

# 2018+ Mustang Corner Pockets

Installation Instructions  
P/N: 422084 (R1318-16B972)



39555 Schoolcraft Rd, Plymouth MI, 48170 | 800.59.ROUSH

# 2018+ Mustang Corner Pockets

## Installation Instructions

P/N: 422084 (R1318-16B972)



**Application:** 2018 Ford Mustang 5.0L and 2.3L with Automatic/Manual Transmission

**Important Note:**

Before installing the ROUSH Performance Product, please read through the installation procedure and verify that all items are present. If you are missing hardware or have any questions, please contact ROUSH Performance at 1-800-59-ROUSH, 9:00 AM to 5:00 PM EST.

**TABLE OF CONTENTS**

Packing List for Mustang Corner Pockets .....	3
Equipment and Supplies Required.....	3
Limit of Liability Statement.....	4
Safety Precautions .....	4
Work Safely! .....	4
2018+ Front Fascia Removal .....	5
ROUSH Performance Corner Pocket Installation.....	7

**PACKING LIST FOR MUSTANG CORNER POCKETS**

Description	Part Number	Quantity
Corner Pocket Duct RH	1318-17B972	1
Corner Pocket Duct LH	1318-17B971	1
Mounting Bracket RH	1318-16B974	1
Mounting Bracket LH	1318-16B973	1
Double-sided tape 5390 25 mm x 204 mm	TAPE-5390-25x204	2
Screw M4.2x16	12741	6
Bolt M5x0.8x16	9809A316	2
45-degree Angled Washer – Corner Pocket to Fascia	1318-12896	2
Nut- M6x1.0 (Corner Pocket Post In Corner)	W704521	2
Black Out Graphic RH	1318-17B671RH	1
Black Out Graphic LH	1318-17B672LH	1
Website Instruction Sheet	1315-P1INST	1
Template LH	1318-17B72TMPL1LH	1
Template RH	1318-17B72TMPL1RH	1
Template LH	1318-17B72TMPL2LH	1
Template RH	1318-17B72TMPL2RH	1
Template LH	1318-17B72TMPL3LH	1
Template RH	1318-17B72TMPL3RH	1

**EQUIPMENT AND SUPPLIES REQUIRED**

- 7 mm Socket
- 1/8" Drill Bit
- 1/4" Drill Bit
- Center Punch
- Plastic Flat-Edge Squeegee
- Plastic Pry Tool
- Trim Removal Tool
- Painter's Tape
- Spray Bottle with Soapy Water
- Dremel or rotary tool with 1/8" carbide bit or 1/8" cylindrical file
- Isopropyl Alcohol

**If you are missing any items, please call us toll free at 1-800-59-ROUSH.**

## LIMIT OF LIABILITY STATEMENT

The information contained in this publication was accurate and in effect at the time the publication was approved for printing and is subject to change without notice or liability. ROUSH Performance Products (RPP) reserves the right to revise the information presented herein or to discontinue the production of parts described at any time.

## SAFETY PRECAUTIONS



### **CAREFULLY READ THE IMPORTANT SAFETY PRECAUTIONS and WARNINGS BEFORE PROCEEDING WITH THE INSTALLATION!**

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the installation.

- Always wear safety glasses for eye protection.
- Place ignition switch in the OFF position.
- Always apply the parking brake when working on a vehicle.
- Block the front and rear tire surface to prevent unexpected vehicle movement.
- If working with a lift, always consult vehicle manual for correct lifting specifications.
- Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- Do not smoke or use flammable items near or around the fuel system.
- Use chemicals and cleaners in well-ventilated areas.
- Batteries produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks or flammable substances to come near the battery.
- Keeps hands and any other objects away from the radiator fan blades.
- Keep yourself and your clothing away from moving parts when the engine is running.
- Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.
- Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle.

## **WORK SAFELY!**

Perform this installation on a good clean level surface for maximum safety and with the engine turned off.

### 2018+ FRONT FASCIA REMOVAL

The following section will guide you through the installation of the ROUSH Corner Pockets (P/N: 1318-17B972/1318-17B971).

1. Suspend the front of the vehicle on jack stands and remove the front wheels.
2. Remove the two (2) push pins from the fender liner on both sides of the vehicle using a trim removal tool or a pry tool as shown. Repeat on the other side of the vehicle.



3. Remove the five (5) push pins and remove the fender liner as shown. Repeat on the other side of the vehicle.

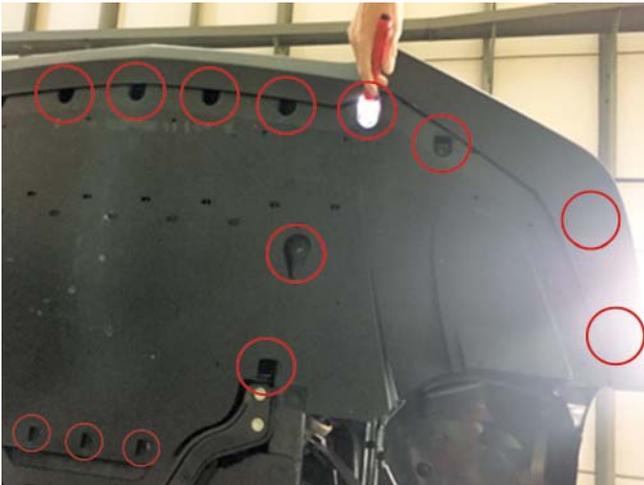
4. Remove the two (2) 8 mm screws from the stone deflector (non-performance package) located on the undertray just in front of each tire. Note stone deflector is not shown but fastener locations are indicated. Repeat on the other side of the vehicle.



5. Remove the seventeen (17) (nineteen [19] for performance package) 8 mm screws from the undertray. Remove the two (2) push pins and remove undertray from the vehicle.



7. Remove the two (2) nuts and one (1) push pin holding the fascia to the fender. Repeat on the other side of the vehicle.



6. Disconnect the fog lamp connector. Repeat on the other side of the vehicle.



- Open the hood and remove the eight (8) push pins holding the radiator shroud.



- Remove the two (2) 7 mm screws and six (6) 8 mm screws from the upper lip of the fascia. Lift the fascia off the alignment pins and forward off the vehicle (this step may require assistance from another person).



- Remove the three (3) 7 mm screws from the back of the fascia holding the fog lights. Repeat on the other side of the vehicle.



### ROUSH PERFORMANCE CORNER POCKET INSTALLATION

- Cut out the drill templates (PN: 1318-17B72TMPL2LH for left-hand side or 1318-17B72TMPL2RH for right-hand side) for black plastic inserts from the last pages of this instruction manual.

**IMPORTANT:** Print templates to scale. Check scale by measuring reference line with a ruler. Tape templates in place as shown and mark with a center punch. Repeat on the other side of the fascia.

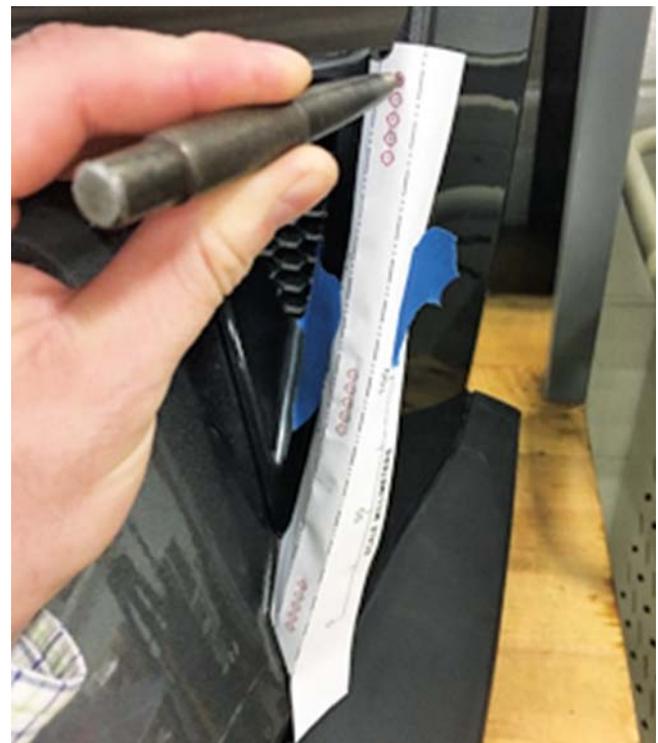


- Mark the hole center with a punch and drill a 1/8" pilot hole. Drill a 1/4" hole. (**NOTE:** The center of the hole lines up well with the center of the honey comb.) Repeat on the other side of the fascia.

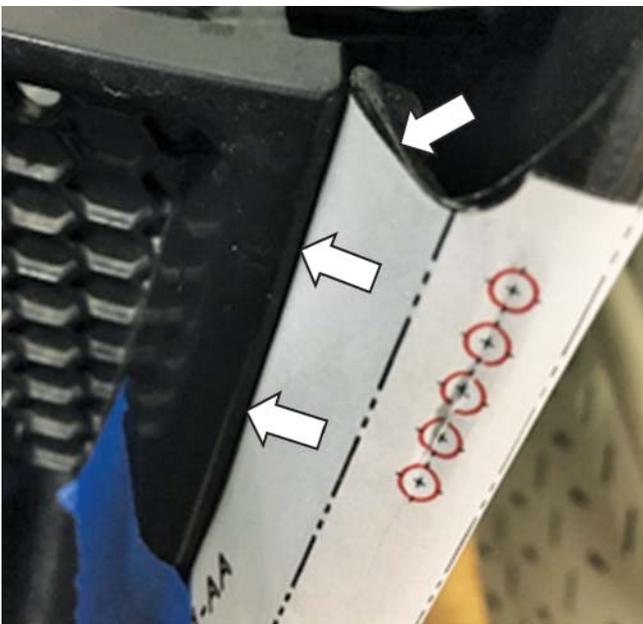


3. Cut out the drill template (PN: 1318-17B72TMPL1LH for left-hand side or 1318-17B72TMPL1RH for right-hand side) from the last pages of this instruction manual for corner pocket slots.

**IMPORTANT:** Print templates to scale. Check scale by measuring reference line with a ruler. Tape the templates in place as shown. (Note slide the template between the plastic insert and the painted fascia until it stops.) Mark the fifteen (15) drill holes with a center punch. Repeat on the other side of the fascia.



4. Drill fifteen (15) 1/8" holes to start the slots. Repeat on the other side of the fascia.





5. Mill out the remaining material in the first, second, and third slots with a dremel or cylindrical file. Repeat on the other side of the fascia.



6. Cut out the drill template (PN:1318-17B72TMPL3LH for left-hand side or 1318-17B72TMPL3RH for right-hand side) from the last pages of this instruction manual for corner pocket location hole.

**IMPORTANT:** Print templates to scale. Check scale by measuring reference line with ruler. Tape the templates in place as shown on the **INSIDE** of the front fascia. Repeat on the other side of the fascia.



7. Mark the drill hole with a center punch and drill first with an 1/8" pilot hole followed by a 3/8" hole. Repeat on the other side of the fascia.



8. Wipe the back side of each corner pocket with isopropyl alcohol and apply a strip of double-sided tape (PN: TAPE-5390-25x204) on the bottom of the corner pocket (P/N: 1318-17B972 and 1318-17B971) up against the bottom lip (about 5 mm inboard of the edge). Repeat on the other side of the fascia.



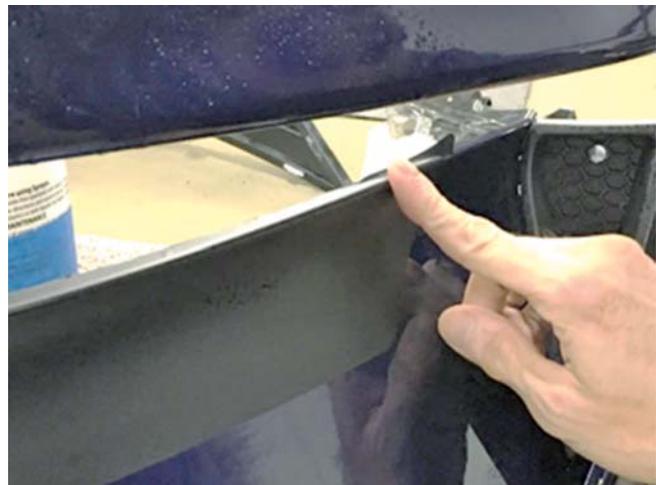
9. Fasten bracket (PN: 1318-17C974 for right-hand side or 1318-17C973 for left-hand side) to the three (3) plastic studs using three (3) of the supplied M4.2 screws (PN: 12741) and a 7 mm socket. Torque to 2 Nm. Repeat on the other side of the fascia.



10. Clean fascia surface with soapy water on the areas shown. Repeat on the other side of the fascia.



11. Rewet the surface with soapy water and apply graphic (PN: 1318-17B671RH or 1318-17B671LH) to wet area. Use a flexible plastic squeegee to apply graphic and work all bubbles to outer perimeter. Repeat on the other side of the fascia.



12. Wipe down the surface with isopropyl alcohol. Align the front locator with the forward hole in the fascia and three (3) vertical taps on corner pockets with three (3) slots on the side of the fascia. Repeat on the other side of the fascia. Make sure the flag on the tape is accessible for removal.



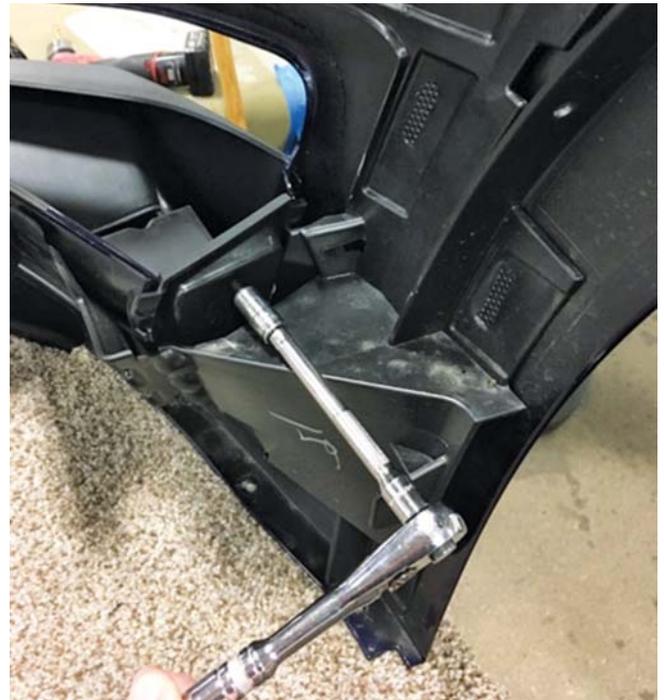
13. Hand start the M5 bolt (PN: 9809A316) to the back of the bracket. Repeat on the other side of the fascia.



14. Reach under the corner pocket and peel back the double-sided tape red backing. Compress the corner pocket lower edge firmly against the fascia to adhere tape. Repeat on the other side of the fascia.



15. Torque the M5 bolt to 5 Nm. Repeat on the other side of the fascia.



16. Apply one (1) 45° angled washer (1318-12896) onto the corner pocket post as shown. Tighten one (1) nut (PN: W704521). Press the front surface of the corner pocket to the fascia and tighten the nut until snug. Repeat on the other side of the fascia.



17. Reinstall the front fascia following the Removal steps 1 through 10 in reverse order.

**Congratulations!** You have now completed the installation of the ROUSH corner pockets.

