



















- 1. Front Bumper
- 2. Bumper Insert
- 3. Chin Splitter
- 4. Turn Signal Fillers
- 5. Upper Grille
- 6. Lower Grille
- 7. Upper Grille Backing Plate
- 8. Headlight Fillers
- 9. Lower Canards
- 10. Canard Support Plates
- 11. Turn Signal Bracket w/ Grille
- 12. Turn Signal Bezel
- 13. Bumper to Fender Brackets

Some steps are only for one side.

Repeat the same steps for the other side once complete.

Hardware details included. Hardware colors/finish may differ.

Test Fit Before Painting.

2015-17 Mustang
Front Bumper Removal
WATCH HERE >



- Before installation, remove all components from the box and lay everything out. Double-check and ensure you have the supplied bumper components, hardware, and the correct Fender Splash Shields/Lower Close-Out Tray.
- 2. Remove the front bumper from your 2015-2017 Mustang. You will have to remove the lower close-out tray and the bumper weatherstrip seal. (Figure A)
- 3. Remove the factory clip and install the new bumper-to-fender clip. Use the original OEM hardware when doing so.
- 4. Remove the OEM factory hardware from the turn signal housing brackets. You will reuse the factory hardware bolts (3). (Figure B)
- 5. Remove the other factory bolts to remove the turn signal housing and the fog lights. You **WILL NOT** be able to transfer the OEM fog lights to the new bumper.
- 6. Decompress the factory tabs to release the turn signal bracket from the bumper.
- 7. Remove the bracket and the turn signal housing. Set aside the factory bracket. This will not be used to install the 2015-2017 GT500 bumper.
- 8. To begin installation, install the upper grille to the backside of the bumper.

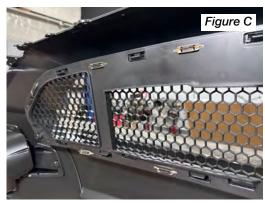




- 9. Align the grille with the tabs and push it into place.
- 10. Place the upper grille backing plate behind the upper grille.

  Use the metal clips (B) and push them into the corresponding tabs. (Do NOT install metal clips (B) until after painting.

  These are difficult to remove.) (Figure C)
- 11. Take the lower grille and push it into place with the corresponding tabs.
- 12. Push and snap each turn signal bezel into place.

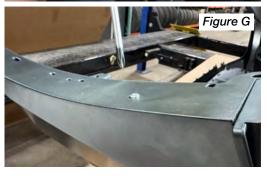




- 13. Take the turn signal bracket and connect it to the OEM turn signal housing. Use the OEM screws from the original bumper.
- 14. Take the complete assembly and snap into place with the aligning bumper tabs.
- 15. Install the provided screws **(D)** with the complete turn signal assembly. *(Figure D)*
- 16. Attach the headlight filler to the top of the bumper and snap into place. Then use 3 of the provided screws **(E)** and 3 black spacers **(G)** to secure it into place.
- 17. Snap the turn signal filler into the bumper (These do take some force to ensure proper fitment).
- 18. Your bumper should now sit as shown in Figure E:
- 19. Flip the bumper onto its back and begin snapping the lower splitter into place.
- 20. Once snapped into place, begin installing the lower canard support (separate lip) to the upper canards with the supplied bolts (I). (Figure F)
- 21. Attach the canard and lower lip assembly to the bumper with the screws **(C)**. Use nuts **(H)** to secure and tighten down.
- 22. Attach the J-nut **(F)** to the bumper and install the screw **(A)** through the back of the canard.
- 23. Use self-taping screw **(D)** for the lower hole. *(Figure G)*
- 24. Attach the center filler to the bumper. Press into place with force.
- 25. Place the bumper onto the car and align it with the top pins.







- 26. Transfer the bumper weatherstrip seal on the GT500 front end. (Figure H)
- 27. Attach the bumper to the fender clips.
- 28. Reinstall the upper bumper bolts (Reuse the original bolts from the OEM bumper). Don't forget about the small bolts that are hidden under the bumper weatherstrip seal.
- 29. Reinstall OEM radiator cover with push pins.
- 30. Reinstall the fender liner to the bumper. Modification may be necessary if you choose to not use the aftermarket fender
- 31. Reinstall the closeout panel. If you are installing the bumper onto a Performance Pack model, the closeout panel will not work. You will have to use an aftermarket or EcoBoost/Base Model Mustang Closeout panel.







\*\*Not all of the hardware will be used during this installation. You will have extra components left over from the complete kit.\*\*

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