

1979-93 MUSTANG COYOTE SWAP PCM MOUNTING BRACKET - GEN 1 INSTALLATION INSTRUCTIONS



Instructions

1. Remove the front bumper and inner fender splash shield from the car.
2. Locate the bolt securing the fender support brace to the core support and remove using an 8mm socket. Then, remove the J-nut.
3. Make note of the Gen 1 bracket's orientation and install a new J-nut onto the bottom tab of the bracket.
4. Hold the bracket in position and secure one of the new bolts.
5. Make sure the bracket is centered, then use either a marker or center punch to mark the hole in the upper tab. Remove the bolt and set the bracket aside.
6. Drill a pilot hole with an 1/8" drill bit, then drill with a 1/4" bit. If needed, use a deburring bit to buff down any sharp edges.
7. Cover the exposed metal with touch-up paint or rust prevention paint. Two coats may be needed, depending on the coverage.
8. Use one of the provided bolts to cut threads into both of the small holes, running the bolts down until they stop.



9. Install another J-nut into the upper tab on the PCM bracket. It will have the same orientation as the other J-nut.
10. Position the bracket into place and loosely install two bolts. In a uniform sequence, hand tighten these bolts.
11. Slide the PCM over the bolts in the correct orientation, then hand tighten. Be sure not to overtighten.
12. Position the included foam pads in your preferred orientation.
13. Reinstall the inner fender splash shield and front bumper.

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