

2004 Ford Mustang V8-4.6L SOHC VIN X

Vehicle > Technical Service Bulletins

## INTERIOR - LEATHER WRAPPING ON STEERING WHEEL IS LOOSE

TSB 07-4-3

03/05/07

LEATHER - WRAPPED STEERING WHEEL - LEATHER  
COMING LOOSE

### FORD:

2000-2005 Thunderbird

2000-2007 Crown Victoria, Focus, Mustang, Taurus

2005-2007 Five Hundred, Freestyle

2006-2007 Fusion

1999-2003 Windstar

1999-2008 F-Super Duty

2000-2005 Excursion

2000-2007 E-Series, Expedition, Explorer, Ranger

2001-2003 Explorer Sport

2001-2007 Explorer Sport Trac

2001-2008 Escape

2004-2007 F-150, Freestar

2005-2008 Escape Hybrid

2007 Edge

2004-2007 F-650, F-750

### LINCOLN:

2000-2002 Continental

2000-2006 Lincoln LS

2000-2007 Town Car

2006 Zephyr

2007 MKZ

2000-2007 Navigator

2003-2005 Aviator

2006-2007 Mark LT

2007 MKX

### MERCURY:

2000-2005 Sable

2000-2007 Grand Marquis

2005-2007 Montego

2006-2007 Milan

2000-2007 Mountaineer

2004-2007 Monterey

2005-2008 Mariner

## 2006-2008Mariner Hybrid

This article supersedes TSB 04-24-3 to update the vehicle model years.

**ISSUE**

Some vehicles equipped with leather-wrapped steering wheels may exhibit the leather coming loose from the spoke area.

**ACTION**

Apply Motorcraft Instant Gel Adhesive to re-adhere the loose leather to the wheel spoke. Refer to the following Service Procedure.

**SERVICE PROCEDURE****NOTE**

IF RE-ADHERING LEATHER TO THE FRONT SIDE OF THE STEERING WHEEL ONLY, OMIT STEPS 1 AND 6. STEERING WHEEL/AIR BAG ASSEMBLY REMOVAL IS NECESSARY ONLY WHEN REPAIRING LOOSE LEATHER ON THE BACKSIDE OF THE STEERING WHEEL.

**CAUTION**

AVOID SKIN CONTACT WITH MOTORCRAFT INSTANT GEL ADHESIVE.

1. Remove the steering wheel (ONLY NECESSARY TO REPAIR BACKSIDE OF STEERING WHEEL). Refer to Workshop Manual Sections 211-04 and 501-20B.
2. Fold loose leather out of the way.
3. Apply Motorcraft Instant Gel Adhesive evenly over the wheel spoke.
4. Fold the leather back into its original position.
5. Smooth the leather tuck in for neat appearance, and apply pressure until the leather is bonded to the wheel spoke (apply pressure for at least 30 seconds).

**NOTE**

THE ADHESIVE SHOULD BE COMPLETELY SET AFTER 5 MINUTES. DO NOT PULL ON THE REPAIR AREA.

PART NUMBER	PART NAME
TA-19	Motorcraft Instant Gel Adhesive

6. Reinstall steering wheel.

**WARRANTY STATUS:** Eligible Under Provisions Of New Vehicle Limited Warranty Coverage **IMPORTANT:** Warranty coverage limits/policies are not altered by a TSB. Warranty coverage limits are determined by the identified causal

part.

OPERATION DESCRIPTION TIME MT070403 Use SLIS Operations If Actual Available; Claim Additional Time  
Diagnosis Or Labor Performed As Actual Time.

DEALER CODING

CONDITION BASIC PART NO. CODE 3600 33

**NOTE:** The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford, Lincoln, or Mercury dealership to determine whether the Bulletin applies to your vehicle.

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