

2003 Ford Mustang V8-4.6L SOHC VIN X

Vehicle > Technical Service Bulletins

PAINT - APPROVED PAINT MATERIALS

Article No. 02-16-7

BODY-PAINT-APPROVED PAINT MATERIALS FOR WARRANTY REPAIRS

FORD: 2003 CROWN VICTORIA, FOCUS, MUSTANG, TAURUS, E SERIES,

ESCAPE, EXCURSION, EXPEDITION, EXPLORER SPORT TRAC, EXPLORER SPORT, EXPLORER, F-150, RANGER, SUPER DUTY F SERIES, WINDSTAR, F-650, F-750

LINCOLN: 2003 CONTINENTAL, LS, TOWN CAR, AVIATOR, NAVIGATOR

MERCURY: 2003 COUGAR, GRAND MARQUIS, SABLE, MOUNTAINEER

ISSUE

Ford Motor Company's goal is to eliminate paint related repeat repairs and increase customer satisfaction. To meet this goal, Ford has tested ten major refinish paint suppliers materials for warranty repairs. Tests were conducted to paint material specification WSS-M2P100-D for refinish paint materials.

Adhesion Promoter		Thinner	Primer Surface	Hardener	Activator	Thinner	Basecoat	Activator	Thinner	Hardener	Clearcoat	Activator	Thinner	Hardener
Elastics	Adhesion Primer PO		Colorbond 2.1 + 2.8 + 50%	Colorbond Surfacer Pentaflex 2.1 + 2.8	Colorbond Activator 2.1 + 2.8		Autobase Plus		Autobase Plus Medium Reducer	10% ACIL LV Hardener	ACIL LV LV Reducer		Autobase II LV Reducer	Autobase II
	Primer PO		Colorbond 2.1 + 2.8 + 50%	Colorbond Surfacer Pentaflex 2.1 + 2.8	Colorbond Activator 2.1 + 2.8		Autobase + 10% Elast-O-Aclic	10% Autocryl Hardener	Autobase LV Reducer Shrinker	10% ACIL LV ACIL LV ACIL LV	ACIL LV LV Reducer		Autobase II LV Reducer	Autobase II LV Reducer

Figure 1 - Article 02-16-7

P.M. - National Rule 5.0													
Etch Primer DE49	Activator PA-16	Thinner UR-50	Primer Surfacer DP20	Hardener PH-12	Activator	Thinner UR-40 UR-50 UR-60	Basecoat Diamond	Activator BCH2	Thinner UR-30 UR-40 UR-50 UR-60 UR-70	Clearcoat DC-92	Activator	Thinner UR-30 UR-40 UR-50 UR-60 UR-70	Hardener DH-42 DH-46

Plastics													
Adhesion Promoter 866	Activator	Thinner	Primer Surfacer DP21/Diamond Color DP25	Hardener PH-61	Activator	Thinner UR-40 UR-50	Basecoat Diamond	Activator BCH2	Thinner UR-30 UR-40 UR-50 UR-60 UR-70	Clearcoat DC-92/DF25	Activator	Thinner UR-30 UR-40 UR-50 UR-60 UR-70	Hardener DH-42 DH-46

P.M. - RULE 4.5													
Etch Primer DE49	Activator PA-16	Thinner UR-40 UR-50 UR-60	Primer Surfacer DP200	Hardener PH-10 PH-20	Activator	Thinner VR29 VR0	Basecoat Diamond	Activator BCH2	Thinner UR-30 UR-40 UR-50 UR-60 UR-70	Clearcoat DC-95	Activator	Thinner N/A	Hardener DH-49 DH-495 Jet95

P.M. - RULE 3.5													
Etch Primer DE17	Activator DA18	Thinner UR-40 UR-50 UR-60	Primer Surfacer DP200	Hardener PH-10 PH-20	Activator	Thinner VR29 VR0	Basecoat Diamond	Activator BCH2	Thinner UR-30 UR-40 UR-50 UR-60 UR-70	Clearcoat DC-98	Activator	Thinner UR-30 UR-40 UR-50 UR-60 UR-70	Hardener DH-100 DH-105

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Figure 2 - Article 02-16-7

STANDOX National Rule 5.0									
Etch Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner
Standox Etching Adhesion Primer	Standox Etching Adhesion Activator	Standox 2K Thinner	Standox 2.1 Filler		Standox 2K Hardener or Sealer-Filler Hardeners	Standox 2K Thinner	Standox MSB Basecoat	Standox 2K Hardener	Standox 2K Thinner
							MS Clear		Standox 2K Thinner

Plastics									
Adhesion Promoter	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner
Standolox 1K Plastic Primer	Standolox 1K Adhesion Activator	Standolox 1K Thinner	Standolox 1K Plastic Filler		Standolox 2K MS Hardener or 2.1 Hardeners	Standolox MSB Thinner	Standolox MSB Basecoat	Standolox 2.1 Hardener	Standolox 2K Thinner
						11100	MS Clear		Standolox 2K Thinner

STANDOX Rule 3.5/4.5									
Etch Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner
Etching Adhesion Primer	Etching Adhesion Activator	N/A	2.1 Filler	2K Plasticiser	Standox 2.1 Hardener	Standox MSB Thinner	MSB Basecoat	Standox 2.1 Hardener	Standox MSB Thinner
Etching Adhesion Primer	Etching Adhesion Activator	N/A	2.1 Filler	2K Plasticiser	Standox 2.1 Hardener	Standox MSB Thinner	MSB Basecoat	Standox 2.1 Hardener	Standox MSB Thinner
Etching Adhesion Primer	Etching Adhesion Activator	N/A	2.1 Filler	2K Plasticiser	Standox 2.1 Hardener	Standox MSB Thinner	Standolox VE Water	Standox 2.1 Hardener	Standox MSB Thinner
Etching Adhesion Primer	Etching Adhesion Activator	N/A	2.1 Filler	2K Plasticiser	Standox 2.1 Hardener	Standox MSB Thinner	Standolox VE Water	Standox 2.1 Hardener	Standox MSB Thinner

Plastics									
Adhesion Promoter	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner
Standolox 1K Plastic Primer	Standolox 1K Adhesion Activator	N/A	Standolox 1K Plastic Filler	N/A	N/A	Standolox 11100 Thinner	MSB Basecoat	Standox 2K MS Hardener or 2.1 Hardeners	Standox MSB Thinner
Standolox 1K Plastic Primer	Standolox 1K Adhesion Activator	N/A	Standolox 1K Plastic Filler	N/A	N/A	Standolox 11100 Thinner	Standolox Basecoat	Standox 2.1 Hardener	Standolox VE Water

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Figure 3 - Article 02-16-7

PPG - National Rule 5.0											
Etch Primer	Activator	Thinner	Primer Surfacer	Flex Agent	Activator	Thinner	Basecoat	Activator	Clearcoat	Thinner	Flex Agent
North America											
DX1791	DX1792		NCP270		NCX275		D8C	5% DX57	DCU2002	DT860 DT870 DT885 DT895 DT898 DT8110	DT860 DT870 DT885 DT895 DT898 DT8110
Europe/Others											
D831	D832		D822		D823	D807 D808 D812 D869 D870 D871 D872 D873	Global BC Deltion BC	5% D888	D884	D807 D808 D812 D869 D870 D871 D872 D873	D807 D808 D812 D869 D870 D871 D872 D873
Plastics											
Etch Primer	Activator	Thinner	Primer Surfacer	Flex Agent	Activator	Thinner	Basecoat	Activator	Clearcoat	Thinner	Flex Agent
North America											
DPX801							D8C	5% DX57	DCU2002	DT860 DT870 DT885 DT895 DT898 DT8110	DT860 DT870 DT885 DT895 DT898 DT8110
Europe/Others											
D820							Global BC Deltion BC	5% D888	D884	D807 D808 D812 D869 D870 D871 D872 D873	D807 D808 D812 D869 D870 D871 D872 D873
PPG - Rule 4.5											
Etch Primer	Activator	Thinner	Primer Surfacer	Flex Agent	Activator	Thinner	Basecoat	Activator	Clearcoat	Thinner	Flex Agent
North America											
DX679/DX620			NCP280		NCX285		Deltion D8C	DX57	DCX2091 DCX2092	DT860 DT870 DT885 DT895 DT898	DT860 DT870 DT885 DT895 DT898
D831	D832		D8040 D8041 D8042 D8043 D8044 D8045		D8240		Global BC	D888	D880	D870 D871 D872	D870 D871 D872
Plastics											
Etch Primer	Activator	Thinner	Primer Surfacer	Flex Agent	Activator	Thinner	Basecoat	Activator	Clearcoat	Thinner	Flex Agent
North America											
DPX801			NCP280		NCX285		Deltion D8C	DX57	DCU2002	DT860 DT870 DT885 DT895 DT898	DT860 DT870 DT885 DT895 DT898
D820			D8002		D8205		Global BC	D888	D880	D870 D871 D872	D870 D871 D872

Figure 4 - Article 02-16-7

PPG-R1003.5													
Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Activator	Thinner	Flex Agent
Primer North America DX579/DX520			NCP280		NCX285		Delltron DBC	DX57	DT860 DT870 DT885 DT895 DT898	DCU2030	DCX2031		
DX579/DX520			NCP280		NCX285		Delltron DBC	DX57	DT860 DT870 DT885 DT895 DT898	DCU2010	DCX2012 DCX2011		
D831	D832		D8002		D8205		Globel BC	D688	D870 D871 D872	D8107	D8207	D8767	
			D8002		D8205		Globel BC	D688	D870 D871 D872	D8106	D8206	D8767	

Plastics													
Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Activator	Thinner	Flex Agent
Primer North America DPX801			NCP280		NCX285		Delltron DBC	DX57	DT860 DT870 DT885 DT895 DT898	DCU2010	DCX2012 DCX2011		DX814
DPX801			NCP280		NCX285		Delltron DBC	DX57	DT860 DT870 DT885 DT895 DT898	DCU2030	DCX2031		
D820			D8002		D8205		Globel BC	D688	D870 D871 D872	D8106	D8206	D8767	D814
D820			D8002		D8205		Globel BC	D688	D870 D871 D872	D8107	D8207	D8767	

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Figure 5 - Article 02-16-7

Epoxy Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Cleatcoat	Activator	Thinner	Flex Agent
Nord America/South America/Europe													
6046			T5103	3084	5150	TS1 TS2 TS3 TS4	Iec/Base	Iec/ System Hardener	9890 9891 9892 BCS6	9890 9870 8876	TS1 TS2 TS3 TS4 TS5 TS6		
6247			Martin Senour Complete	N/A	TH627	5112 TS1 TS2 TS3 TS4				TC741	TH121 TH122 TH123 TH124		
										TC790	TH704	TS1 TS2 TS3 TS4 TS5 TS6	

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Figure 6 - Article 02-16-7

MARTINSENOUR - Rule 4.5											
Etch Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Thinner
6247	8848	CS30	5104		5124	CS30	tecBase	tecSystem Hardener	8880	8903V	892V
	8849	CS40				CS40			8881		8943V
TE500	TER510		5161		5165				8882	8955	8944V
8844	8848	CS30	TP570		TH572				BCS36		8957
		CS40			TH574						8961
8827	8837		TP530		TH532					TC730	TS1
											TS2
											TS3
											TS4
											TS5
										TC721	TS6
											8942V
											8943V
											8944V

Plastics											
Plastic Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Thinner
6246			5104		5124	CS30	tecBase	tecSystem Hardener	8880	8903V	892V
6247			TP530		TH532	CS40			8881		8943V
									8882	8955	8944V
									BCS36		8957
										TC730	TS1
											TS2
											TS3
											TS4
											TS5
										TC721	TS6
											8942V
											8943V
											8944V

MARTINSENOUR - Rule 3.5											
Etch Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Thinner
8844	8848	CS30	5104		5124	CS30	tecBase	tecSystem Hardener	8880	8903V	892V
		CS40				CS40			8881		8943V
			5161		5165				8882	8955	8944V
			TP570		TH572				BCS36		8957
					TH574						8961
			TP530		TH532					TC721	TS1
											TS2
											TS3
											TS4
											TS5
											TS6
										8942V	
										8943V	
										8944V	

Plastics											
Plastic Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Thinner
6246			5104		5124	CS30	tecBase	tecSystem Hardener	8880	8903V	892V
6247			5161		5165	CS40			8881		8943V
									8882	8955	8944V
									BCS36		8957
										TC721	TS1
											TS2
											TS3
											TS4
											TS5
											TS6
										8942V	
										8943V	
										8944V	

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Figure 7 - Article 02-16-7

SHERWIN WILLIAMS - National Rule 60

Etch Primer	Activator	Thinner	Primer Surfacer	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Activator	Thinner	Flex Agent
North America/South America/Europe													
PE990	ER992		P6A47	V2V299	V6V79	US1 US2 US3 US4	Ultra 7000 BC	Ultra System Hardener	BCS600 BCS605 BCS608 BCS610	CC637 CC639	UH60 UH70 UH80	US1 US2 US3 US4 US5 US6	
E2G980	R7K981 R7K982												
E2G973	R7K242		SpectraPrime P30 System	NA	H38	AS8 US1 US2 US3 US4				CC940	UH22 UH33 UH44 UH55 UH804		

Plastics

Plastic Primer	Activator	Thinner	Primer Surfacer	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Activator	Thinner	Flex Agent
North America/South America/Europe													
UPO7226 UPO7227			P6A47	V2V299	V6V79	US1 US2 US3 US4	Ultra 7000 BC	Ultra System Hardener	BCS600 BCS605 BCS608 BCS610	CC637 CC639	UH60 UH70 UH80	US1 US2 US3 US4 US5 US6	
			SpectraPrime P30 System	NA	H38	AS8 US1 US2 US3 US4				CC940	UH22 UH33 UH44 UH55 UH804	US1 US2 US3 US4 US5 US6	

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Figure 8 - Article 02-16-7

SHERWINWILLIAMS Rules 15											
Each Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
EXG980	R7K981	ES15	P22		UH400	ES20	Ultra 7000 BC	Ultra System Hardeners	BCS600 BCS605 BCS608 BCS610	CC21	R24 R26 R28
PE990	ER992		NF2100		NH2200						
PE984	R7K981	ES15	NF75		NH77 NH78 H24					CC350	CCR352 CCR354 CCR356 CCR358
E2G973	R7K242	ES20	P23							CC930	US1 US2 US3 US4 US5 US6 US7 R24 R26 R28
Plastics											
Plastic Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
UP07226	R7K981	ES15	P22		UH400	ES20	Ultra 7000 BC	Ultra System Hardeners	BCS600 BCS605 BCS608 BCS610	CC21	R24 R26 R28
UP07227			P23		H24						
SHERWINWILLIAMS Rules 35											
Each Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
PE984	R7K981	ES20	P22		UH400	ES20	Ultra 7000 BC	Ultra System Hardeners	BCS600 BCS605 BCS608 BCS610	CC21	R24 R26 R28
			NF2100		NH2200						
			NF75		NH77 NH78 H24					CC920	R24 R26 R28
			P23								
Plastics											
Plastic Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
UP07226	R7K981	ES15	P22		UH400	ES20	Ultra 7000 BC	Ultra System Hardeners	BCS600 BCS605 BCS608 BCS610	CC21	R24 R26 R28
UP07227			P23		H24						

Figure 9 - Article 02-16-7

SPIES HECKER - National Rule 5.0										
Etch Primer 3088	Activator 3089	Thinner	Primer Surface 8050	Activator Permacron and Permasolid Hardeners	Thinner Permacron Reducers	Basecoat 293/295	Activator Permacron and Permasolid Hardeners	Thinner Permacron Reducers	Clearcoat MS 8010	Activator Permacron and Permasolid Hardeners
Primer 4090	3110				Permacron Reducers	293/295	Permacron and Permasolid Hardeners	Permacron Reducers	MS 8010	Permacron and Permasolid Hardeners
										8573
Plastics										
Primer 3304	Activator	Thinner	Primer Surface 3305	Activator	Thinner 8580/8581	Basecoat 293/295	Activator Permacron and Permasolid Hardeners	Thinner Permacron Reducers	Clearcoat MS 8010	Activator Permacron and Permasolid Hardeners
										Flex Agent 9050
SPIES HECKER - National Rule 3.5/4.5										
Etch Primer 3688	Activator 3689	Thinner	Primer Surface 3689	Activator Permacron® Permasolid® Hardeners	Thinner Permacron® Reducer 3395	Basecoat 293/295	Activator Permacron® Permasolid® Hardeners	Thinner Permacron® Reducers	Clearcoat Permacron® 2.1 Clear	Activator Permacron® Permasolid® Hardeners
Primer 3688	3689		Primer Surface 3689	Permacron® Permasolid® Hardeners	Permacron® Reducer 3395	293/295	Permacron® Permasolid® Hardeners	Permacron® Reducers	Permacron® 2.1 Clear	Permacron® Permasolid® Hardeners
Primer 3688	3689		Primer Surface 3689	Permacron® Permasolid® Hardeners	Permacron® Reducer 3395	293/295	Permacron® Permasolid® Hardeners	Permacron® Reducers	Permacron® 2.1 Clear	Permacron® Permasolid® Hardeners
Transparent	3689		Primer Surface 3689	Permacron® Permasolid® Hardeners	Permacron® Reducer 3395	293/295	Permacron® Permasolid® Hardeners	Permacron® Reducers	Permacron® 2.1 Clear	Permacron® Permasolid® Hardeners
										Flex Agent Elastic Additive 9050 Permasolid Additive 9050 Permasolid Additive 9050
Plastics										
Adhesion Promoter 3304	Activator	Thinner	Primer Surface 3304	Activator	Thinner	Basecoat 293/295	Activator	Thinner	Clearcoat	Activator
Primer 3304	N/A	N/A	Primer Surface 3304	N/A	Primerat Plastic Reducer	293/295	Permacron® Permasolid® Hardeners	Permacron® Reducers	Permacron® 2.1 Clear	Permacron® Permasolid® Hardeners
Transparent			Primer Surface 3304		Primerat Plastic Reducer	293/295	N/A	Permacron® Reducers	Permacron® 2.1 Clear	Permacron® Permasolid® Hardeners
Primer 3304	N/A	N/A	Primer Surface 3304	N/A	Primerat Plastic Reducer	293/295	N/A	Permacron® Reducers	Permacron® 2.1 Clear	Permacron® Permasolid® Hardeners
Transparent			Primer Surface 3304		Primerat Plastic Reducer	293/295		Permacron® Reducers	Permacron® 2.1 Clear	Permacron® Permasolid® Hardeners
										Flex Agent Elastic Additive 9050 Permasolid Additive 9050 Permasolid Additive 9050

Figure 10 - Article 02-16-7

GLASurit National Rule 5.0											
Etch Primer	Activator	Thinner	Primer Surface	Hardener	Activator	Thinner	Basecoat	Activator	Clearcoat	Thinner	Hardener
801-1871	965-322	352-50	285-50	929-282		352-91	Line 55	355-55	923-94	352-50	929-81
		352-216				352-216				352-91	929-83
										352-216	929-84
Plastics											
Adhesion Promoter Activator											
934-0	n/a	n/a	Primer Surface	Hardener	Activator	Thinner	Basecoat	Activator	Clearcoat	Thinner	Hardener
			285-50+	929-81		352-50	Line 55	355-55	923-94	352-50	929-81
			522-111	929-83		352-91			522-111	352-91	929-83
						352-216				352-216	929-84
GLASurit Rule 4.5											
Etch Primer	Activator	Thinner	Primer Surface	Hardener	Activator	Thinner	Basecoat	Activator	Clearcoat	Thinner	Hardener
801-1871	965-322	352-50	285-21	929-21		352-25	Line 55	355-55	923-355	None	929-81
		352-91		929-23		352-45					929-83
		352-216									929-84
GLASurit Rule 3.5											
Etch Primer	Activator	Thinner	Primer Surface	Hardener	Activator	Thinner	Basecoat	Activator	Clearcoat	Thinner	Hardener
283-135	352-228	352-50	285-21	929-21		352-25	Line 55	355-55	923-200	na	929-81
		352-91		929-23		352-45					929-23
											929-24

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Figure 11 - Article 02-16-7

DUPONT - National Rule 5.0										
Each Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat
United States										
615S	614S 616S	1120S 1140S			1125S	1130S 1136S	ChromaBase	12305S	7155S 7165S 7175S 7185S 7195S	7875S 7895S 7895S
615S	614S 616S	1120S 1140S			1125S	1130S 1136S	Chroma Premier	12305S	7155S 7165S 7175S 7185S 7195S	12305S 12375S 12385S
Canada										
810R	815R	1120S 1140S			125S	1029R 1055R	ChromaBase	12305S	7155S 7165S 7175S 7185S 7195S	8570S 8590S
810R	815R	1120S 1140S			125S	1029R 1055R	Chroma Premier	12305S	7155S 7165S 7175S 7185S 7195S	12365S 12375S 12385S
Plastics										
Adhesion Promoter	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Flex Agent
United States										
2322a			2340S		12305S	1075S 12365S	ChromaBase	12305S	7155S 7165S 7175S 7185S 7195S	7875S 7895S 7895S
Canada										
800R			2340S		12305S	12365S	ChromaBase	12305S	7155S 7165S 7175S 7185S 7195S	8570S 8590S
DUPONT - National Rule 3.5/4.5										
Each Primer	Activator	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Flex Agent
United States										
2540S Epoxy DTM Primer	2505S DTM Activator	N/A	3240S 2K High Build Primer		3205S	N/A	ChromaBase	12305S	7155S 7160S 7165S 7185S	ChromaClear 2.1 Reducer 2185S
1305S Vinyl Wash Primer	1306S Vinyl Wash Activator	N/A	3240S 2K High Build Primer		2K High Build Primer Activator 2K High Build Primer Activator	N/A	ChromaBase	12305S ChromaPremier Activator	7155S Chroma System BaseMaker	ChromaClear 2.1 Low Emission Activator
Plastics										
Plastic Wash	Adhesion Promoter	Thinner	Primer Surface	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Flex Agent
United States										
2318S Plastic Prep.	2322S Plastic Adhesion Promoter	N/A	2340S 2K High Build Primer Flex Adhesive Sealer		12305S ChromaPremier Activator	12305S ChromaPremier Reducer	ChromaBase	12305S ChromaPremier Activator	7155S 7160S 7165S 7185S 7195S	ChromaClear 2.1 Low Emission Activator ChromaClear 2.1 Reducer Chroma System BaseMaker

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Figure 12 - Article 02-16-7

AUTOCOLOR® National Rule												
Elch Primer	Activator	Thinner	Primer Surfacer	Sealer	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
North America P565-713	P275-210		P565-693	P565-357/358	P100-2020	P210-796	P850-1691	P422-xxx	P210-796	P850-1691	P190-643	P850-1691
			Or P565-510/511	Or P565-3011/ 3015		P210-798	P850-1692		P210-856	P850-1692		P850-1692
			Or P110-5000			P210-798	P850-1693		P210-857	P850-1693		P850-1693
Europe/Other P565-713	P275-210		P565-693	P565-357/358	P100-2020	P210-796	P850-1692	P422-xxx	P210-796	P850-1692	P190-620	P850-1691
			Or P565-510/511	Or P565-3011/ 3015		P210-798	P850-1693	Or P565-2018	P210-798	P850-1693		P850-1692
			Or P110-5000			P210-798	P850-1694		P210-798	P850-1694		P850-1694
Plastics												
Primer	Activator	Thinner	Primer Surfacer	Sealer	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
North America P572-2001	P275-210	P850-1775	P565-693	P565-357/358	P100-2020	P210-796	P850-1691	P422-xxx	P210-796	P850-1691	P190-643	P850-1691
			Or P565-510/511	Or P565-3011/ 3015		P210-798	P850-1692		P210-856	P850-1692		P850-1692
			Or P110-5000			P210-798	P850-1693		P210-857	P850-1693		P850-1693
Europe/Other P572-2001			P565-693	P565-357/358	P100-2020	P210-796	P850-1692	P422-xxx	P210-796	P850-1691	P190-620	P850-1691
			Or P565-510/511	Or P565-3011/ 3015		P210-798	P850-1693	Or P565-2018	P210-798	P850-1692		P850-1692
			Or P110-5000			P210-798	P850-1694		P210-798	P850-1694		P850-1694
AUTOCOLOR® Rule 4.5												
Elch Primer	Activator	Thinner	Primer Surfacer	Sealer	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
P565-713	P275-210	P850-1775	P565-5201/5205	P565-3111/3115		P210-5375	P850-1775	P422-xxx	P210-5375	P850-1691	P190-6530	P850-1691
			Or P110-5000				P850-1692			P850-1692		P850-1692
							P850-1693			P850-1693		P850-1693
P572-2001			P565-5201/5205	P565-3111/3115		P210-5375	P850-1691	P422-xxx	P210-5375	P850-1691	P190-6530	P850-1691
			Or P110-5000				P850-1692			P850-1692		P850-1692
							P850-1693			P850-1693		P850-1693
Plastics												
Primer	Activator	Thinner	Primer Surfacer	Sealer	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
P572-2001	P275-210	P850-1775	P565-5201/5205	P565-3111/3115		P210-5375	P850-1775	P422-xxx	P210-5375	P850-1691	P190-6730	P850-1691
			Or P110-5000				P850-1692			P850-1692		P850-1692
							P850-1693			P850-1693		P850-1693
P572-2001			P565-5201/5205	P565-3111/3115		P210-5375	P850-1691	P422-xxx	P210-5375	P850-1691	P190-6730	P850-1691
			Or P110-5000				P850-1692			P850-1692		P850-1692
							P850-1693			P850-1693		P850-1693
AUTOCOLOR® Rule 3.5												
Elch Primer	Activator	Thinner	Primer Surfacer	Sealer	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
P565-713	P275-210	P850-1775	P565-5201/5205	P565-3111/3115		P210-5375	P850-1775	P422-xxx	P210-5375	P850-1691	P190-6730	P850-1691
			Or P110-5000				P850-1692			P850-1692		P850-1692
							P850-1693			P850-1693		P850-1693
P572-2001			P565-5201/5205	P565-3111/3115		P210-5375	P850-1691	P422-xxx	P210-5375	P850-1691	P190-6730	P850-1691
			Or P110-5000				P850-1692			P850-1692		P850-1692
							P850-1693			P850-1693		P850-1693
Plastics												
Primer	Activator	Thinner	Primer Surfacer	Sealer	Flex Agent	Activator	Thinner	Basecoat	Activator	Thinner	Clearcoat	Flex Agent
P572-2001	P275-210	P850-1775	P565-5201/5205	P565-3111/3115		P210-5375	P850-1775	P422-xxx	P210-5375	P850-1691	P190-6730	P850-1691
			Or P110-5000				P850-1692			P850-1692		P850-1692
							P850-1693			P850-1693		P850-1693
P572-2001			P565-5201/5205	P565-3111/3115		P210-5375	P850-1691	P422-xxx	P210-5375	P850-1691	P190-6730	P850-1691
			Or P110-5000				P850-1692			P850-1692		P850-1692
							P850-1693			P850-1693		P850-1693

TB-6724-A

TB-6724-A

Figure 13 - Article 02-16-7

ACTION

The materials listed in the Figures 1-13, are approved paint systems for refinishing service parts as well as repair of steel and plastic OEM paint systems.

OTHER APPLICABLE ARTICLES: 98-18-2

WARRANTY STATUS: INFORMATION ONLY

OASIS CODES: 106000

