



Installation Instructions
717861
2015-17 FORD MUSTANG GT
5.0L ENGINE
Coupes & Convertibles

OVERVIEW:

1. Take a moment to read and understand these instructions before installing your Flowmaster performance system.

NOTE: Please inventory all parts now before continuing and if necessary, report any missing items to our tech line. This will avoid potentially stranding your vehicle until any missing replacement parts arrive.

ITM #	PART #	DESCRIPTION	QTY.
1	26513M	Scavenger Assembly	1
2	26766M	Mid Pipe Right/Left	1
3	70001-538	Left Muffler Assembly	1
4	70001-539	Right Muffler Assembly	1
N/A	PK796	Hardware Pack includes:	1
5	MC300BS	3" Stainless Band Clamp	4

REMOVE STOCK EXHAUST SYSTEM:

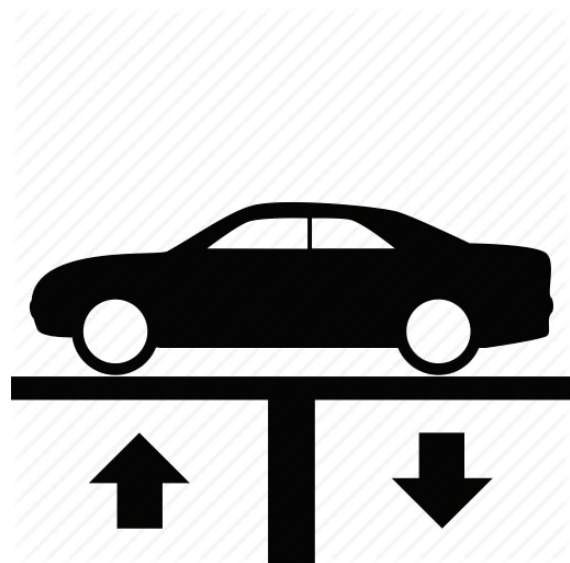
2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

WARNING:

Avoid serious burns! Allow your vehicle time to cool completely before touching any factory engine components.

To ease preparation and installation of your new kit:

- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle and again as you install new parts.



3. Loosen nuts (x4) and band clamp connections (x2) at resonator inlet, pry up clips on clamp body to release them from tab on inlet pipes. Slide clamp assemblies slightly back to clear tabs.

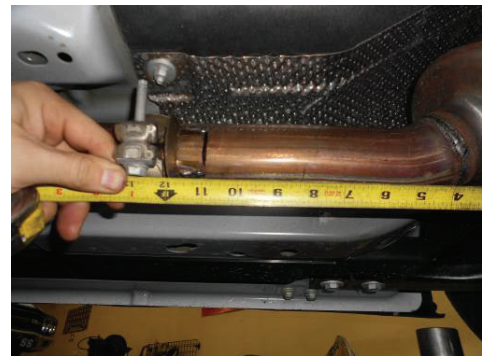
NOTE: For convertible model vehicles, remove and retain bolts and body braces to access exhaust system.



4. Unbolt hangers (x2) behind rear differential. Then carefully slide exhaust system forward and out of rear hanger mounts and lower system to floor. Finally, remove hanger mounts (x2) from rear of vehicle.



5. Measure and mark back 11" from bottom case weld on catalytic converter on both pipes. Cut pipes (x2) at marks then deburr them.



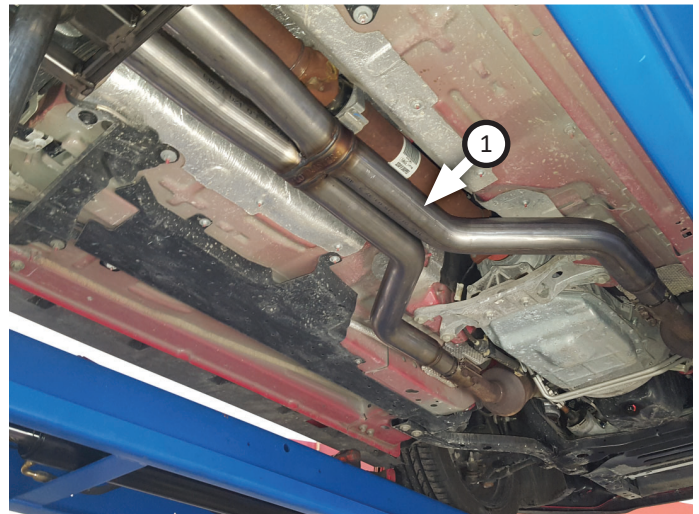
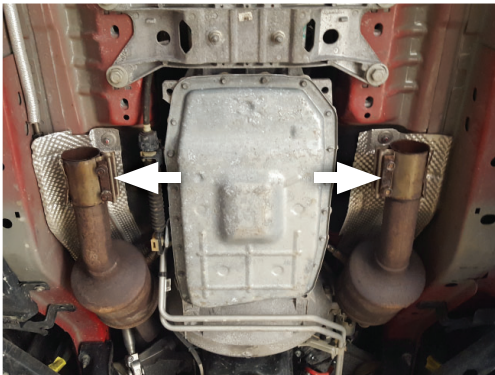
INSTALL FLOWMASTER EXHAUST SYSTEM

- Transfer factory hanger mounts (x2 ea.) from each factory tailpipe over to corresponding FFX mufflers. Remove nuts from stock and Flowmaster clamps, apply anti-seize compound to bolts and re-install nuts.

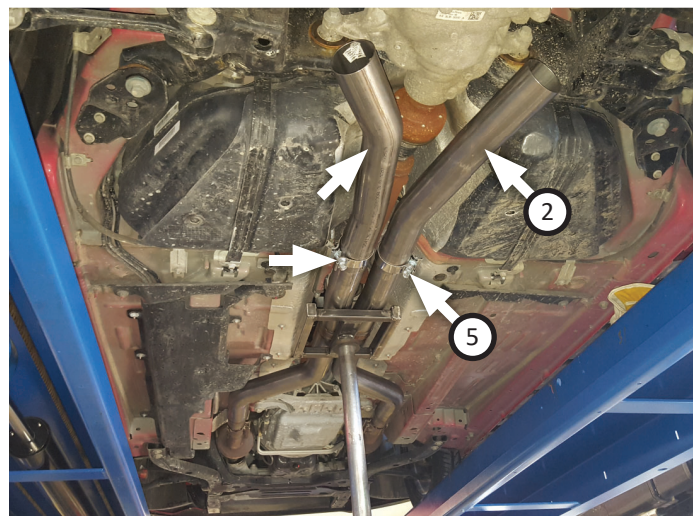
NOTE: The image in this step is intended for illustrative purposes only and may or may not accurately reflect components included in your kit.



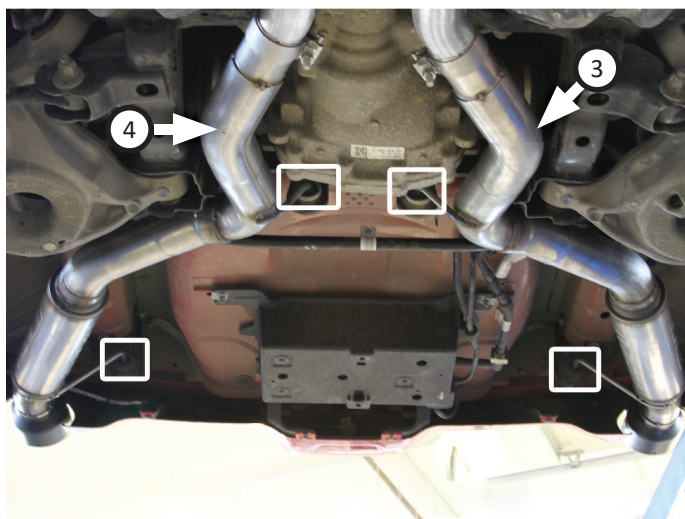
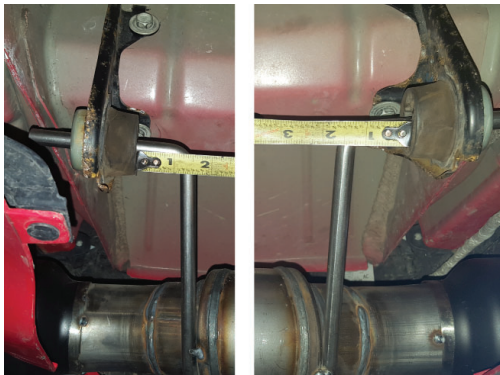
- Place factory clamps (x2) onto downpipes then connect scavenger (1). Center clamps over connection then tighten them enough to allow for adjustment.



- Place clamps (x2) (5) onto right and left mid pipes (2) and connect them to scavenger outlets. Tighten clamps enough to allow for adjustment.



9. Place clamps (x2) (5) onto left and right muffler assemblies (3, 4) and connect them to mid pipes. Rebolt hanger mounts (x4) onto frame and press hangers into mounts as shown.



10. Adjust and level mufflers exhaust components to provide a satisfactory fit. The muffler tips should be centered in bumper cutouts. After making any required adjustments, securely tighten clamps.
11. We recommend applying a one inch tack weld to all slip-fit connections for a more secure installation. You may also apply high temperature paint over welded areas to prevent rust and premature corrosion.
12. For convertible model vehicles: Re-install body braces and bolts.



Congratulations, the installation of your FLOWMASTER performance exhaust system is now complete!





Installation Diagram
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