



# Installation Instructions CLASSIC BLACK KNOB

Fits: 2015-2022 Ford Mustang, 2013-2018 Ford Focus ST  
2016-2018 Ford Focus RS & 2014-2019 Ford Fiesta ST 6-Speed  
M12 x 1.25 Thread  
Catalog #1631225

Rev. 03/02/22

Remove stock knob by unscrewing counter-clockwise. The knob is stiff and will take some effort to twist but you should be able to remove it by hand



Apply ten full wraps of 1/2" wide Teflon thread tape on the threaded handle. Leave approximately 3/8" of exposed threads above the tape as shown in picture.



Apply the included LOCTITE® 271 thread lock compound (included) to the threaded portion above the Teflon tape.



Screw knob onto handle until the bottom of the knob is just even with the top of the lockout collar (see photo). Continue to screw the knob an additional one turn plus whatever is necessary to align the shift pattern/logo properly. **Note:** Screwing the knob on too far can prevent proper operation of the lockout collar and could cause damage to the knob.



Check for proper operation by engaging the reverse lockout and making sure the shifter will go into reverse.

### IMPORTANT

Once this is confirmed, **Avoid driving/shifting the vehicle for 1-2 hours. The LOCTITE® will set in approximately 10 minutes, but will not fully cure for 24 hours.**

