



## 1999–04 Header Panel Reinforcement Bracket Kit Installation Instructions

### TOOLS NEEDED

- 4mm / 5/32" Allen wrench
- 8mm / 5/16" socket
- 11mm / 7/16" wrench
- 1/4" drill bit & drill
- Push pin removal tool
- Vice grips (optional)

### Step 2



### Step 3



1. Open the hood.
2. Protect the paint beneath the headlights, if desired. Tape a shop towel to the bumper cover.
3. Remove the headlight retaining pins and headlights.
4. Remove the two bolts securing the header panel to the core support bracket.
5. Remove the upper two push pins retaining the bumper cover to the header panel.
6. Position the reinforcement bracket against the header panel and check the alignment of the front hole compared to the header panel. *NOTE: Minor modifications such as filing the front hole on the upper bracket may be required to achieve proper alignment due to tolerance variance in header panels.*
7. When the bracket is aligned properly, install the two inner bolts. Push up and back to seat the bracket, then tighten the two inner bolts.
8. Place the upper plate on the topside of the header panel. Position the bumper cover above the plate and install the provided hardware in the front hole, then align the bracket while tightening the bolt. Use a 1/4" drill bit to drill a hole through the upper plate, header panel, and the lower bracket. *TIP: Use small vice grips to steady the upper plate while drilling.*
9. Clean debris from the area, then install the other bolt and nut in the drilled hole, then tighten.

### Step 4



Prop. 65 Warning for California Residents  
WARNING: This product may contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.



## Step 5



## Step 6



## Step 7



## Step 8



## Step 9



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