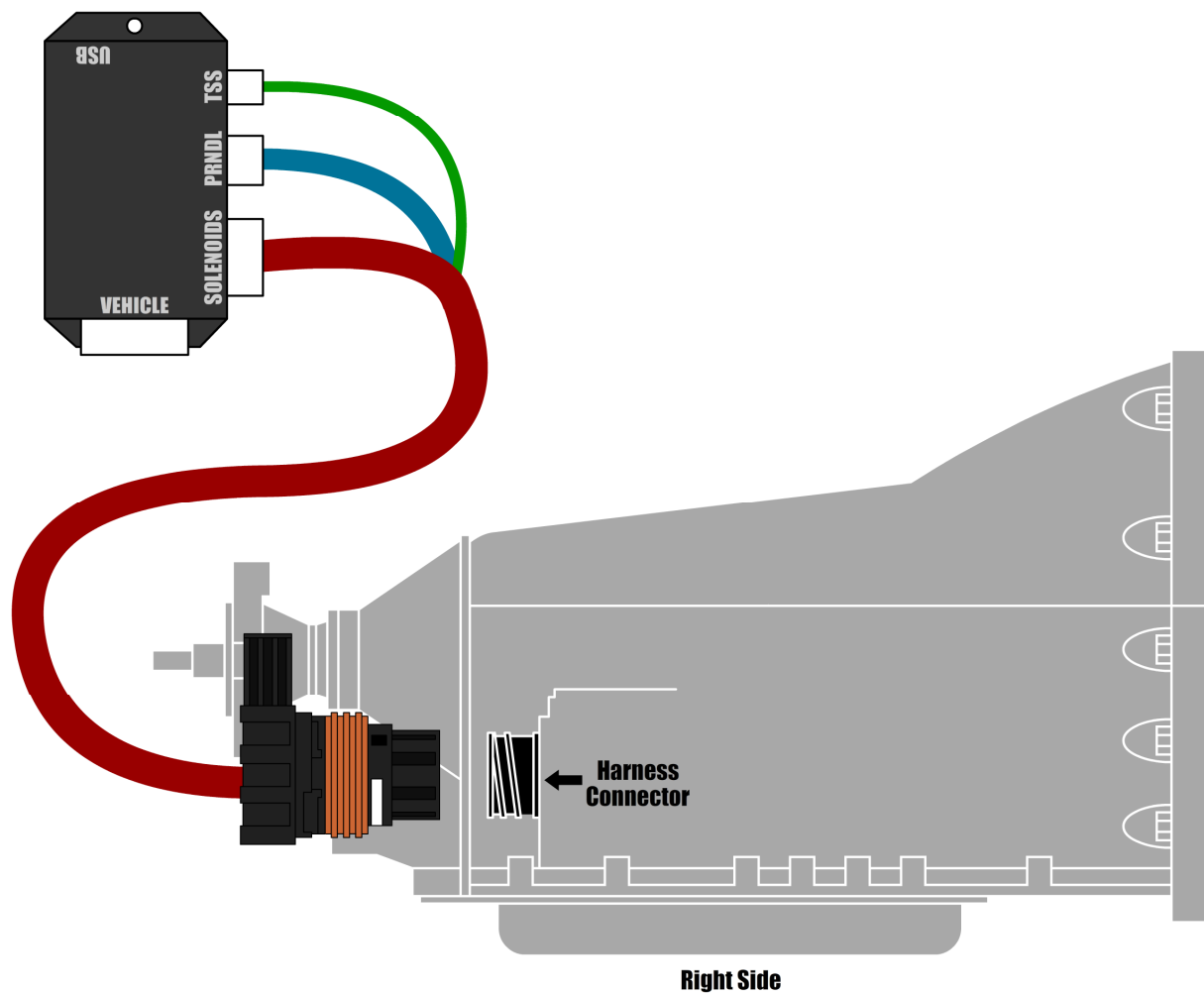
VEHICLE PINOUT

BACK VIEW
(FRONT PLUGS IN, WIRES COME OUT OF THE BACK)



Step 4: Transmission Connectors

Connect the transmission connector to the transmission.



Step 5: Final Connections

Tachometer Input:

Connect the yellow lead (pin 7) from the vehicle harness to your tachometer signal output. This is required for the learning procedure to work. The tachometer input can be connected to a digital tachometer output from an engine computer or the tachometer output from an MSD ignition or similar CDI (Capacitive Discharge Ignition) system, but NEVER to the coil outputs of a CDI system like MSD. For breaker points (or conventional electronic ignition systems such as GM HEI, Ford Duraspark or TFI), it can be connected to the coil negative terminal. For COP (Coil on Plug) ignition systems that do not have a conventional tachometer output (such as later Mustang engines), one of the coil trigger wires can be used, but the update rate will be slow. A better approach for such applications would be to use a tachometer adapter such as the AutoMeter 9117. DO NOT run the tachometer signal wire in the same wiring harness as the speed sensor as this can cause interference.

Optional Features:

Connect any extra features you wish to use. See the "Optional Features" section on page 18 for details.

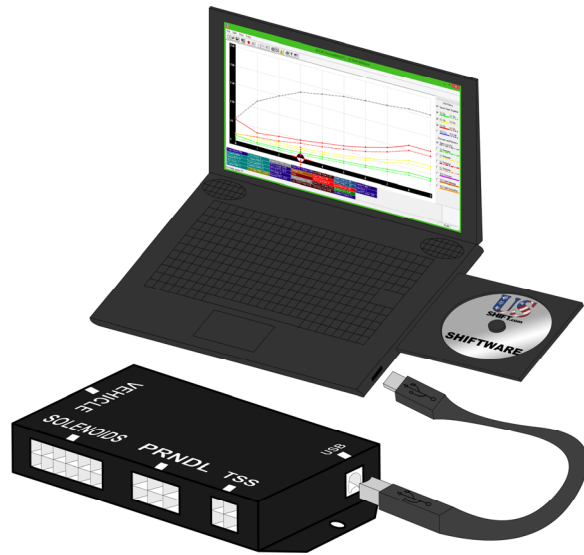
SETTING UP THE QUICK 6

Step 6: Calibration

For a detailed video walkthrough of the setup process, scan the QR code to the right using your smart phone. You can also find the video on USshift.com



Verify that the correct calibration is loaded on the Quick 6. A standard calibration specific to your order is loaded before shipment. However, if the transmission configuration has changed since the order was placed, you'll need to connect the Quick 6 to a Windows PC and install the Shiftware Tuning Software. (See the "Shiftware" section for installation instructions.) Using the software, load the calibration that matches your transmission's configuration.



Step 7: Throttle Position Sensor Calibration

Whether you have electronic fuel injection or a carburetor, you will need to set the throttle position. To do this, use the throttle position calibration option on the built-in tuning interface. When navigating the built-in tuning interface, use the knob to move through menu items and click to choose them. If you wait on an item, the long-form name will scroll across the screen.

To calibrate throttle position, the ignition should be on but the engine not running. For carbureted engines, make sure the choke is fully open and off the fast idle cam before beginning. Turn the knob to "SET" (Set Up System) and click to enter the setup menu. "TPS" (Calibrate TPS) will be shown and you can click the knob again to enter calibration mode. It will begin detecting the idle throttle position right away, so leave the pedal untouched.

When the display scrolls "PRESS ACCEL PEDAL", push the accelerator pedal all the way to the floor and hold it. After a few seconds, "RELEASE ACCL. PEDAL" will scroll on the screen and you can release the pedal. "TPS SUCCESSFUL" will scroll if the setting completed. Afterward, it will show the measured closed and full throttle voltages. If an error occurs during calibration, the display will show the error and abort calibration. If this happens, you can try running the calibration again. If errors continue, you may need to check your wiring for problems.

Once the TPS calibration procedure is completed, the values are permanently stored in the controller and will be active for every tune written. TPS values displayed within individual tunes are then irrelevant. If you require TPS customization for individual tunes or are using a negative slope TPS, then the TPS values stored in the controller can be reset by double-clicking the knob while in TPS calibrate mode, causing the "TPS reset" message to be displayed. Our provided tuning software can then be used to calibrate TPS values for specific tunes.

Possible TPS Calibration Errors as shown on the built-in display:

ACCEL PEDAL NOT PRESSD / ACCEL PEDAL NOT HELD

The throttle wasn't pushed or held at maximum long enough for the test to complete. Accelerator pedal must be held for 3 seconds and voltage must not drop more than 0.168V below the maximum recorded value.

ACCEL PEDAL NOT RELEASED

The throttle wasn't released within 5 seconds. The voltage must drop at least 0.96V below the maximum measured WOT value.

TPS NOT STABLE

The idle throttle position has changed values too drastically over the course of the calibration. The idle voltage is more than 0.6V greater than the lowest recorded value.

ERROR TPS LO = 0.00

The voltage is below the minimum allowed 0.2V during any of the tests.

Step 8: Dynamic Shift Learning Procedure

The next step is to carefully drive the vehicle, allowing the controller to learn shift patterns. Before beginning, make sure the conditions of the checklist below are met.

- **Check for Errors**

Check the controller display to see if there are any error messages shown. If there are, check the troubleshooting section at the end of this manual for details. If “Err. Run Clutch Learn” is displayed, see the Clutch Learn section on page 40.

- **Don't Start in Second Gear**

It is important to complete learning before activating any “Start in 2nd Gear” options in the FLEX-SHIFT tab. If the transmission starts in second while still learning, it will result in erroneous data and hard shifts.

- **Use Softer Shifts**

If you plan on having a soft shift and firm shift calibration, it's best to have the controller learn using softer shifts. This is because soft shifts require fine control and the tuning needs to be optimized for them.

- **Warm Up the Transmission**

Warm the transmission to a minimum learning temperature of 130°F (54°C), if possible, before driving the vehicle for the first time. Use the built-in display to monitor temperature by turning the knob to °F or °C while in the main menu.

Drive the vehicle, accelerating from a stop to sixth gear, and repeat several times. Start at light throttle and work your way up progressively to higher throttle openings as shifts begin to improve. The first few passes might not feel normal, but this is to be expected while the controller is learning the transmission's behavior.

If possible, continue driving the vehicle after the transmission fluid temperature has reached 165°F (74°C) and complete several shift sequences at different throttle openings. Once you've completed the first test drive, make sure that the transmission is operating normally and check the controller for error messages.

Finally, you can make adjustments to the tuning calibration, either using the built-in display's tuning menu or by connecting the controller to a pc with Shiftware.

NOTES ON INSTALLATION



If any error messages or unexpected characters are displayed, refer to the troubleshooting section at the end of this manual for detailed explanations.

General Installation

The Quick 6 unit should be mounted within the passenger compartment of the vehicle in a protected location. Good mounting areas include under the dash, behind a kick panel, or under the seat, as long as the unit and wiring are not subject to damage.



Under-hood mounting is NOT possible with the Quick 6 unit. It is not waterproof or rated for under-hood temperatures.

Passenger compartment mounting is also necessary to provide easy access to the USB port, which is used to interface with a PC for programming and diagnostics, as well as the display and function control knob. For this reason, be sure to mount the unit in a way that gives easy access to the USB port, knob, and display. If you will be using a desktop PC for programming, install the unit so that it can be unplugged and moved easily.

All electrical connections should be made using 60/40 rosin core solder. Cover the connection with heat-shrinkable tubing for improved insulation and mechanical strength. Individual connector terminals can be connected using a “piggy-back” method, where the terminal is removed from the plastic connector housing to allow the new wire to be soldered on to the terminal atop the original wire. Two wires may be connected together by twisting them together longitudinally, soldering, then covering with the appropriate size heat-shrink tubing.

6R80 Notes

The 6R80 transmission requires larger cooler lines, 1/2” instead of the 3/8” or 5/16” that are used in some vehicles. Do not attempt to adapt smaller lines to work with the transmission or significant damage could occur.

Before Driving the Vehicle

Start the engine and move the shifter through all positions, ensuring that the gear position and all sensor readings shown on the controller are correct. Most importantly, make sure that no error messages are shown on the Quick 6 display. It is a good idea to periodically check the Quick 6 display for errors as you drive, so it is wise to consider an accessible mounting location. If you have any questions about the installation, please contact our technical support department.

Adaptation for Factory-Equipped Transmissions

It is possible to use the Quick 6 controller in a vehicle which was originally equipped with one of the intended transmissions. This could be done in conjunction with an engine management system upgrade that no longer supports the transmission. Use of the controller for this purpose allows flexibility in choosing the engine management system, in addition to the increased control, performance, and transmission durability afforded by Quick 6. If you retain the stock PCM/VCM, it should be modified or re-flashed by a qualified tuner to disable the transmission functionality.

Identifying the Terminals of an unknown Throttle Position Sensor

This is a procedure for identifying the correct terminal connections of any potentiometer-style throttle position sensor (almost all three-terminal TP sensors). A DVOM or analog Ohmmeter is required.

1. Set the meter to resistance mode and set it to a scale that can read up to 10K or 20K Ohms (if it is not auto-ranging). Please keep in mind when setting up and reading the meter that "K" means thousands of Ohms. In other words, 15K Ohms is the same as 15,000 Ohms.

2. Connect the meter to two pins at a time while operating the lever or cam of the TPS. Watch the meter while rotating the sensor. Check all three pairs of pins until you find a pair that does not change resistance when you rotate the sensor. The two pins that do not change resistance are the fixed ends of the resistance element (+5V and ground). The remaining pin that did change is known as the "wiper". It is the moving contact that slides along the resistance element to give the varying voltage. This is the output terminal of the sensor and should be connected to our green wire (Vehicle pin 3).

3. Next, with the sensor at the idle or closed throttle position, measure the resistance between the wiper (output) and each of the end terminals (the two whose resistance did not change in step 2) of the sensor. The end terminal with the lowest resistance to the wiper (at idle) is the ground terminal, and should connect to the black main ground wire of the controller (Vehicle pin 16). The terminal with the higher resistance to the wiper is the 5 volt reference input to the sensor and should connect to the orange wire (Vehicle pin 11) in our harness.

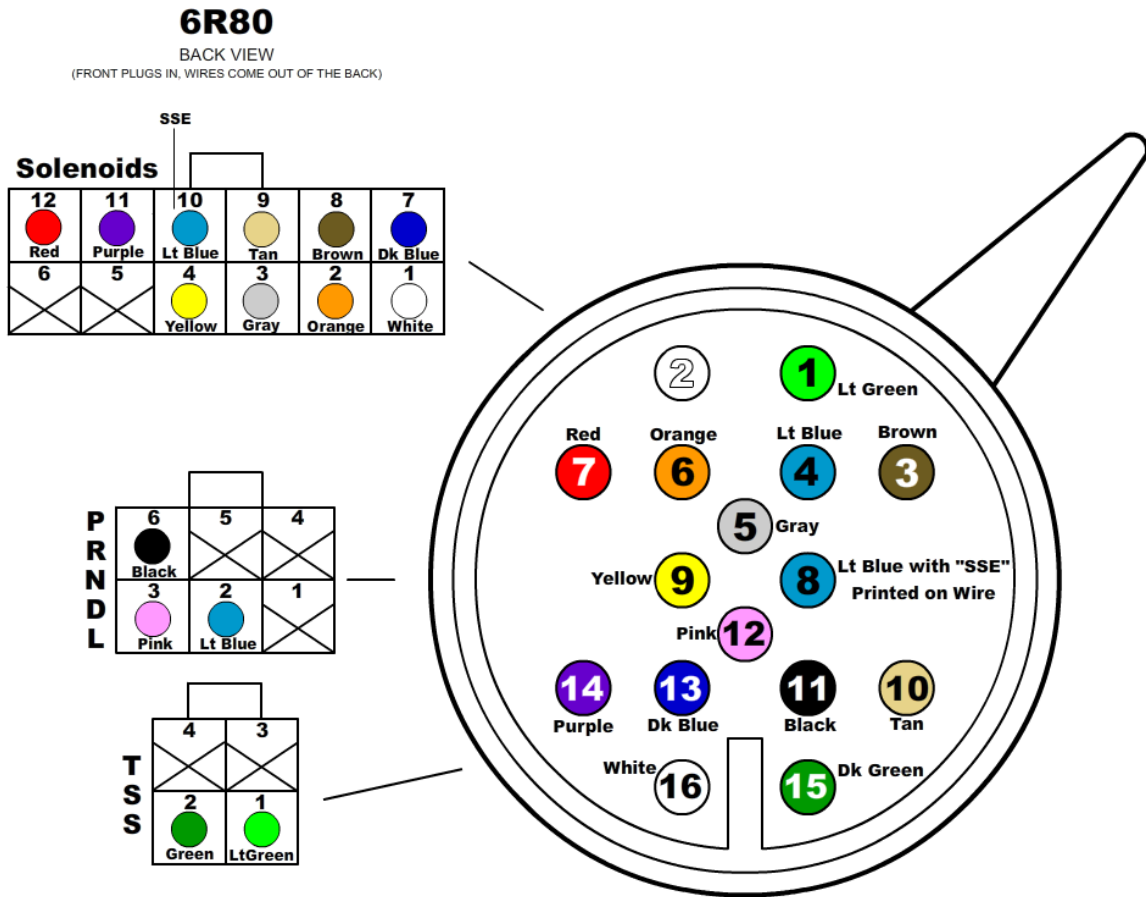
General Guidelines for setting up Throttle Position Sensors

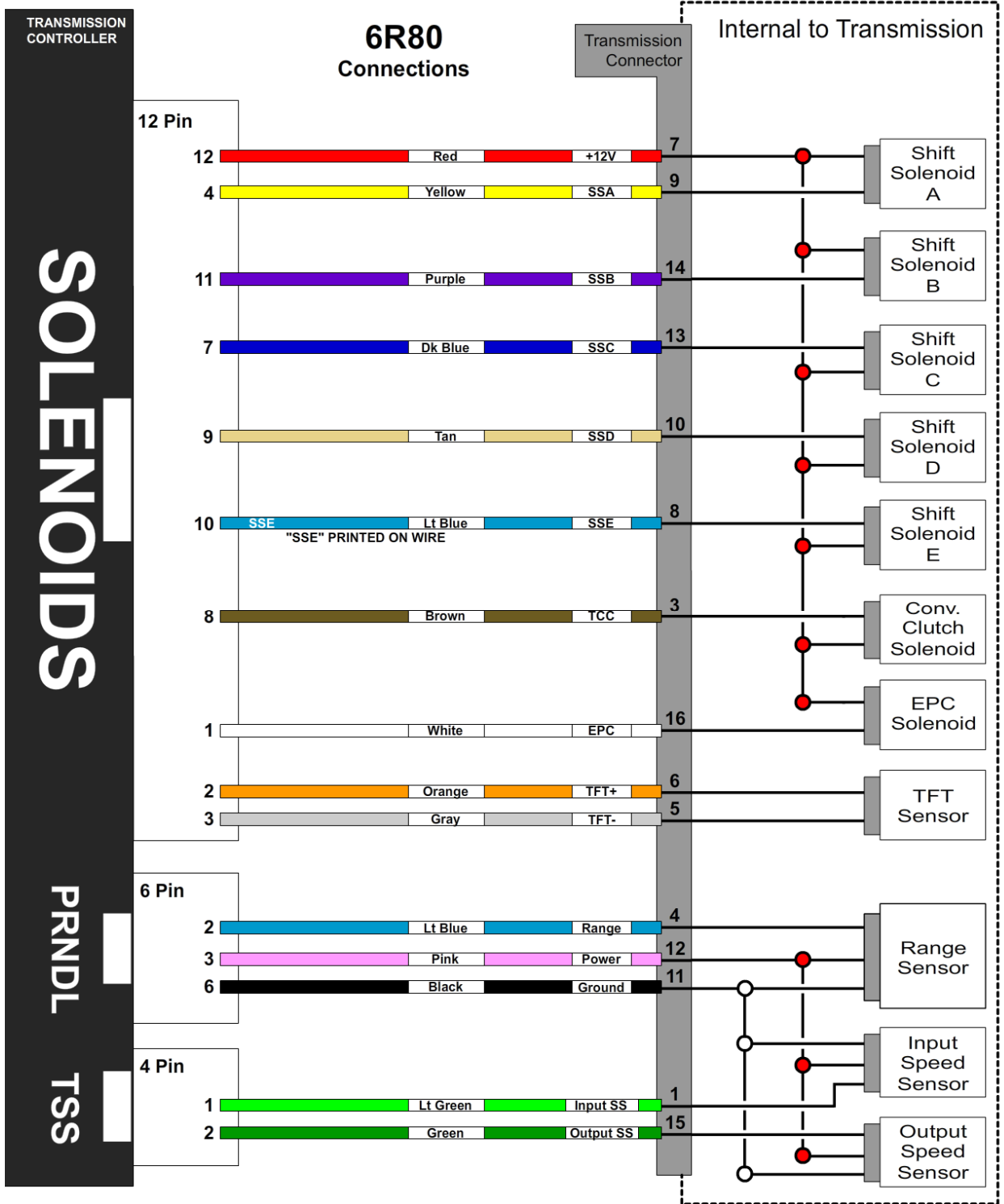
The linkage to a throttle position sensor should use most of the rotating range of the throttle position sensor. This can be adjusted by changing the ratio of the linkage. Also, please make sure that a small amount of the sensor's travel is being used at idle. You will want a TPS voltage at idle of at least 0.35 volts. This is done to allow the controller to detect problems with the TP sensor. For instance, if the sensor becomes disconnected or the linkage falls off, the TPS voltage will fall below the set idle threshold. If the TPS voltage goes below the idle threshold, the controller assumes that the TPS is bad and will switch to failsafe line pressure and default shift points. This is done to prevent damage to the transmission from low line pressure and will provide a safe "limp home" mode.

Fail-Safe Mode

Fail-Safe mode is intended to prevent unsafe conditions that could be caused by the failure of a component or the controller, where the transmission could lock up or enter too low of a gear and cause engine damage or loss of vehicle control. Fail-safe mode disables the transmission solenoids and puts the transmission into a default “limp” mode that will still allow the vehicle to be driven home. Fail-safe mode is controlled by a combination of diagnostic firmware and hardware in the Quick 6 controller that is designed to mitigate unsafe failure conditions whenever possible.

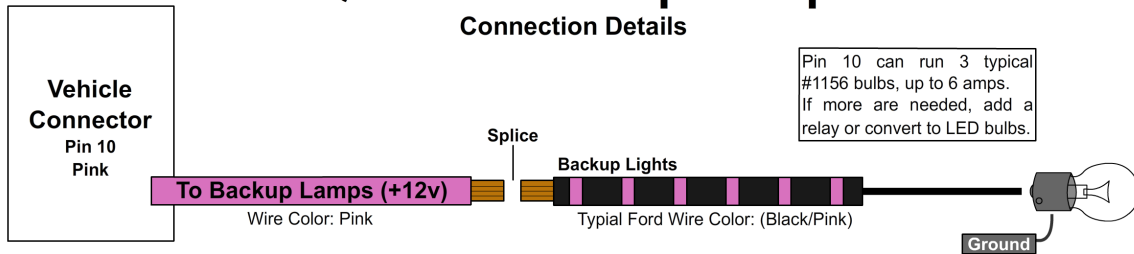
TRANSMISSION DIAGRAMS





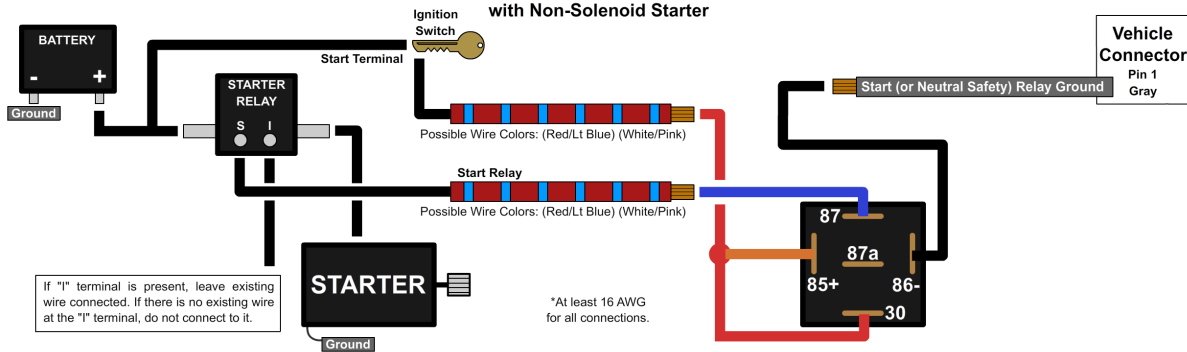
Quick 6 Backup Lamp

Connection Details



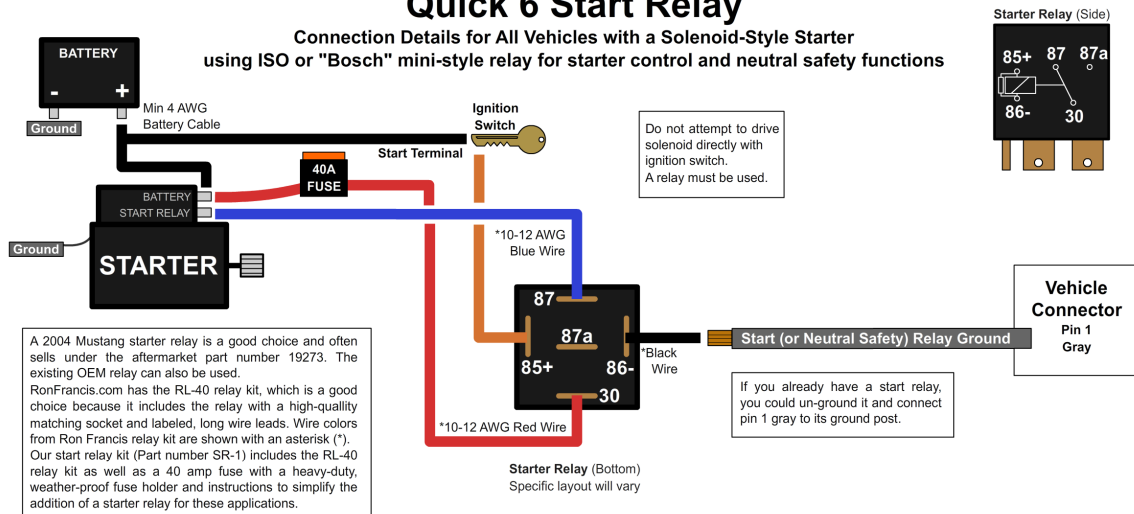
Quick 6 Neutral Safety Relay

Connection Details for Traditional Fender-Mounted Ford Starter Relay with Non-Solenoid Starter



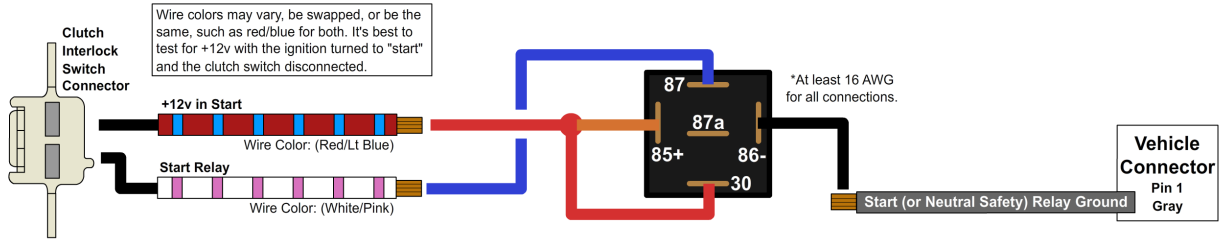
Quick 6 Start Relay

Connection Details for All Vehicles with a Solenoid-Style Starter using ISO or "Bosch" mini-style relay for starter control and neutral safety functions



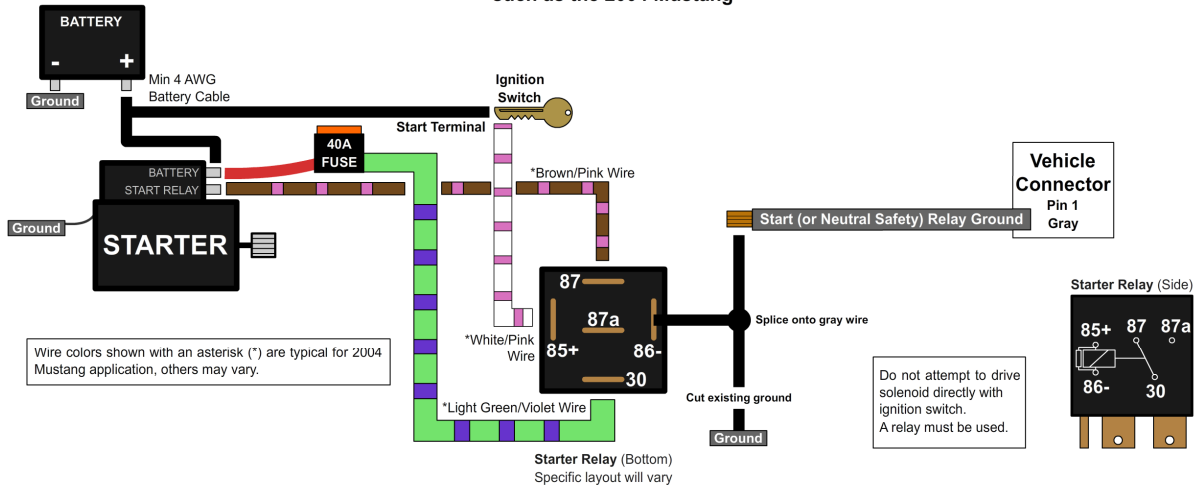
Quick 6 Neutral Safety Relay

Connection Details for Manual to Automatic Conversion
for vehicles that were originally equipped with a clutch pedal starter interlock switch



Quick 6 Start Relay

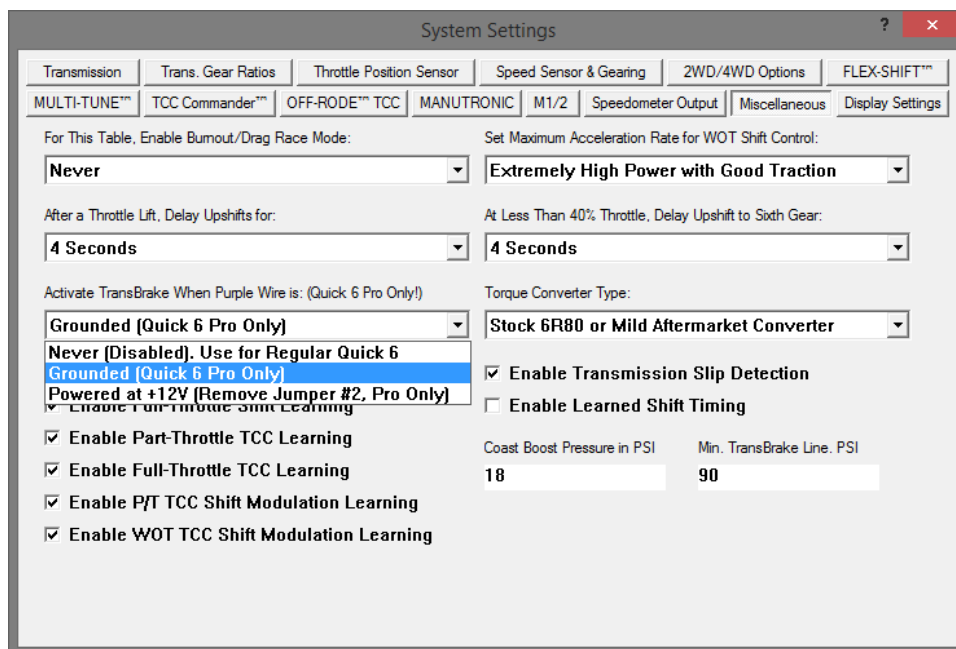
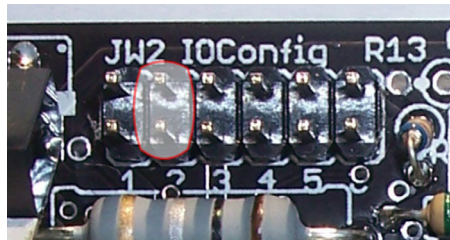
Adding the Neutral Safety Function to Vehicles with Existing ISO-Style Start Relay,
such as the 2004 Mustang



OPTIONAL FEATURES

TRANSBRAKE (QUICK 6 PRO ONLY)

In order to use the Transbrake feature, you will first need to connect a switch to pin 5 (purple) of the vehicle connector. Our Shiftware tuning software provides options for transbrake activation by grounding or supplying 12v when the switch is pressed. By default, the internal jumper settings are set for a ground activated switch. By removing jumper #2 (pictured above), a 12v activated switch can be used. **It is very important for the setting in Shiftware to match the jumper. If not, the transbrake will engage opposite from the switch position.** For more information, see the Jumper Settings document on USshift.com under Support / Manuals & Publications.



The TransBrake setting under the miscellaneous tab

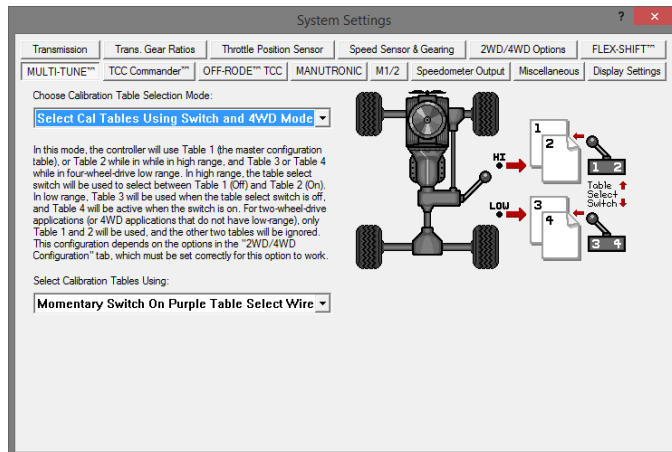
To insure safety, the transbrake will not engage while the vehicle is moving. When the transbrake feature is disabled within the tuning software, the switch can operate as table select, as described in the MULTI-TUNE section below. When the transbrake feature is enabled, alternate methods for table select should be used if switching between tables is desired.

MULTI-TUNE

This feature allows completely different calibrations to be used for the transmission at any time. The table selection switch can be a latching type switch (maintained toggle switch, latching push-button, etc.) or a momentary type switch (spring-loaded push-button switch, spring-loaded toggle switch, etc.) which applies ground to the table select input at Vehicle connector pin 5 when turned on. When a latching switch is used, it can only be used to switch between two tables. When the latching switch is activated, the controller will use the secondary calibration table (normally table 2), and it will run off of the primary table (normally table 1) when the switch is off. A momentary switch will cycle through all of the tables in use (1-2-3-4-1...). The Table Selection input may also be connected to a nitrous oxide system to provide an alternate calibration for use when the nitrous system is engaged. Other uses for this input include a “Sport/Economy” switch or a “Normal/Aggressive” switch. Whenever the table state is changed, it will be scrolled on the controller’s display (tb1, tb2, tb3, tb4).

There are alternative table select input methods that can be used. You can hold the O/D button for 2 seconds, single-click the controller knob while at the status screen, or attach a latching or momentary switch to the brown wire (pin 4). This would free up the purple wire (pin 5) to be a low-range selection switch.

Different modes can be selected in the tuning software which will select different tables for different situations. For example, “Select Tables Using Only 4WD Mode” will use table 1 in 2WD and 4WD high range, with table 2 for 4WD low range (Tables 3-4 will be used for the second and third low ranges, if equipped) If a switch is connected to the table select wire, “Select Tables Using Switch and 4WD Mode” chooses tables 1 or 2 in 2WD mode and table 3 or 4 in 4WD (depending on switch position).



“Select Tables Using O/D On-Off Mode” will choose the table according to the Overdrive switch. O/D On will use table 1, O/D Off will use table 2, and Manual mode will use table 3 (if enabled).

If the transbrake feature is enabled, one of these alternate methods must be used.

4x4 Low Range Detection

Low range detection can be enabled if you want the controller to switch to an alternate calibration table when 4x4 low range is engaged. Configure the options in Shiftware under the “2WD/4WD Options” and “Table Select” tabs in the settings window. For example, 4x4 low range detection can be enabled so that when ground is applied to pin 5 (purple) of the vehicle harness, the controller will switch to table 2. Other options include holding the O/D switch for 2 seconds or single-clicking the controller knob to enable 4x4 low range calibration. Up to 3 low range ratios can be used. Whenever 4x4 low-range state is changed, it will be scrolled on the controller’s display (4HI, 4Lo, 4L2, 4L3).

Speedometer Output

We have provided an adjustable speed signal output on the tan wire on pin 12 of the vehicle connector that can be used to drive an electronic speedometer, if desired. Use of this output signal is not necessary, but it can be helpful if your speedometer can not be driven correctly from another source. This signal can also be corrected for different gear ratios and tire heights, so it can be very useful in some applications. The speedometer output signal is normally provided as a 5 Volt square wave, but it can also be configured to provide a 12 Volt square wave when required. For more information, see the Jumper Settings document on USshift.com under Support / Manuals & Publications.

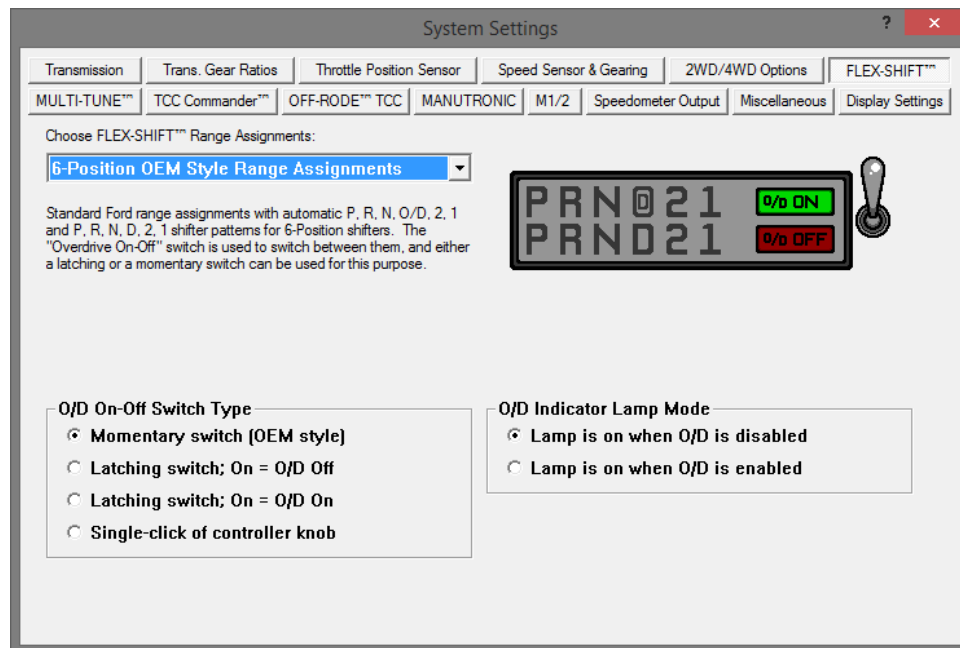
There are two speedometer output modes that can be selected via the tuning software or the built-in tuning interface. It can also be disabled if not used. In the replicated speed sensor output mode, the speedometer output provides an amplified and squared version of the original speed sensor signal. Replicated mode is useful for applications that require a signal with the exact pulse rate of the speed sensor being used. There is also an adjustable corrected mode, which is very useful for correcting speedometer errors or providing unusual speedometer output signal frequencies.

Adjustable mode is essentially the electronic equivalent of a ratio corrector gear box for a mechanical speedometer. In adjustable mode, the correction factor is entered as a decimal number. The correction factor is the frequency ratio of the speedometer output frequency to the speed sensor frequency. This number can be easily adjusted to synchronize the vehicle speedometer to a GPS or other instrument.

In some cases, such as driving the input of an engine control ECU, the 0-5 Volt (or 0-12 Volt) square wave signal will not be able to properly drive the device that it is connected to. This is because some devices are only designed to accept an input signal from a variable reluctance (magnetic coil) sensor. Because of this, they may expect the input signal to swing below ground (0 Volts). To drive this type of input, use the included capacitor to "offset" the DC value of the speedometer signal to 0 Volts. As a result, the driven device will see a -2.5V to +2.5V signal instead of 0V to 5V. To make this signal work, install the provided 10 μ F, 25v, non-polar, electrolytic capacitor inline between the speedometer output of the Quick 6 and the device that it is driving. To install the capacitor, cut the speedometer output wire and solder a capacitor lead to each of the two cut wires.

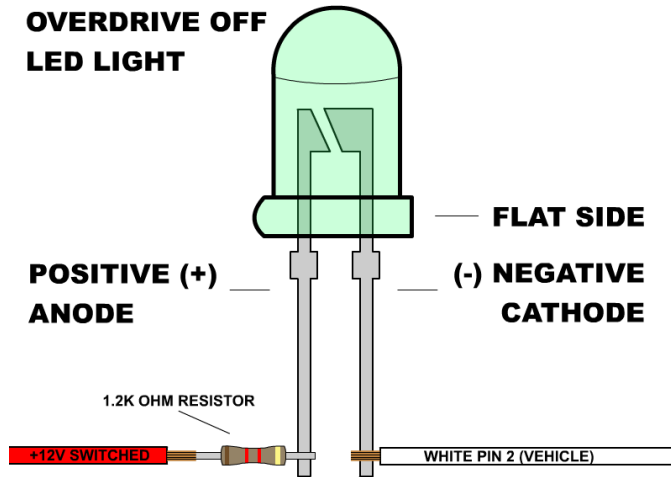
Overdrive On-Off Switch

The Overdrive switch can be used to turn overdrive on or off. The switch can be a latching switch (toggle switch, latching push-button, etc.) or a momentary type switch (spring-loaded push-button switch, spring-loaded toggle switch, etc.) connected to +12v ignition-switched power and pin 4 (brown) of the vehicle harness. (The tan wire on pin 12 is for VSS output and shouldn't be confused with the brown wire on pin 4 for the O/D switch.) A momentary switch is needed to use more than 2 states. Optionally, you can add an O/D indicator lamp between +12v ignition-switched power and pin 2 (white) of the vehicle harness. This lamp will normally light up when overdrive is off. Also, without adding a switch, a single-click of the controller's knob can turn overdrive on and off. This setting can be configured under the "Flex-Shift" tab of the tuning software. Whenever the O/D or manual state is changed, it will be scrolled on the controller's display (O-d On, O-d Off).

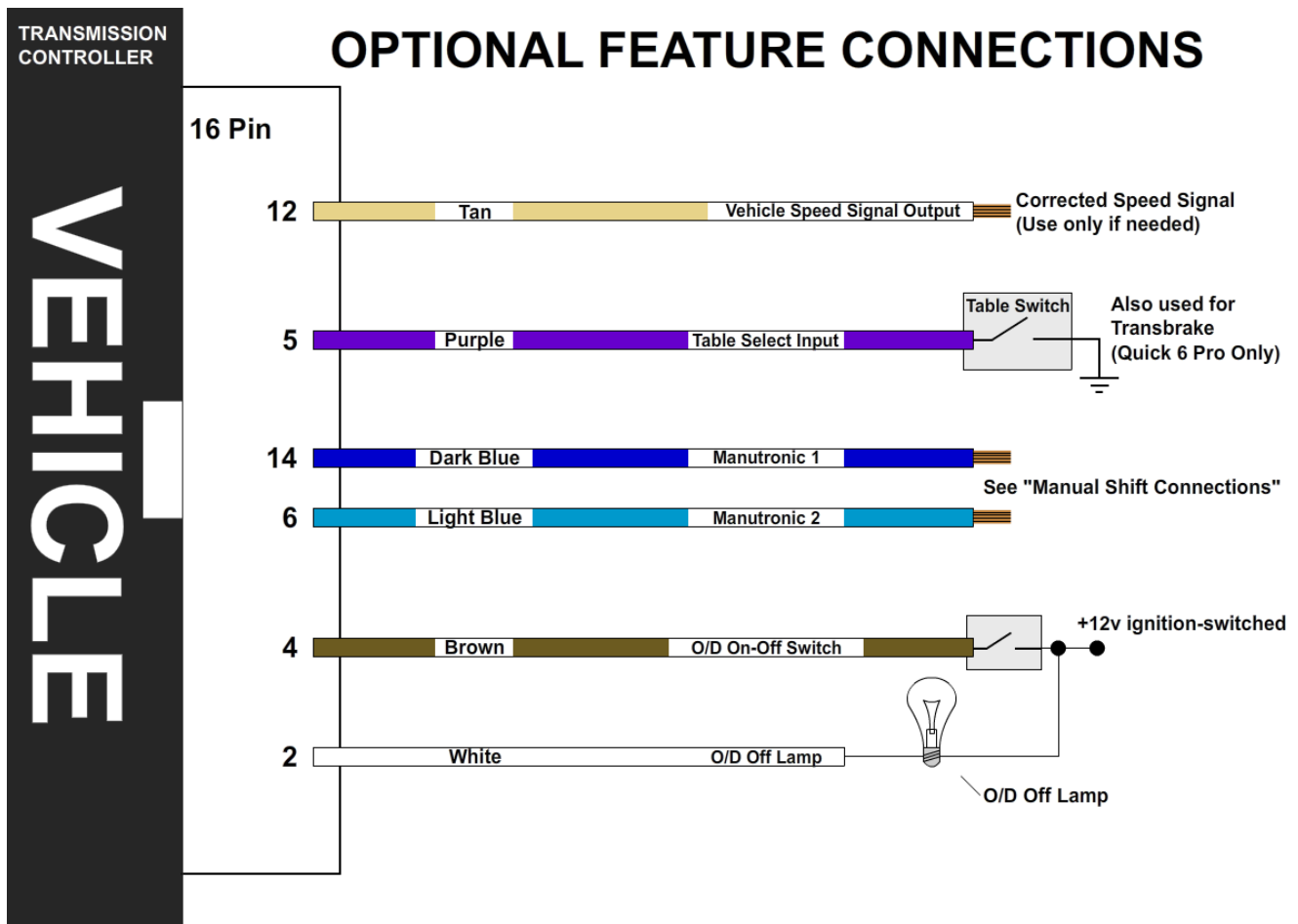


The FLEX-SHIFT Settings window. O/D settings are at the bottom.

To use an LED bulb for the O/D light (without built-in resistors for 12v), connect the cathode (-) lead to the white wire on pin 2 of the vehicle harness and the anode (+) lead to +12v ignition-switched power. Put a resistor in series on either side. We recommend using a 1.2k Ohm resistor, but you can use one with a lower resistance to make the LED brighter or one with a higher resistance to make it dimmer. It's best to stay above 1k Ohm to protect the LED. A 1/4w resistor or higher is recommended.



OPTIONAL FEATURE CONNECTIONS



MANUAL SHIFT CONNECTIONS

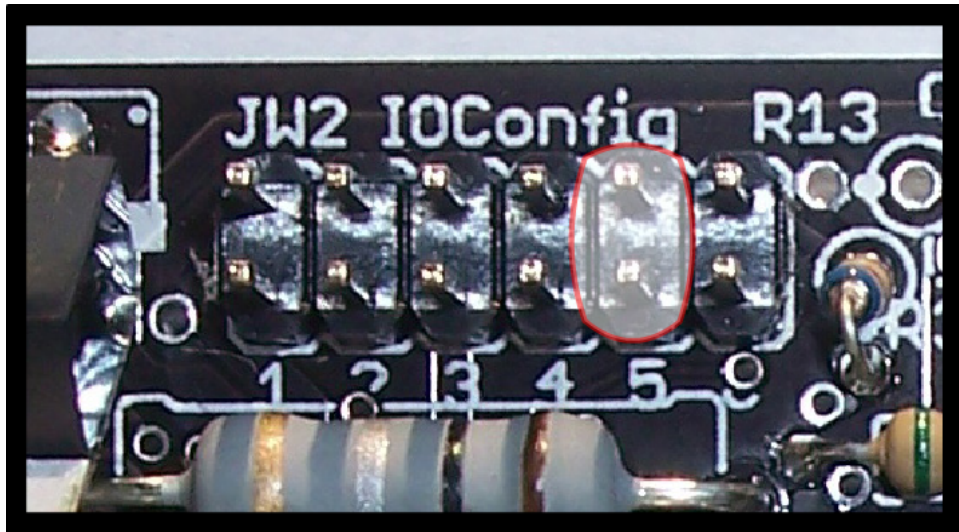
Manutronic Overview

If connected and enabled in the software, the ManuTronic feature will allow manual selection of all forward gears using paddles, buttons, or another type of switch. With ManuTronic engaged, a brief press of the **UPSHIFT** button will change to the next higher gear, while **DOWNSHIFT** will change to the next lower gear. ManuTronic also has a safety feature which inhibits downshifting if the engine RPM is too high, which prevents over-revving of the engine due to a driver's error.

Manutronic Reference Supply (JW2-5)

There are several different ways to configure the Manutronic to meet your specific needs. Depending on your Manutronic configuration, you may need to install or uninstall the Manutronic jumper (JW2-5). For more information, see the Jumper Settings document on USshift.com under Support / Manuals & Publications.

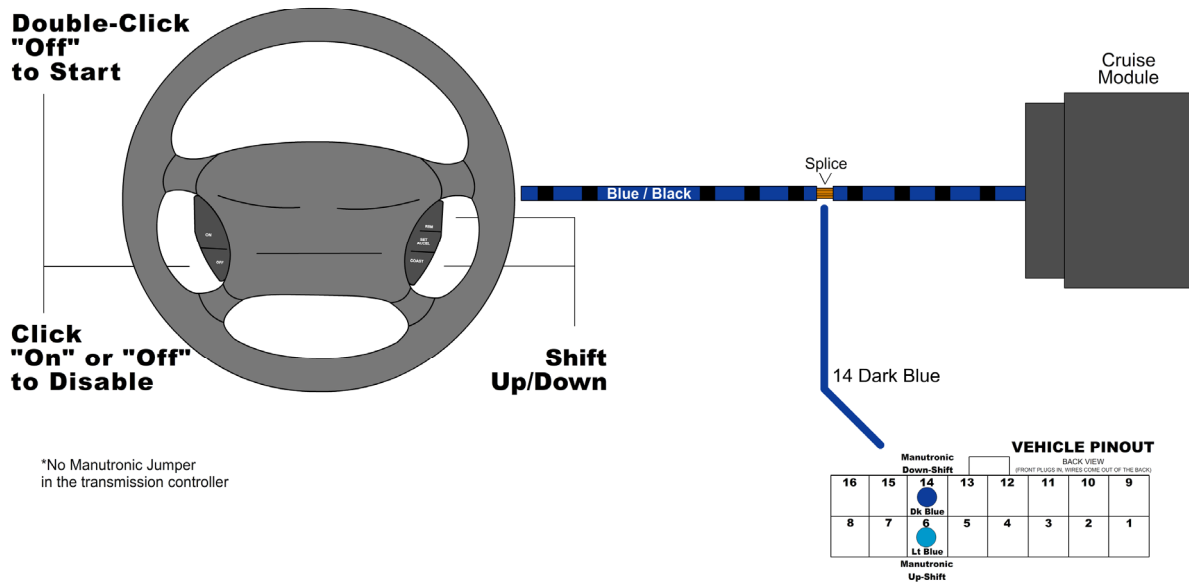
This jumper supplies 5V to the Manutronic 1 input and should be installed for all Manutronic configurations (except for a Ford cruise control system). See the sections below for further explanation.



Ford Cruise Buttons with Cruise Module

For this configuration, you will need to solder the Dark Blue wire (Pin 14 on the Vehicle Connector) to the Blue / Black striped wire that connects the steering wheel buttons to the cruise module. (Follow the guidelines for soldering found in the “General Installation” section.) The Light Blue wire is not needed for this configuration. The Manutronic jumper should not be installed in the Quick 6 controller. Be sure to use the correct settings in Shiftware. To enable Manutronic, double-click the CRUISE OFF button. Press ON or OFF once to disable it.

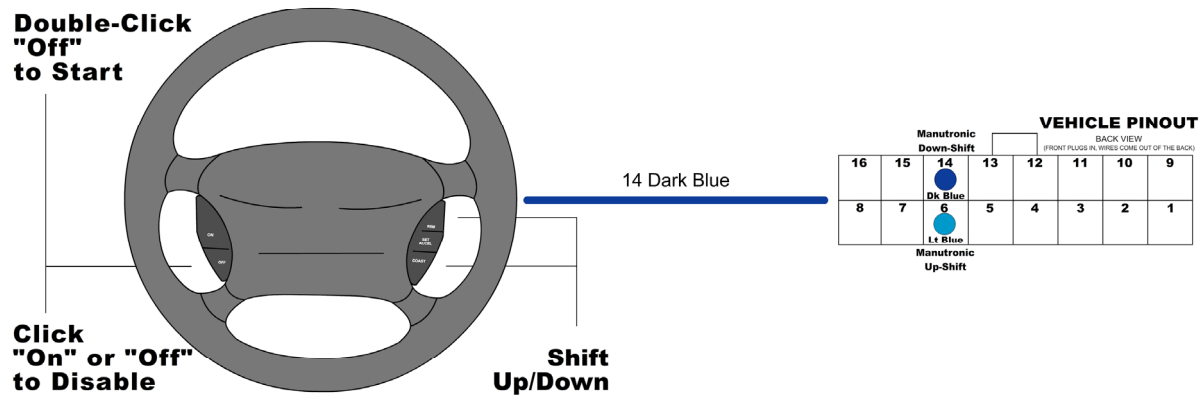
Connecting Manutronic to Ford Cruise Buttons with Cruise Module



Ford Cruise Buttons without Cruise Module

For this configuration, you will need to connect the Dark Blue wire (Pin 14 on the Vehicle Connector) to the steering wheel buttons. (Follow the guidelines for soldering found in the “General Installation” section.) The Light Blue wire is not needed for this configuration. Remember that the Manutronic jumper must be installed in the Quick 6 controller and the correct settings used in Shiftware. To enable Manutronic, double-click the CRUISE OFF button. Press ON or OFF once to disable it.

Connecting Manutronic to Ford Cruise Buttons without Cruise Module

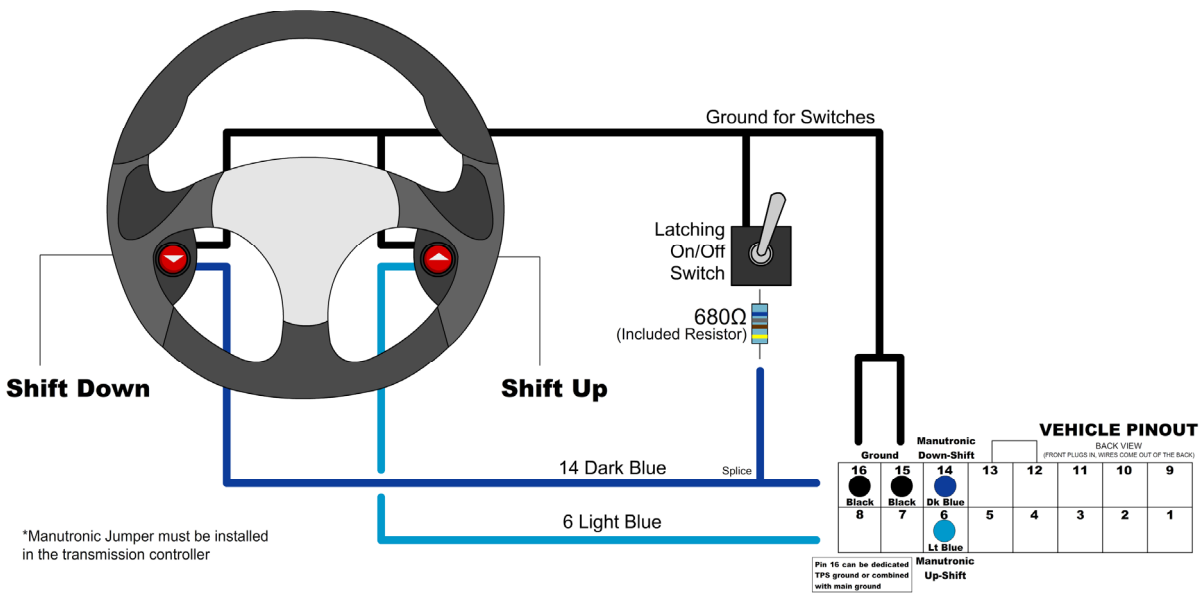


*Manutronic Jumper must be installed in the transmission controller

Shift Buttons with Latching On / Off Switch

For this configuration, you will need to connect the Dark Blue wire (Pin 14 on the Vehicle Connector) to your down-shift button (momentary) and connect the Light Blue wire (Pin 6 on the Vehicle Connector) to your up-shift button (momentary). To connect the on / off switch (latching), solder the switch's wire onto the Dark Blue down-shift wire with the included 680 Ohm resistor between them. (Follow the guidelines for soldering found in the "General Installation" section.) Remember that the Manutronic jumper must be installed in the Quick 6 controller and the correct settings used in Shiftware. Manutronic will be enabled when the toggle switch is turned on and disabled when it is turned off.

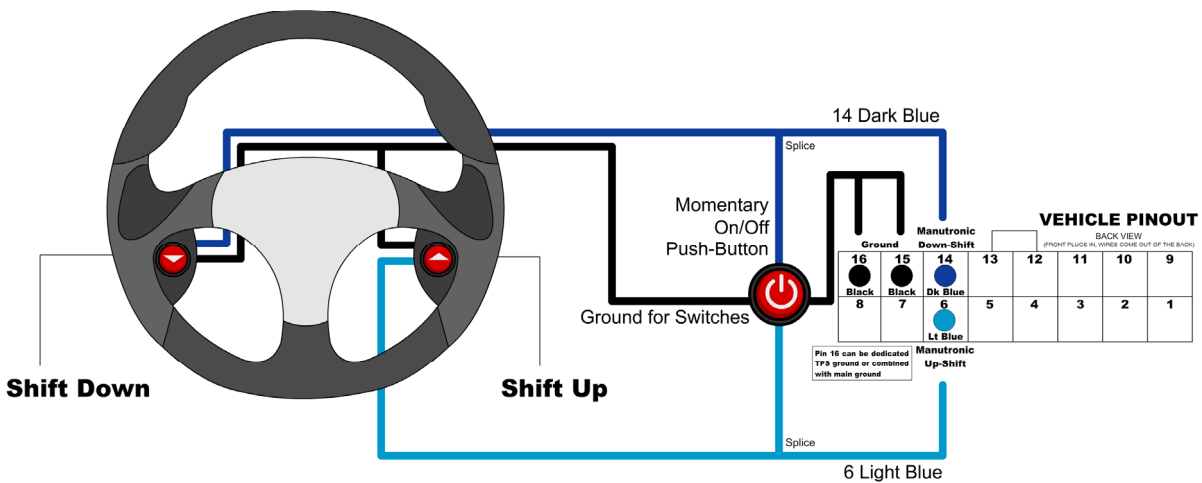
Connecting Manutronic to Push Buttons with Latching On/Off Switch



Shift Buttons with Momentary On / Off Switch

For this configuration, you will need to connect the Dark Blue wire (Pin 14 on the Vehicle Connector) to your down-shift button (momentary) and connect the Light Blue wire (Pin 6 on the Vehicle Connector) to your up-shift button (momentary). To connect the on / off switch (momentary), solder one side of the switch onto the Dark Blue down-shift wire and the other side to the Light Blue up-shift wire. (Follow the guidelines for soldering found in the “General Installation” section.) Remember that the Manutronic jumper must be installed in the Quick 6 controller and the correct settings used in Shiftware. To enable Manutronic, press the On/Off button once and do the same to disable it.

Connecting Manutronic to Push Buttons with Momentary On/Off Switch

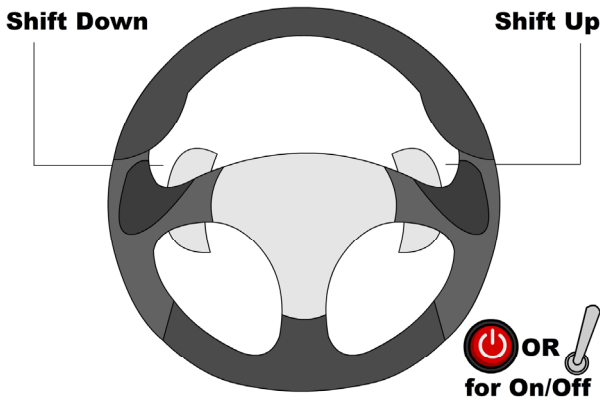


*Manutronic Jumper must be installed in the transmission controller

Twist Machine Shrifter™

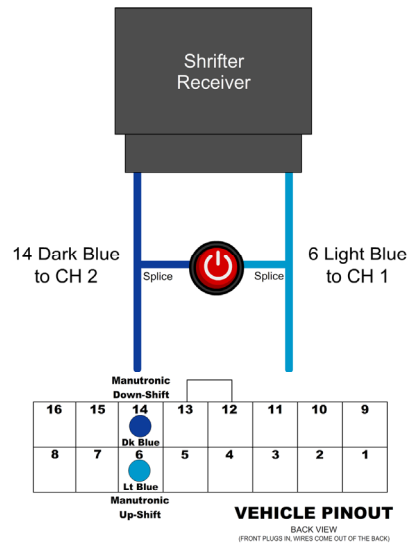
For this configuration, you will need to connect the Dark Blue wire (Pin 14 on the Vehicle Connector) to channel 2 of the receiver and connect the Light Blue wire (Pin 6 on the Vehicle Connector) to channel 1 of the receiver. You can use either a momentary push-button on / off switch or a latching toggle on / off switch. (Refer to the previous two sections on how to install and use the on / off switch.) Remember that the Manutronic jumper must be installed in the Quick 6 controller and the correct settings used in Shiftware.

Connecting Manutronic to Shrifter™ Paddles



*Manutronic Jumper must be installed in the transmission controller

*Both types of On/Off switches (latching & momentary) can be used with the Shrifter. Refer to the previous diagrams for details on connecting an On/Off switch.



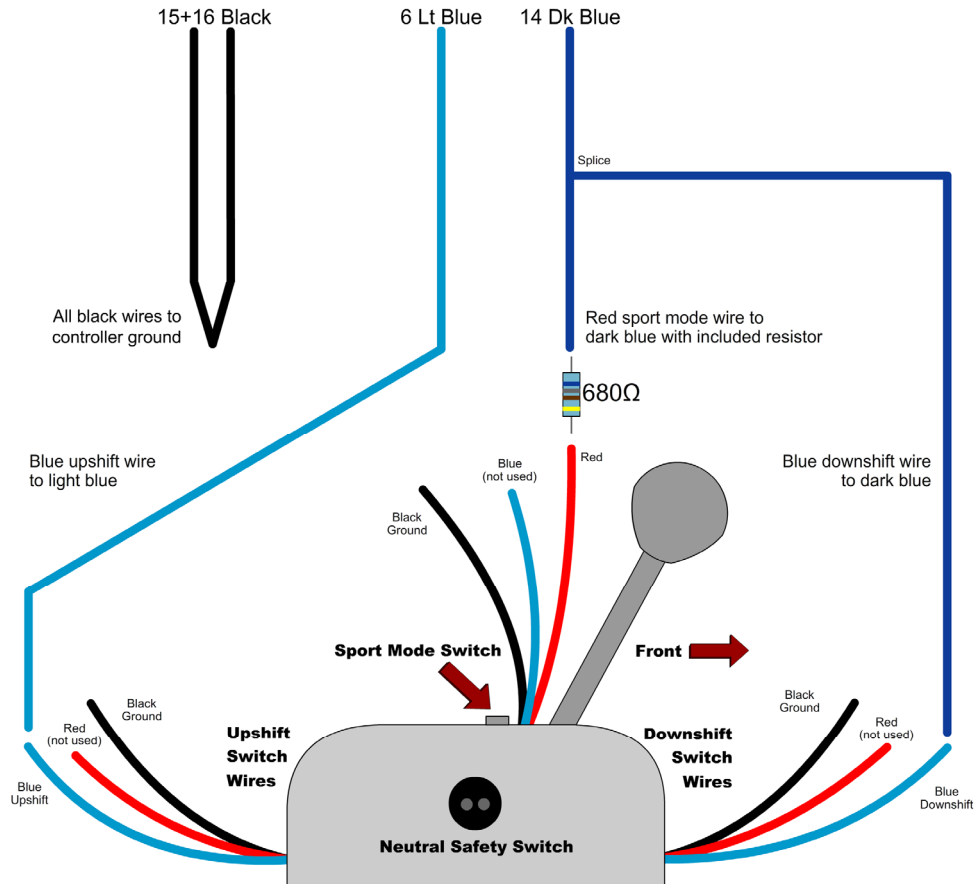
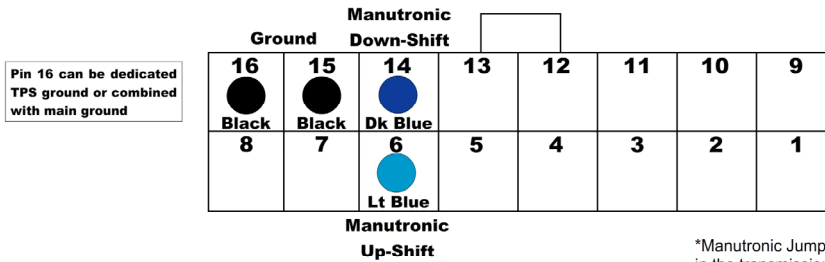
Lokar Shifter

For this configuration, you will need to connect the Dark Blue wire (Pin 14 on the Vehicle Connector) to the blue down-shift wire and connect the Light Blue wire (Pin 6 on the Vehicle Connector) to the blue up-shift wire. To connect the sport mode switch, solder the sport mode switch's red wire onto the Dark Blue down-shift wire with the included 680 Ohm resistor between them. Then, solder all 3 black wires to the controller's ground connection (Pins 15 + 16 on the Vehicle Connector. Follow the guidelines for soldering found in the "General Installation" section.) Remember that the Manutronic jumper must be installed in the Quick 6 controller and the correct settings used in Shiftware.

Connecting Manutronic to Lokar Shifter

VEHICLE PINOUT

BACK VIEW
(FRONT PLUGS IN, WIRES COME OUT OF THE BACK)



BUILT-IN DISPLAY

The built-in Quick 6 User Interface allows most sensor values to be viewed, while also allowing the transmission to be manually shifted. With firmware version 4.1.3 or later, self-contained, initial setup and basic tuning of transmission settings is also possible via the tuning menu. In addition, a computer running our included tuning software can be connected to provide advanced tuning options (see Shiftware section).

MAIN MENU

In the main menu, the three letter mode name is shown on the display first. Then, the long-form name will scroll across the screen. After the name scrolls, the value for that item will be shown. You can repeat the name of most items by pressing the function knob, other than "Status", "Setup" and "Tuning" modes.



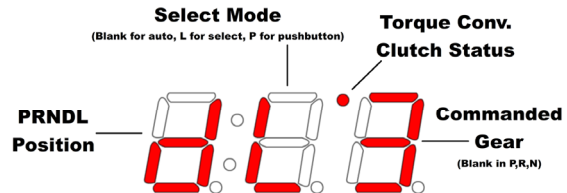
Display Off

In this mode the display is blank and nothing is shown.



StA = Status

This mode is the default display mode. The first character indicates the selected transmission range (P, r, n, o, d, 2, 1), or "E" if there is an error with the PRNDL switch (range sensor or pressure switch module). The second character is normally blank, but will show "P" if Manutronic Pushbutton shift mode is active or an "L" if Dyno Test mode is active. The third character indicates the currently commanded or selected transmission gear. There is also a small dot at the upper-left-hand corner of the third display character (similar to an apostrophe). This dot will illuminate when the torque converter clutch is engaged.

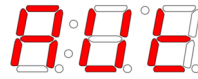


dyn = Dyno Test

In status mode, double-clicking the function knob will activate or deactivate Dyno Test mode. When activated, dyno test will scroll for 2.5 seconds, then return to the status screen with the addition of an "L" in the center of the display. This mode enables manual gear selection and prevents unwanted up and down-shifts. This is for diagnostic use and for commanding a specific gear while operating your vehicle on a dynamometer. No additional connections or configuration options are required to use dyno test mode and the desired gear can be selected by rotating the function knob clock-wise to up-shift or counter-clockwise to down-shift.

Torque converter clutch engagement can be commanded with a single-click of the function knob while in Dyno mode. The "L" in the center of the display will change to a "t" when the converter clutch has been manually engaged. Another single-click of the function knob will turn converter clutch engagement off. We have programmed a safe, minimum engine RPM into the controller, and converter clutch engagement will not occur, even if manually commanded, until this engine speed is reached.

(In pre-V5.6 firmware, this will be "SEL" instead of "dYn", which is simple gear selection without the torque converter clutch control features of Dyno Mode.)

 **AUt = Automatic Select**

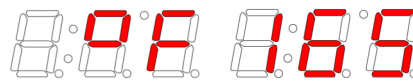
Indicates that you have left Dyno Test mode and are back in automatic transmission mode. When in Dyno Test mode, double-click the function knob to return to automatic mode. AUT will be displayed for 2.5 seconds, then return to the normal status screen.

 **SPd = Road Speed**

Indicates vehicle speed (from the output shaft speed sensor or vehicle speed sensor) in MPH. (KPH if the metric system is selected in the system settings of the tuning software.)

 **tPS = Throttle Position**

Indicates throttle position sensor value in volts.

 **°F/°C = Transmission Fluid Temperature**

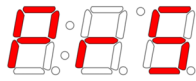
Indicates current transmission fluid temperature in degrees Fahrenheit (or Celcius if using metric). The degree symbol is represented on the display by a raised lower-case "o".

 **tAC = Engine Tachometer**

Indicates engine RPM. 0-999 RPM is displayed as actual RPM. Above 1000 RPM will be displayed with a decimal. (2.30 = 2300 RPM)

 **bAt = Battery Voltage**

Indicates vehicle battery condition in DC volts.



PrS = Commanded Line Pressure

Indicates the transmission line pressure that the controller is currently commanding in PSI. These values are based upon the normal OEM parameters for the pressure control solenoid and main regulator valve line-up for the selected transmission. The actual line pressure may vary from this value, especially if changes have been made to the main pressure regulator valve, the main regulator valve spring, the main regulator boost valve, or the pressure control (EPC) solenoid.



tbL = Tune (Table) Selection

Shows the currently selected table (TB1, TB2, TB3, or TB4) after showing "TbL" for 2.5 seconds. Pressing the knob once displays "SLT" for 2.5 seconds to show that the table can be manually selected. In select mode, you can rotate the knob to select "rES", "tb1", "tb2", "tb3", "tb4". rES stands for "Remote Select" and indicates that the table is selected remotely by the table select input. Remote Select mode is the power-on default. You can select tables 1-4 to override the table select input and force the Quick 6 to use a specific table. Once you have selected the desired table or mode, you can exit select mode by pressing the knob once. "rET" will then be displayed for 2.5 seconds to indicate that you have returned from select mode. The selected mode will be retained until the ignition is turned off or until you change it.



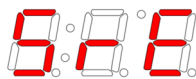
SEt = Set Up System

The setup system menu allows you to easily make the required initial calibrations after installation. Press the knob once to enter the setup menu. The changes made in the menu take effect in real time and are saved to the tune calibration after exiting each item. See the "Setup Menu" section below for more information.



tnE = Tuning Settings

Allows the most commonly-used settings (such as shift points and shift firmness) to be adjusted directly on the controller. Press the knob once to enter Tuning Mode. This mode allows you to make real-time adjustments to your tune calibration. See the "Tuning Menu Options" section below for more information.



SrE = Software Revision ID

Indicates the software and hardware revision of the controller. "MajorRev.MinorRev.HardwareRev" (ie: 4.1.3)

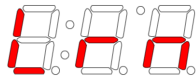
SETUP MENU OPTIONS

All of these settings can be changed by entering "adjustment mode" (by pressing the knob once) and turning the knob clockwise to increase the setting or counter-clockwise to decrease it. Changes will be effective immediately and you can return to the setup menu by pressing the knob a second time.



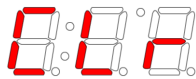
tPS = Calibrate Throttle Position

This is a required step before driving the vehicle for the first time. Clicking this item will begin the throttle position calibration. Follow the steps as they appear on the display. For more details on this procedure, see "Step 7: Throttle Position Sensor Calibration" on page 9.



Lrn = Clutch Learn

The clutch learning procedure shouldn't need to be run in most cases. However, if one of our technicians instruct you to do so, you can start the clutch learning procedure by clicking the knob. When finished, the display will scroll "Clutch Learn Successful".



CLr = Clear Learning

Clicking on this item will allow you to chose which learned data to clear. You might want to use this if something has changed with the vehicle or transmission to allow the controller to re-learn the data. The options are "No", which exits without clearing anything, "Shift Learn Only", "Shift Timing Only", "Clutch Learn Only", and "All".



SPO = Speedo Out Configure

Click the knob to enter adjustment mode. It will either display "OFF" (output disabled), "rEP" (replicated speed sensor output), or a decimal number for adjustable output mode. Double-clicking the knob will change modes in the order of OFF, rEP, then the correction factor (such as 1.25) for adjustable mode. Turning the knob will change the correction factor. The effect will immediately be visible on the vehicle's speedometer.

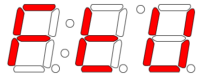


rEt = Return

Click this to return to the main menu.

TUNING MENU OPTIONS

All of these settings can be changed by entering "adjustment mode" (by pressing the knob once) and turning the knob clockwise to increase the setting, or counter-clockwise to decrease it. Changes will be effective immediately, and you can return to the tuning menu by pressing the knob a second time. The new settings will be saved to the current active tune when the return ("rEt") option is displayed and the knob is clicked. If the ignition is turned off before "rEt" is selected, the new changes will be lost.



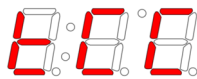
FtU = Full Throttle Upshift Speed

This setting is used to adjust the wide-open throttle shift RPM for all shifts. The RPM value is displayed in thousands (e.g. 5.25 = 5250 RPM). If you are in doubt, start on the low side. Press the knob once to enter the adjustment mode and change this setting. (Press once again to return to the menu.)



LtU = Light Throttle Upshift Speed

This setting is used to adjust the light-throttle shift RPM for all shifts. The value shown is the approximate closed-throttle RPM for the 2-3 upshift and is displayed in thousands (e.g. 1.32 = 1320 RPM). The 1-2 and 3-4 shifts are scaled proportionally with the 2-3 shift RPM as it is changed. Press the knob once to enter adjustment mode and change the setting. (Press again to return to the menu.) As the shift points are modified at either light or full throttle, the values in between are automatically scaled proportionally. The light throttle RPM adjustment has the greatest effect at closed throttle and the influence of this adjustment diminishes to zero as you approach wide-open throttle. The reverse is true for the full-throttle RPM adjustments.



tCC = Torque Converter Clutch Engagement Speed

This setting is the transmission input shaft RPM (1.70 = 1700 RPM) at which the torque converter clutch will engage (providing that all other conditions for engagement are met). Press the knob once to enter the adjustment mode to change this setting. (Press again to return to the menu.)



LtF = Light Throttle Firmness

This setting is used to adjust the light-throttle shift firmness for all upshifts in tandem. Value is in commanded line pressure (PSI). Higher values provide firmer shifts. This value should not be adjusted until after the shift points are set since the shift points affect shift feel. If you are in doubt, try higher values for this setting. Press the knob once to enter adjustment mode and change this setting. (Press again to return to the menu.)



HtF = Hard Throttle Firmness

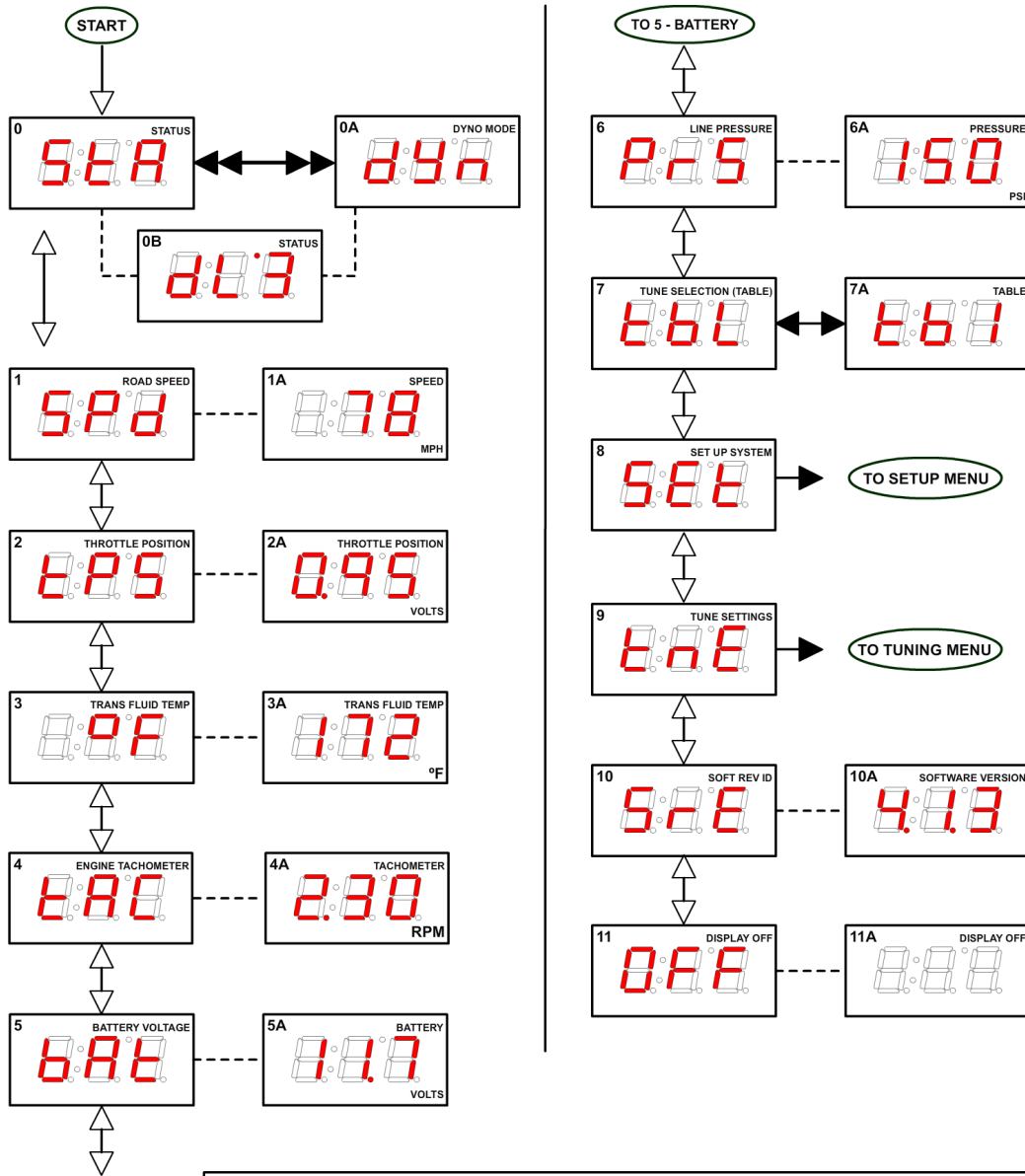
This setting is used to adjust the wide-open throttle shift firmness for all upshifts in tandem. Value is in commanded line pressure (PSI). Higher values provide firmer shifts. This value should not be adjusted until after the shift points are set since the shift points affect shift feel. If you are in doubt, try higher values for this setting. Press the knob once to enter adjustment mode and change this setting. (Press again to return to the menu.)



rEt = Return

Saves the changes to the currently-selected table and exits to the main menu. If the ignition is turned off before "RET" is executed, your changes will be lost.

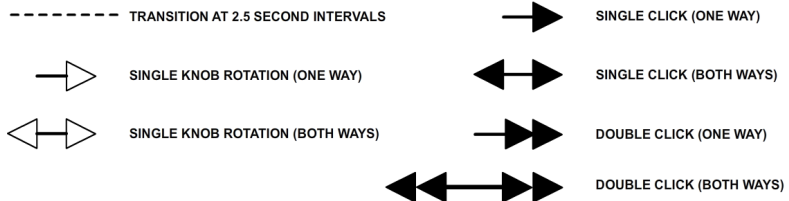
USER INTERFACE MAP



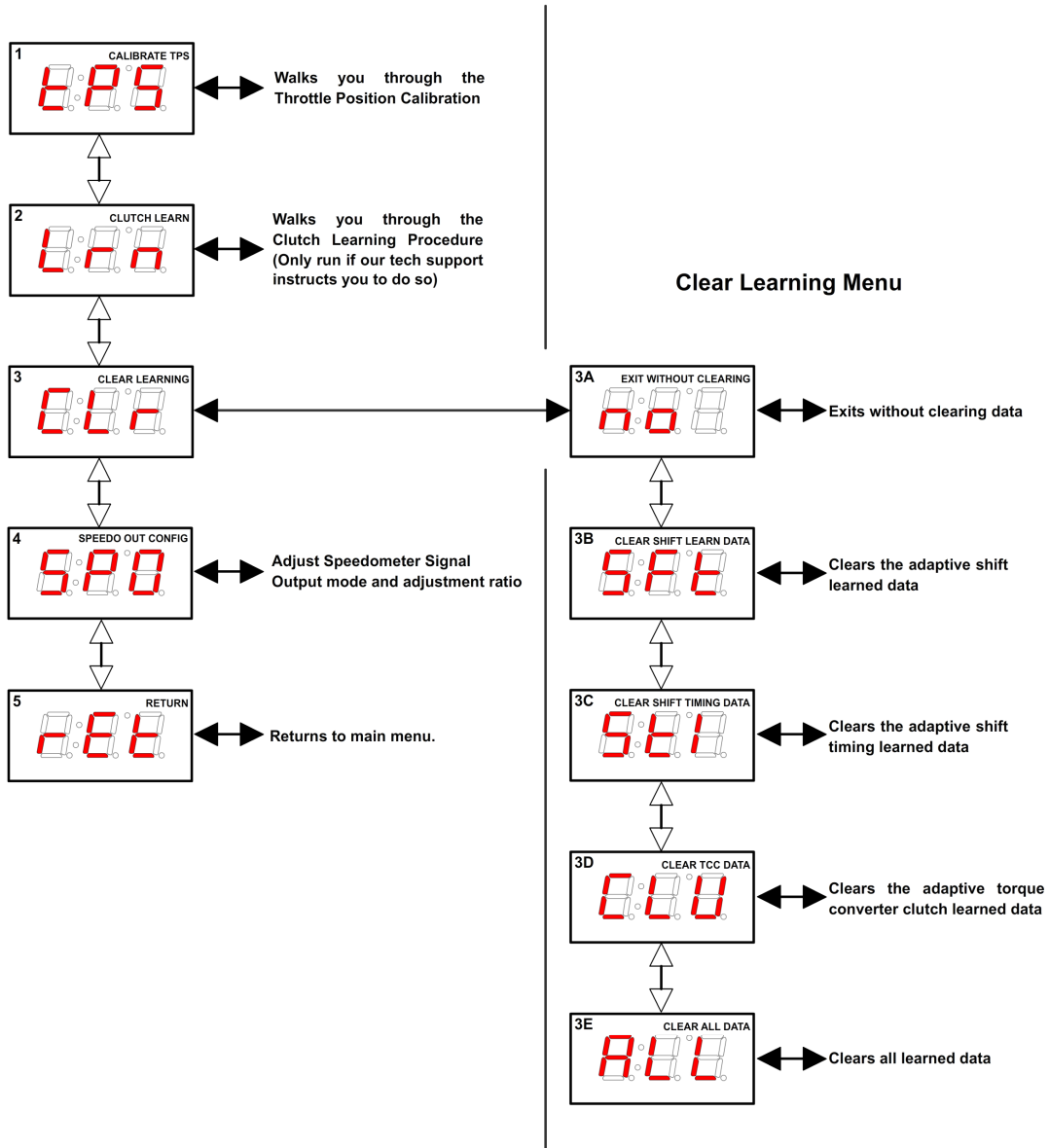
TO 6 - PRESSURE

After turning the knob to a menu item and waiting two seconds, a long-form title will scroll across the screen.

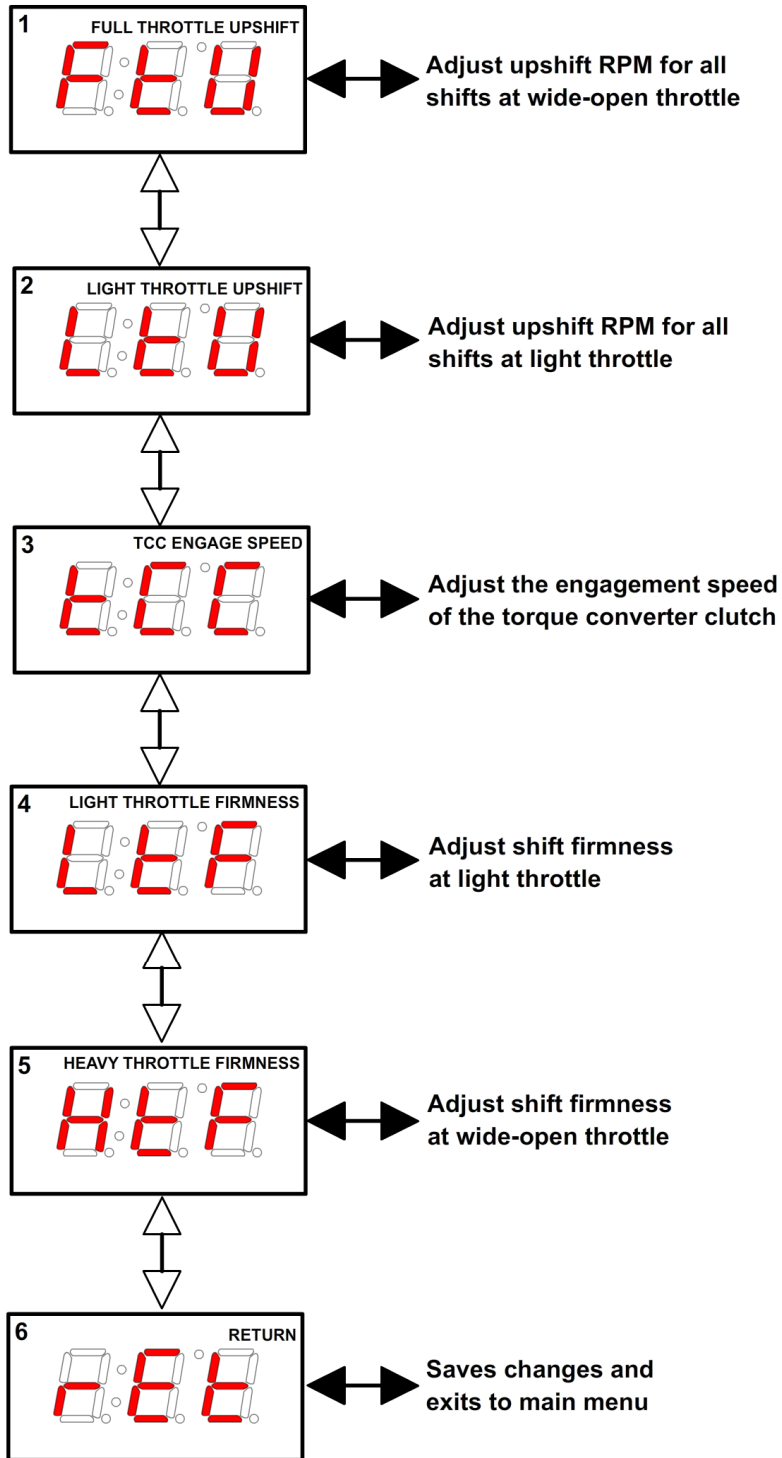
LEGEND



Setup Menu



Tuning Menu





SHIFTWARE

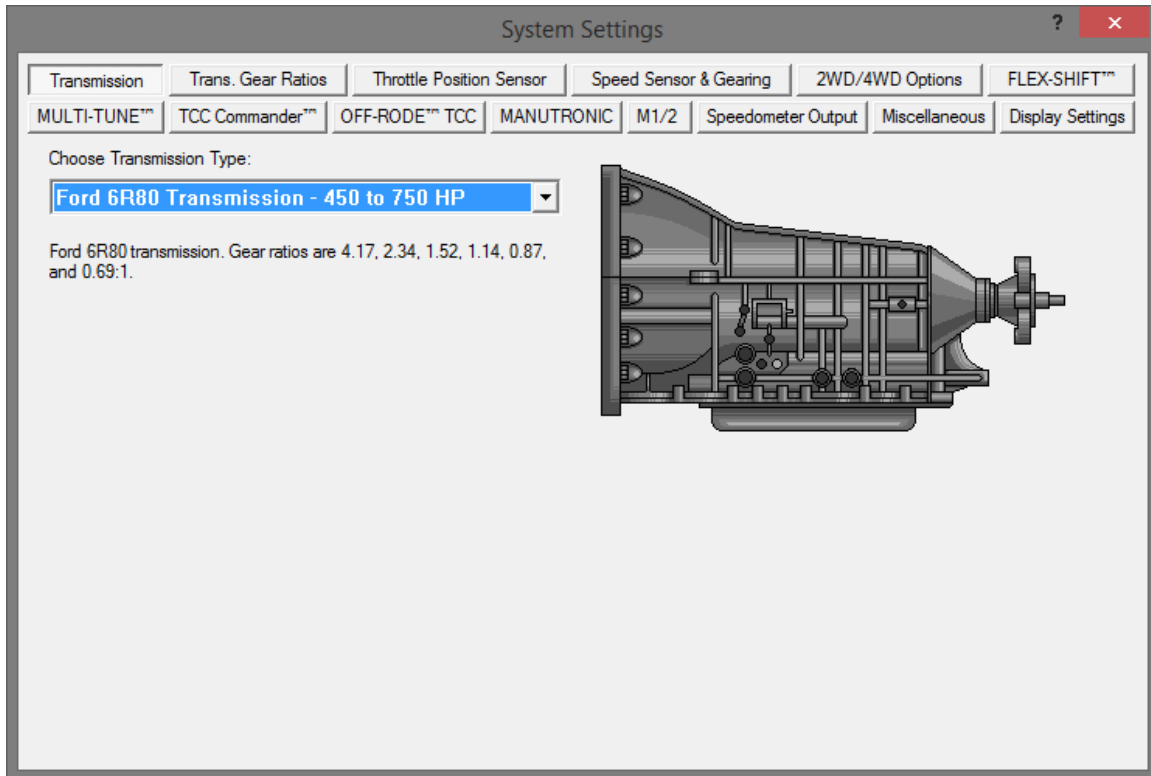
Introduction

Using the Shiftware software allows you to modify the way your Quick 6 Transmission Control System behaves. You can customize shift-points as well as monitor and diagnose the Quick 6 unit in real-time.

Setup

To create a calibration for the Quick 6, it is best to start with one of the standard calibrations which are included with the software. To load a standard configuration for your transmission, click the **Open**  button on the toolbar, then browse to the folder where the transmission calibration files are located. (Default location is C:\Shiftware\) The files are named according to the transmission and RPM range and have the .btc file extension. Choose the calibration file and click **Open**.

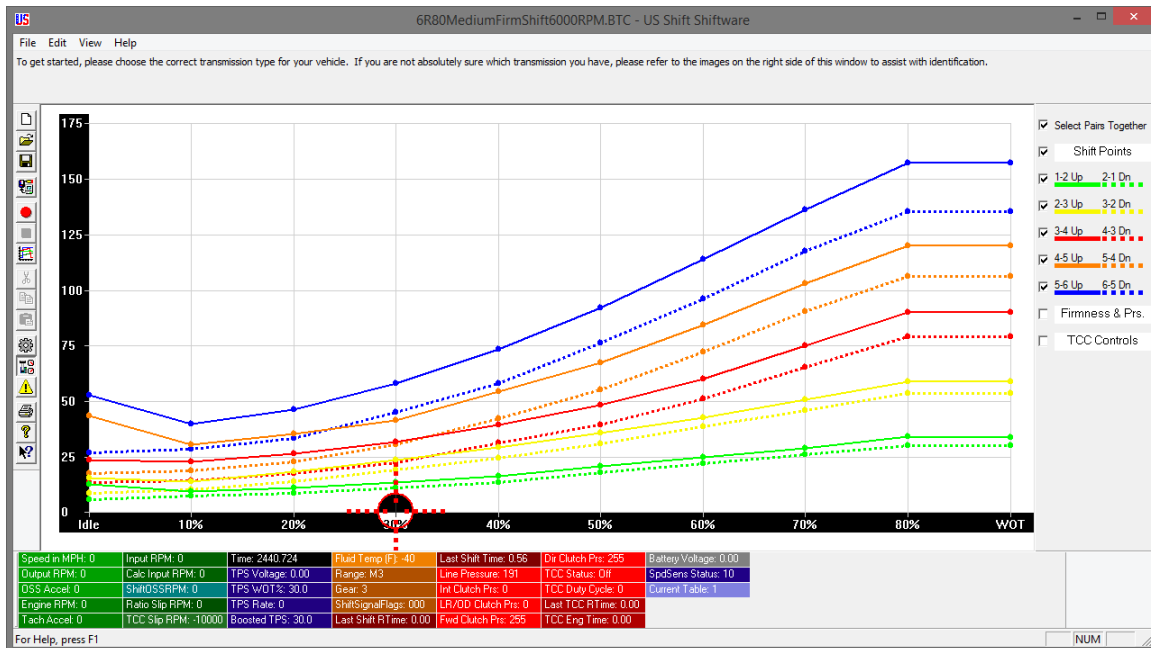
Once the calibration file is loaded, click the **System Settings**  button on the toolbar to check the settings and make sure that they are correct for your transmission. The System Settings window has several tabs within it. Click each one to see each section of settings specific for your transmission.




The System Settings Window

Customize

The main window is where all of the shift points and line pressure editing is done. The graph displays the up-shift and down-shift speeds in relation to throttle position for each shift. It also displays the line pressure & firmness curve in relation to throttle position. The line pressure curve is displayed in PSI, so the higher the curve, the more firm shifts will be. You can use the checkboxes on the right to turn on the curves for individual shift firmness and adjust them independently.



You can get help on anything by clicking the **Question**  button (or the F1 key) and then clicking on an item. This can be used in any area of the software. The help messages in the settings pages are transmission-specific and are more like getting professional advice than normal help tips.

The graph has ten points from left to right, 0 being idle and 9 being Wide-Open-Throttle (WOT). On the left side of the graph is the shift speed. When you hover over a graph point, you can also see the corresponding shift speed in RPM or the applicable unit values for items other than shift points. Click on a point in the graph to select it.

If **Select Pairs Together** is enabled, then the corresponding down-shift point will be automatically selected along with the up-shift point. This can be turned off by clicking the **Select Pairs Together** **Select Pairs Together** checkbox on the right. You can select multiple points by holding CTRL while clicking the points or a range of points by holding SHIFT and clicking the two points on each end. You can move between adjacent points using the LEFT and RIGHT arrow keys. Once a point (or points) is selected, you can drag it with the mouse to raise and lower its value. A yellow box will appear in the graph telling you what the value of the point is.

Adaptive Learning


By default, the Quick 6 will learn the shift and TCC timing characteristics of your transmission. It will complete a learning cycle over the first few hard-throttle passes and will use the learned data to optimize shifts. For learning to occur, the tachometer input signal must be connected and functioning properly. During the learning cycle, you may notice unusual TCC operation. This is normal and will end once learning is complete. Once learned, the data will not change unless it is erased using the clear (CLr) command on the controller's display. Clearing the data will cause another learning cycle to begin.

For optimum accuracy, learning should be done at the same transmission fluid temperature that it will be run at during normal operation. Once learned, shift point accuracy will only be limited by the consistency of your transmission's valve body.

To view a report on the learned data, connect the controller to a pc with Shiftware installed. Click **File**, then **Generate Diagnostic Report**. This will read the data from the controller and open the report in a browser window.



If you wish to disable learning, enter Settings in the tuning software and switch to the Miscellaneous tab. Uncheck **Enable Learned Shift Timing** **Enable Learned Shift Timing**. This will stop the controller from using learned data, but will not erase the learned data. This would be useful if you plan to make changes to the transmission or are unable to complete a proper learning cycle.

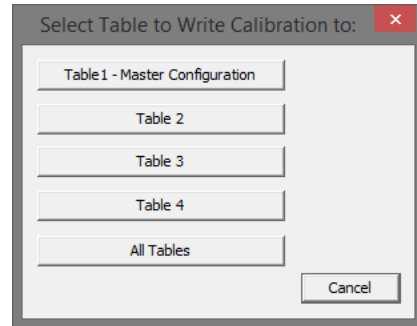
Save & Load

Once you have created your calibration, you can save the file to your hard drive or an external storage device. To save, click the **Save**  button on the toolbar. Then, browse to the location where you want it saved and click **Save**. Use "Save As" under the FILE menu to leave the original file unchanged and create a new version. Type the desired filename and click **Save**. Files are saved with a .btc extension.

To load a calibration file, click the **Open**  button on the toolbar. Then, browse to the file and click **Open**.

Writing a Calibration to the Quick 6

For the changes you've made to take effect on the Quick 6 controller, you first must write the calibration to the unit. Connect the Quick 6 to your computer using a standard USB cord (Type A to Type B). Click the **Write Calibration**  button on the toolbar and a menu will appear. If you aren't using multiple calibrations, click the **All Tables** button to save the calibration to the controller. The Quick 6 can now be disconnected from the computer and installed in the vehicle. (To use multiple tables, you can create a new calibration and choose one of the other table buttons when writing to the controller.) When the Quick 6 unit is disconnected from the computer, the **Write Calibration**  button will be grayed out. **How to Avoid Errors**



IMPORTANT INFORMATION

How to Avoid Errors

The Shiftware software gives you complete freedom and flexibility to customize your shifting calibration however you want. This freedom requires diligence to avoid errors.

It is *very* important that the up-shift and down-shift curves for a given gear do not cross. The up-shift point at any throttle position should usually be at least 15% greater than the down-shift point. For instance, if the 2-3 up-shift point at ½-throttle is 45MPH, then the 3-2 down-shift point should usually be less than 40MPH.

The “On-Off” differential between up-shift and down-shift points is called Deadband (also known as Hysteresis). The more deadband you use for your shift points, the more stable the system will be. Not using enough deadband can result in erratic shift behavior. Too much deadband will result in sluggish behavior due to a reluctance to down-shift.

Pay close attention to the interaction between different shifts. Overlapping the 1-2 and 2-3 shifts can cause skipped gears and other drivability problems.

Also note that torque converter slip at low speeds renders engine RPM values meaningless. It is usually desirable to have light-throttle shift points within a low RPM range. In this case, it is best to base light-throttle shift points on vehicle speed rather than engine RPM (as most auto manufacturers do).

Clutch Learning Procedure

The Quick 6 has pre-loaded clutch learn data for firmware versions 5.5 and later, so under normal circumstances, there's no need to run the clutch learning procedure. However, you will need to run the procedure if the controller displays "Err. Run Clutch Learn" (most likely due to having an older firmware version) or if one of our technicians instructs you to run it. You also shouldn't clear the learned clutch data using the clear menu, unless instructed to do so. The "Clear All Learning" command won't erase the clutch learn data with firmware versions 5.5 or higher, it must be explicitly erased using the "Clutch Learn Only" option.

Before running the clutch learning procedure:

You will need a tachometer signal connected to pin 7 (yellow) of the vehicle harness. See page 8 for more details.

Check for errors on the controller's display. The learning procedure will not run if the controller is in a hard failsafe condition, so you will need to correct any faults before proceeding. If there are any error messages on the controller's display, check the troubleshooting section on the next page. (The "Err. Run Clutch Learn" message is a soft error which will appear if there's no clutch data.)

Possible clutch learn errors:

OSS RPM ABOVE 15: Vehicle moving at the very start of learning.
(Ignored after test is running.)

TPS ABOVE 20%: The throttle position is too high to run clutch learning.

LOSS OF TACH SIGNAL: The tachometer has fallen below 300 rpm.

CHECKSUM ERROR IN THE CURRENT TUNE: The tune that is currently being used (usually table 1/master) has become corrupted. You will need to connect it to a PC with Shiftware and re-write the calibration.

Running the Clutch Learning Procedure:

Navigate to the Setup menu (Set) on the built-in display and then to Learn (Lrn). With the engine running, put the car into drive and keep your foot on the brake so that the vehicle doesn't move. Click the knob to begin the learning procedure. It will read "F-LEARN STARTED", which means forward learning started. The display will change to a progress counter which will go through 9 steps. When finished, it will read "F-LEARN DONE".

Once the forward learning is complete, shift to reverse and keep your foot on the brake. On the Learn menu item, click the knob to begin the learning procedure. It will read "R-LEARN STARTED", which means reverse learning started. The display will change to a progress counter which will go through 3 steps. When finished, it will read "R-LEARN DONE". Afterward, you can shift back into park.

TROUBLESHOOTING ERROR MESSAGES

WARNING! If the transmission does not begin to operate correctly within the first few feet of the road test, **STOP** immediately, check the troubleshooting guide, and call Baumann Electronic Controls if you need assistance. In some cases, just a few blocks of operation with low fluid pressure can destroy a transmission.

Error Messages

The following error messages will scroll on the controller's display when faults are detected. For more detailed error messages, you can also view the **Controller Fault Display** in the tuning software. The software is not limited to currently set faults, but can show fault history as well. History is cleared when the controller powers down completely (ignition turned off and USB cable removed from computer.) Error messages will not be shown while in the setup and tuning menus. It is a good idea to periodically check the display for errors as you drive, so it is wise to consider an accessible mounting location.



Err. bAttEry Lo

The voltage to the controller has dropped below 8 volts.

Err. bAttEry High

The voltage to the controller is above 17.2 volts.

Err. PSoL. CurrEnt HI

An over-current condition was detected with the pressure control solenoid. The controller will attempt to disable the pressure control solenoid until the ignition is turned off. If this fault is detected, the vehicle should not be driven until it is corrected. If you must drive with this failure, it is recommended that you disconnect power from the system by removing the 10A fuse to insure that the transmission will stay in default mode regardless of any wiring problems that may exist. This error alone will only force constant maximum line pressure, but not failsafe mode.

Err. PSoL. CurrEnt Lo

Current measured in pressure control solenoid was too low.

Err. SoL.1 CurrEnt HI (Can be solenoid 1-3)

An over-current condition was detected with one of the solenoid banks. The solenoids on bank 1 include shift solenoid B (or 2) and the second TCC (ON/OFF) solenoid (GM 4L60E transmissions only). The solenoids on bank 2 include shift solenoid A (or 1). The solenoids on bank 3 include the TCC PWM solenoid and the 3-2 downshift control solenoid (GM 4L60E transmissions only). The controller will attempt to disable the solenoid bank with the over-current condition until the ignition is turned off.

Err. SoL.1 CurrEnt Lo (Can be solenoid 1-3)

Current measured in solenoid bank (1-3) was too low.

Err. TPS Lo-run SEtuP / Err. TPS too Lo

The Throttle Position Sensor is in fault mode due to the voltage being below the idle threshold value that was set. Run TPS calibration in the setup menu.

Err. TFT Short

The TFT sensor voltage is too low. A possible cause of this could be that it is shorted to ground.

Err. TFT OPEn

The TFT sensor voltage is too high. The TFT sensor circuit could be open.

Err. trAnS Hot

The temperature in the transmission is above the allowed threshold (which can be adjusted in the tuning software).

Err. OSS FAILure

The Output Shaft Speed Sensor is open or missing.

Err. ISS FAILure

The Input Shaft (Turbine) Speed Sensor (if equipped) is open or missing.

Err. tbL1 Corrupt (Can be table 1-4)

A Checksum error has been found in the table corresponding to the number shown. (On Quick 6, this error will force a hard failsafe mode until it is fixed.) It will also disable saving Setup Menu changes for the bad table and disable the tuning menu for the bad table. Connect the controller to a PC and load a calibration using Shiftware.

Err. tCC SLIP

Torque converter clutch slip detected when fully engaged.

Err. TrAnS. SLIP

Transmission appears to be slipping in at least one gear.

Err. FULL PrESS. SLIP

Transmission continued to slip after maximum line pressure was commanded.

Err. rPEATD. SLIP

Transmission slip was detected more than twice in this drive cycle (max. line pressure latched).

Err. rAtio High

Transmission gear ratio appears to be too high in at least one gear.

Err. PrndL out oF rAngE

Sensor voltage or duty cycle out of tolerance limits, but within approximate range.

Err. PrndL SignAL Lo

Sensor voltage or duty cycle low.

Err. PrndL SignAL HigH

Sensor voltage or duty cycle high.

Err. no PrndL SignAL

PWM signal for range sensor not detected.

Err. bAd PrndL=XX-XX

DTR or PSM signal combination not valid. XX-XX indicates high/low status of all 4 DTR pins (1 or 0)

Err. Ford dtr Lo

Voltage from 270 Ohm resistor in Ford DTR sensor measures too low.

Err. Ford dtr HigH

Voltage from 270 Ohm resistor in Ford DTR sensor measures too high.

Err. Clutch Learn

Applies to Quick 6 only. The clutch learning data is either corrupt or missing. Run the clutch learning procedure from the SETUP menu. See page 40 for details.

SHiFt SOLx SHOrted

Shift Solenoid X resistance measured too low during the power-on solenoid check. (X identifies solenoid A – F.)

SHiFt SOLx OPEn

Shift Solenoid X resistance measured too high during the power-on solenoid check. (X identifies solenoid A – F.)

PrESS SOL. SHOrted

Line Pressure Control Solenoid resistance measured too low during the power-on solenoid check.

PrESS SOL. OPEn

Line Pressure Control Solenoid resistance measured too high during the power-on solenoid check.

TCC SOL. SHOrted

Torque Converter Clutch Control Solenoid resistance measured too low during the power-on solenoid check.

TCC SOL. OPEn

Torque Converter Clutch Control Solenoid resistance measured too high during the power-on solenoid check.

Err. HI Slde dr. SHOrted

The high-side output driver appears to be shorted on. Contact Baumann Electronic Controls technical support for assistance.

Err. Lo Slde dr. SHOrted

A low-side output driver appears to be shorted on. Contact Baumann Electronic Controls technical support for assistance.

Err. CurrEnt SEnSE

Measured low-side and high-side currents do not match. Contact Baumann Electronic Controls technical support for assistance.

CONTACT

If you have any questions, problems, or product orders,
don't hesitate to call our customer service line.

(864) 646-8920

(Monday-Friday 10AM-6PM EST).

If no one is available, please leave a detailed message and we will reply promptly. Whenever possible, we will try to return urgent technical support calls left after hours or over the weekend.

You can also email customer service at **support@usshift.com**



Scan this code to copy the customer service phone number and email address to your phone.