



AEROMOTIVE
Part # 14127
'00-'03 5.4L Ford Harley F-150
'99-'04 5.4L Ford Lightning
INSTALLATION INSTRUCTIONS

CAUTION:

Installation of this product requires detailed knowledge of automotive systems and repair procedures. We recommend that this installation be carried out by a qualified automotive technician.

Installation of this product requires handling of gasoline. Ensure you are working in a well ventilated area with an approved fire extinguisher nearby. Extinguish all open flames, prohibit smoking and eliminate all sources of ignition in the area of the vehicle before proceeding with the installation.

When installing this product, wear eye goggles and other safety apparel as needed to protect yourself from debris and sprayed gasoline.

WARNING!

The fuel system is under pressure. Do not open the fuel system until the pressure has been relieved. Refer to the appropriate vehicle service manual for the procedure and precautions for relieving the fuel system pressure.

Aeromotive system components are not legal for sale or use on emission controlled motor vehicles.

Special tools needed:

Fuel supply line quick disconnect tool
Fuel return line quick disconnect tool

Supplies needed:

Vehicle service manual
Fuel injector replacement O-rings
Light oil
Solvent parts cleaner
Clean shop towels

This kit contains the following parts:

1ea p/n 14110 Ford 5.4L Fuel Rails
1ea p/n 13101 EFI Regulator
1ea p/n 15101 Bypass Adapter Fitting
1ea p/n 15102 Supply Adapter Tee Fitting
4ea p/n 15607 AN-8/AN-8 Cutoff Tapered Flare Fitting
2ea p/n 15610 AN-10/AN-8 Cutoff Tapered Flare Fitting
1ea p/n 15606 AN-6/AN-6 Cutoff Tapered Flare Fitting

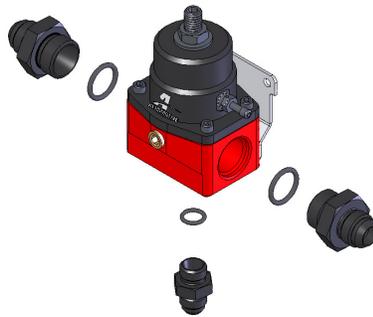
1ea AN-06 O-Ring
4ea AN-08 O-Ring
2ea AN-10 O-Ring
1ea p/n 15650 -6 Straight Hose End
1ea p/n 15652 -6 90-Degree Hose End
1ea p/n 15653 -8 Straight Hose End
7ea p/n 15655 -8 90-Degree Hose End
3ft -6 Stainless Steel Braided Fuel Line
10ft -8 Stainless Steel Braided Fuel Line

The following steps are typical of most installations:

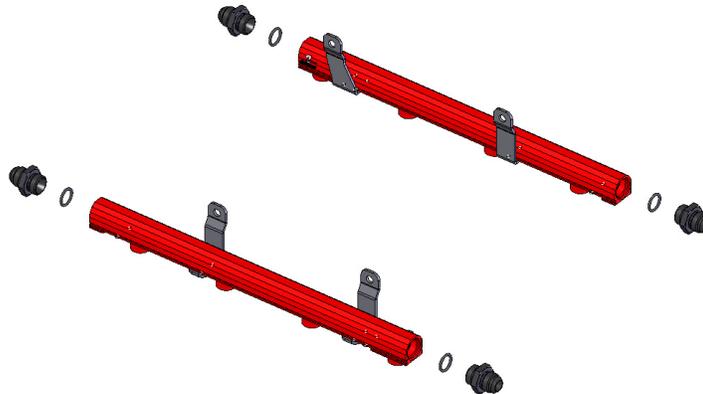
1. Once the engine has been allowed to cool, disconnect the negative battery cable and relieve fuel system pressure, referring to the appropriate vehicle service manual for the procedure on doing so.
2. Remove the air intake ducting from the throttle body and position it out of the way.
3. Note the location of and remove any vacuum lines connected to the upper intake manifold and position them out of the way.
4. Check for any dirt or debris around the fuel injectors. If any is evident, wash it off with some solvent parts cleaner or wipe it off with a clean shop towel.
5. Disconnect the electrical connector at each injector, making note of the location of each.
6. Carefully relieve fuel system pressure per factory service manual.
7. Disconnect both the supply and return fuel lines from the OEM fuel rails. These lines are attached by a special quick disconnect fitting which requires a special tool for removal. Place clean shop towels around the open fuel lines to catch any gasoline that may drip out and to prevent any dirt from entering the fuel lines.
8. Remove the vacuum line from the fuel pressure regulator.
9. Remove the bolts that attach the fuel rail to the lower intake (Typically there are 4 of them).
10. Place clean shop towels around the injectors to catch any gasoline that may be spilled during their removal. Remove the injectors from the manifold by gently pulling upward on the fuel rail / injector assembly. Keep all injectors connected to the fuel rails. If an injector does pull out of the fuel rail, it may spill a large amount of fuel.
11. Carefully remove the fuel injectors from the OEM fuel rail.
12. Remove the old o-rings from the fuel injectors, inspect the injectors for any dirt or debris and clean if needed. It is suggested that the old o-rings be replaced, contact your local Ford parts dept.
13. Coat the new fuel injector o-rings with a light oil to ease installation.
14. Carefully install the new fuel injector o-rings on the injectors.
15. Place a thin coat of light oil in the fuel rail fuel injector bores and in the lower intake manifold injector bores to help prevent cutting the o-rings during installation.
16. Carefully place the fuel injectors in the fuel rails (depending on vehicle, placing the injectors in the intake first might ease installation). Position the electrical connector on each fuel injector to the opposite side of the fuel rail as the mounting bracket.
17. Install the driver side fuel rail, being careful not to cut any of the o-rings during Installation. The driver side fuel rail will have a wider bracket spacing than the passenger side.
18. Install the passenger side fuel rail, being careful not to cut any of the o-rings during installation.
19. Find suitable place in the vehicle's engine compartment to mount the Aeromotive regulator, typically on the driver side wiring harness cover. This is located above the driver side fuel rail. Using the

supplied mounting bracket as a template, mark the bracket mounting holes and drill to accept a #10 screw.

20. With the bracket attached to the regulator, mount the bracket and regulator to the vehicle using two #10 screws, nuts and lock washers.
21. Install one AN-10 o-ring on each of the two AN-10/AN-8 cutoff tapered flare fittings and one o-ring on the AN-06 union fitting.
22. Thread the side of the AN-10/AN-8 cutoff tapered fitting with the o-ring into each of the two AN-10 ports on the regulator. Also thread the AN-6 cutoff tapered flare into the bottom of the regulator.



23. Install one AN-08 o-ring on each of the four AN-08 cutoff tapered flare fittings.
24. Thread the o-ring side of each four AN-08 cutoff tapered flare fittings in the back of each fuel rail.



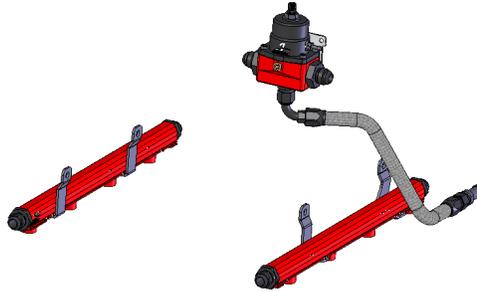
25. Inspect the o-rings on the OEM quick disconnect fitting and replace if necessary. Coat o-rings and the adapter fitting with a light oil and install the AN-06 / Ford quick disconnect adapter fitting on the OEM By-pass fuel line.

Please note if installing a high performance fuel pump, (Similar to Aeromotive P/N 111-01-BF) the OEM return line will be too restrictive to handle the volume of fuel that these pumps are capable of pumping. To prevent loosing lower pressure adjustability of your regulator it will be necessary to replace the OEM return line with a 3/8" ID (AN-06) return line in these cases.

26. This kit contains one AN-06 straight hose end which will connect to the OEM fuel line adapter fitting and one AN-06 90 degree hose end, to connect to the AN-06 union on the bottom of the fuel pressure regulator. With these fittings in place, measure the length of fuel line needed. See section titled Hose

and Fitting Assembly for fuel line assembly instructions. Once the hose is assembled, **ensure there is no debris in the hose** and install it.

27. A typical application looks similar to the picture shown below.

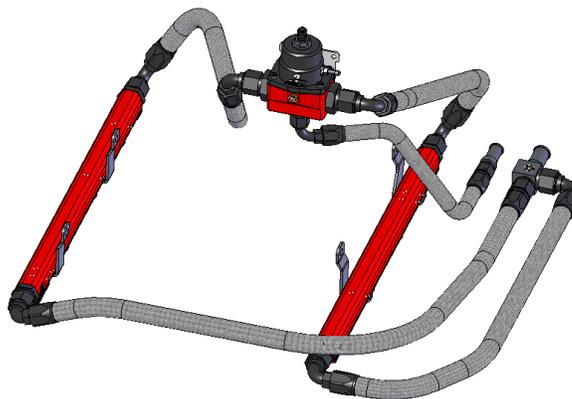


28. Connect one AN-08 90-degree hose end to each of the two ports on the fuel pressure regulator. Connect one AN-08 90-degree hose end to each of the AN-08 cutoff flare fitting on the fuel rails. Plan a route for each of the two lines between the fuel pressure regulator and the fuel rails, measure the two lengths of fuel line needed. See section titled Hose and Fitting Assembly for fuel line assembly instructions. Once the hoses are assembled, **ensure there is no debris in the hose** and install them.



29. Inspect the OEM fuel supply line o-rings and replace if necessary. Place a light coat of oil on the fuel supply line o-rings and the supply line adapter fitting to ease installation. Connect the AN-08 tee adapter fitting to the OEM fuel supply line.

30. Using the remaining AN-08 hose end fittings as a guide, measure the required fuel line lengths needed and make up the last two required AN-08 fuel supply lines (See section titled Hose and Fitting Assembly). A typical configuration is pictured below.



31. Reassemble the vehicle using the reverse of the foregoing removal procedure.
32. Remove the 1/8 NPT pipe plug from either the fuel pressure regulator or fuel supply adapter tee fitting and attach a suitable fuel pressure gauge.

Ensure that any spilled gasoline and any gasoline soaked shop towels are cleaned up and removed from the vicinity of the vehicle!

33. Reconnect the battery and turn the ignition to the ON position **WITHOUT** starting the car. After several seconds, check the fuel pressure. If there is no fuel pressure, turn the ignition key to the OFF position, wait one minute, return the ignition to the ON position, and recheck the fuel pressure. Repeat this ignition OFF and ON procedure until the fuel pressure gauge registers fuel pressure.

With the fuel pressure gauge registering fuel system pressure, check for fuel leaks from and around the Aeromotive regulator, fuel rails, all fuel lines and connections! If any fuel leaks are found, turn the ignition key to the OFF position, remove any spilled fuel and repair the leak before proceeding!

34. Once the fuel pressure gauge registers fuel system pressure and there are no fuel leaks, start the engine and adjust the regulator to the desired fuel pressure. Turning the adjustment screw clockwise will increase fuel pressure. OEM regulators are typically set at approximately 43 psi, without the vacuum line attached. The fuel pressure adjustment range for this regulator is 35-75 psi and we recommend setting the static pressure (no vacuum) at 40 psi.

Due to the confined nature of modern OEM vehicles Aeromotive realizes that the fuel pressure regulator may be inconvenient to adjust in some applications. We feel that this small inconvenience is worth it in providing you with an optimal fuel system.

35. Once the desired fuel pressure is achieved, tighten the regulator adjustment jam nut and attach the vacuum line.
36. Turn off the engine and allow it to cool. If you do not want to keep the fuel pressure gauge on the vehicle, relieve the fuel system pressure as instructed in the appropriate vehicle service manual. Remove the fuel pressure gauge and reinstall the 1/8 NPT pipe plug, using thread sealant.
37. Test drive the car to insure proper operation and re-check the fuel system for leaks. **If any leaks are found, immediately shutoff the engine and repair the leak(s)!**

Hose and Fitting Assembly

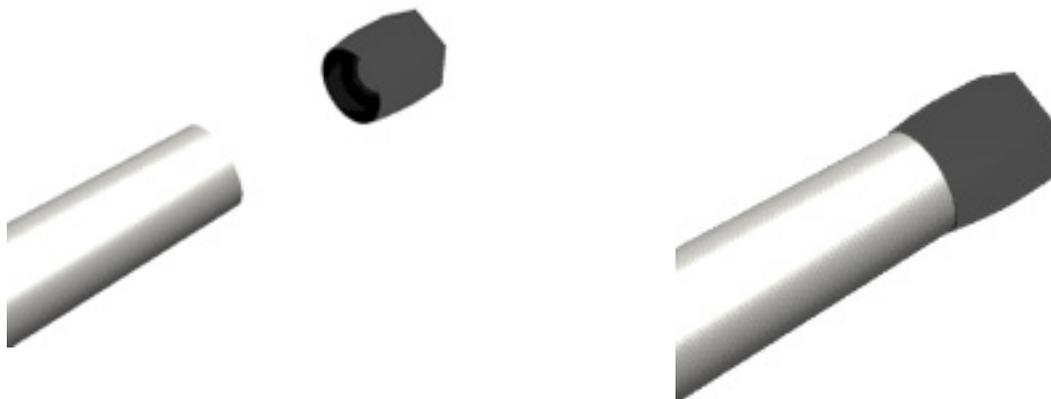
CAUTION:

When assembling this product, wear eye goggles and other safety apparel as needed to protect yourself from debris and sharp edges.

- A. Wrap hose with masking tape at desired cutoff length. Cut hose through masking tape squarely to desired length using a cut-off machine or a fine tooth hacksaw. Remove the masking tape.
- B. Unthread the hose socket from the rest of the hose end fitting.



- C. Insert hose in the socket with a twisting and pushing motion until the hose is fully seated in the socket.
- D. Using a grease pencil, marker or tape, mark the location of the hose in relation to the hose socket which you just installed.
- E. Using a light oil lubricate the inside of the hose and the hose end mating parts.
- F. Carefully thread the hose end onto the hose socket, making sure that the hose does not push out of socket, by observing the mark you placed on the hose in step D.





- G. Using a properly sized wrench, complete threading the two components together (The maximum allowable gap between the two fitting components is .030 inches).



- H. Inspect the hose for push out by comparing the mark you made on the hose in step D to the hose end socket location.
- I. Clean all debris from exterior and interior of hose.
- J. All lines should be tested to twice their operation pressure prior to use.

Thanks for purchasing another quality product designed, engineered and manufactured in
Kansas City, USA!

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AEROMOTIVE, INC. LIMITED WARRANTY

This Aeromotive Product, with proof of purchase dated on or after January 1, 2003, is warranted to be free from defects in materials and workmanship for a period of one year from the original date of purchase. No warranty claim will be valid without authentic, dated proof of purchase.

This warranty is to the original retail purchaser and none other and is available directly from Aeromotive and not through any point of distribution or purchase.

If a defect is suspected, the retail purchaser must contact Aeromotive directly to discuss the problem, possible solutions and obtain a Return Goods Authorization (RGA), if deemed necessary by the company. Please call 913-647-7300 and dial option 3 for the technical service dept. All returns must be shipped freight pre-paid to the company and with valid RGA before they will be processed.

Aeromotive will examine any product returned with the proper authorization to determine if the failure resulted from a defect or from abuse, improper installation, misapplication or alteration. Aeromotive will then, at it's sole discretion, return, repair or replace the product.

If any Aeromotive product is determined defective, buyer's exclusive remedy is limited in value to the sale price of the good. In no event shall Aeromotive be liable for incidental or consequential damages.

Aeromotive expressly retains the right to make changes and improvements in any product it manufactures and sells at any time. These changes and improvements may be made without notice at any time and without any obligation to change the catalogs or printed materials.

Aeromotive expressly retains the right to discontinue at any time and without notice any Aeromotive product that it manufactures or sells.

This warranty is limited and expressly limits any implied warranty to one year from the date of the original retail purchase on all Aeromotive products.

No person, party or corporate entity other than Aeromotive shall have the right to: determine whether or not this Limited Warranty is applicable to any Aeromotive product, authorize any action whatsoever under the terms and conditions of this Limited Warranty, assume any obligation or liability of any nature whatsoever on behalf of Aeromotive under the terms and conditions of this Limited Warranty.

This Limited Warranty covers only the product itself and not the cost of installation or removal.

This Limited Warranty is in lieu of and expressly excludes any and all other warranties, expressed or implied. This Limited Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.