



2015+ Mustang S550 California Deck Lid Panel

Installation instructions for FR3Z-6343B70



WARNING!

Always wear gloves and protective eye-wear when working on your vehicle. If any part of this installation seems beyond your level of installation experience, please seek the help of a professional.

TOOLS REQUIRED FOR INSTALLATION

- 7mm socket
- Quality low tack masking tape
- Plastic pry bar
- Razor knife
- Rubbing alcohol

Thank you for choosing this Drake Muscle Cars product for your vehicle. Please read these instructions carefully. Make sure you have the correct parts and proper tools before attempting installation.

INSTALLATION

Removal of the factory deck lid panel

1. Mask off the top of the trunk using a quality low tack masking tape. (Pic. 1)
2. Open the trunk and locate the plastic covers on the back side of the trunk lid (Pic.2). Pull the plastic covers off to access the four bolts (two per side) behind them that attach the deck lid panel.
3. Remove all four bolts using a 7mm socket (Pic. 3). Save the bolts for use later re-installing the deck lid panel.
4. Using a plastic pry bar, carefully pry the top of the rear deck lid panel away from the deck lid (Pic. 4) Use gradual pressure. Be careful not to damage the paint or the panel. There are four metal clips evenly spaced across the top of the panel holding it in place.
5. Disconnect the back-up camera electrical connection located behind the deck lid panel and remove the rear panel (Pic. 5).

Removal of the factory emblem from the deck lid panel

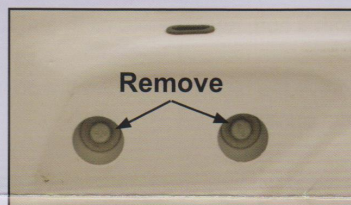
6. Using a razor knife or drill, remove the factory emblem by removing the plastic welded rivet heads on the back of the panel (Pic. 6). There are four different spots that will have to be removed. They can be removed with a knife or drilled. **NOTE: Once the emblem is removed it cannot be reinstalled onto the deck lid.**



Pic.1



Pic.2



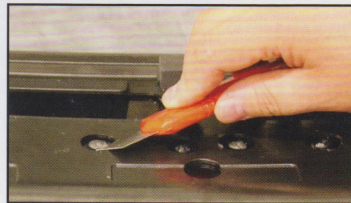
Pic.3



Pic.4



Pic.5



Pic.6

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FR3Z-6343B70-INST



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Installation of the Drake Muscle Cars California Deck Lid Panel

7. **DO NOT** remove the red backing on the 3M tape at this time. Place the new California panel onto factory rear panel. The California panel will be slightly smaller than factory rear panel. Center the California panel on the factory rear panel. The middle hexagon will line up with the center of the back-up camera.

8. Place a small piece of quality low tack masking tape over the edge of the new California panel and the factory deck lid panel (Pic. 7). Using a black marker, make a vertical witness mark on the tape. Then carefully cut the tape with a razor or with your fingernail along the outside edge of the California panel. (Pic. 8).

9. Remove California panel and carefully clean the factory deck lid panel with a soft, nonabrasive cloth and rubbing alcohol.

10. Remove the red backing from the 3M tape on the back of the California panel.

11. Using the witness mark as a reference to center the California panel, slowly lower the panel onto the factory deck lid panel. (Pic. 9). The center section will make contact first, then push the ends down. Firmly apply pressure to both sides of the California panel and the factory rear panel for proper adhesion.



Pic.9

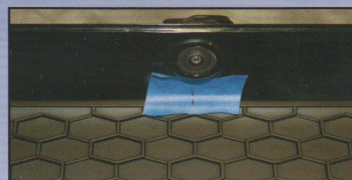
12. Remove the low tack masking tape from the California panel and the factory rear deck lid panel.

Reinstallation of the deck lid panel

13. With the California panel securely attached, reinstall the factory deck lid on to the trunk. Reconnect the back-up camera electrical connection. Line up the four metal clips and firmly apply pressure until they pop into place.

14. Reinstall the four bolts from step 3 using a 7mm socket. Torque to **13 lb.in.** Reinstall the plastic covers on to the backside of the trunk lid by pressing them into place.

15. Remove the low tack masking tape from trunk.



Pic.7



Pic.8

