

VINYL GRAPHIC APPLICATION INSTRUCTIONS

Please read these instructions carefully BEFORE beginning application.

Graphics should be applied indoors or in a shaded, dust free, wind free environment with a temperature range between 70°F and 90°F. Never apply graphics in direct sunlight. Allow fresh paint to cure for a minimum of three days before applying graphics. Make sure the application surface is clean, contaminate and wax free (by using Pre-App® Pre-Application Surface Cleaner or by applying a small amount of isopropyl alcohol to a damp, lint-free cloth and wiping the surface clean). For large vinyl graphics, the “wet” method of application is recommended.

1. If time allows, unfurl the graphic and let the vinyl relax. If the graphic is nested on a master-sheet, carefully cut out the pieces leaving a ½” border. Scissors, a sharp blade and a straightedge will be useful if the pieces are not perforated.

2. Dry-fit the graphic in its desired location. Use masking tape or a marking pencil to mark intended placement. An assistant may be needed for large graphics.

3. Remove the backing paper to expose the adhesive side of the graphic. For easiest installation, apply Slide-On® Application Gel (or soapy water solution - 1 teaspoon of liquid dishwashing detergent/1 gallon of water) to the adhesive and to the surface where the graphic will be applied. This will temporarily deaden the adhesive and allow graphic to be slid into place. **DO NOT ALLOW THE BACKING PAPER TO GET WET PRIOR TO REMOVAL. THIS WILL RUIN THE GRAPHIC AND VOID ANY WARRANTY. DO NOT SUBMERGE THE GRAPHIC.**

4. Lay the graphic adhesive side down and slide it into the desired location.

5. Once in place, thoroughly squeegee Slide-On® Application Gel or soapy water out from between the graphic and vehicle’s surface. Use small overlapping strokes and work from the center toward the edges. Make sure to firmly squeegee all edges of the graphic. Remember: Graphics are a high quality cast vinyl with a pressure sensitive adhesive. Use the appropriate amount of pressure as too much may cause wrinkling or tears and too little will not allow the decal to bond correctly.

6. After the graphic is applied, wipe the surface dry with a soft, clean towel.

7. Allow the graphic to dry for approximately 3 hours before removing the premask covering the vinyl. More time may be necessary to help ensure a strong bond. Starting at a pointed edge, peel the premask back at a 180° angle. DO NOT pull up (thereby lifting the applied graphic) while removing.

***NOTE:** Small air pockets can be removed with a pinprick in the center of the bubble. Tiny bubbles will disappear over time in direct sunlight.