

1. If necessary, remove factory plastic mounting tabs from fan for additional clearance.



2. Insert bracket mounting bolts into fan shroud & secure with supplied retaining nuts. (Retaining nuts will act as spacers for bracket)



3. Install both brackets with curved edge towards inside of fan assembly. Secure with supplied retaining nuts.







4. If not already equipped, install supplied factory fan shroud retaining hardware on to your radiator. (S-Clips install at bottom of radiator; Nut clips install at top of radiator)



5. Test fit the fan assembly. Most naturally aspirated setups will clear the fans just fine. However, there will be instances where additional clearancing may be required.

6. Take one of the provided "L" brackets and place it over the lower hole on the driver side of the contour fan assembly. Install a provided button-head Allen bolt through the hole. Thread on the provided locking nut and tighten the hardware enough so that it can still be moved.





7. Position another Allen bolt through the outside hole on the lower "L" bracket and loosely tighten. Use the provided small straight bracket and loosely install it onto the overflow tank.







8. Ensure that that overflow tank is even as well as the bracket, and then mark the fan shroud with a center punch or with something that you can visibly see. Drill the marked area to a 1/4-inch using a regular drill bit or a steppedbit. Install a provided button-head Allen bolt through the hole.





9. Thread on the provided locking nut and tighten the hardware enough so that it can still be moved. Make sure the overflow tank is even with the shroud and then tighten the hardware.

10. Use the provided heater hose and install it onto the shorter fitting at the bottom of the tank. Secure it with a small zip tie or clamp (not included).



11. Insert lower fan bracket into s-clips, then align & secure upper fan bracket with supplied mounting bolts.







12. Route the overflow hose around the lower radiator hose and connect it to the small fitting on the radiator.



13. Install and wire supplied pig tails to power supply or fan controller of choice.





