

“E” Clutch

(“Overdrive” or “4-5-6” Clutch)



Instruction Sheet

Kit Contents and Clutch Pack Stack-Up



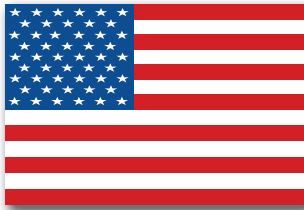
6R80 / 6HP26 Stage 2 Performance Kit

www.exedyusa.com

<u>Qty</u>	<u>Description</u>	<u>Clearance</u>
(1)	Factory top plate (reuse original - replace if necessary)	.025" - .065"
(1)	.118" (3.0 mm) Steel Apply Plate (install first, in bottom of pack)	
(8)	.063" (1.6 mm) Steel mating plates (Small diameter)	
(9)	.063" (1.6 mm) Performance frictions (Small diameter)	

“E” Clutch - Note:

Discard original wavy/cushion plate as it is no longer required when using this EXEDY Stage 2 Performance Kit



Made in USA

Engineered. Developed. Tested.

Proven.

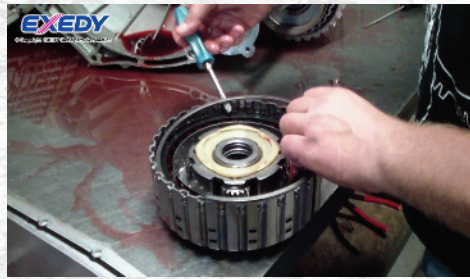
www.exedyusa.com

Kit Contents

<u>Qty</u>	<u>Description</u>
(23)	.068" (1.73 mm) Steel mating plates (Large OD)
(4)	.080" (2.03 mm) Steel mating plates (Large OD)
(1)	.118" (3.00 mm) Steel Apply plate (Large OD)
(1)	.118" (3.00 mm) Steel Apply Plate (Small OD)
(8)	.063" (1.60 mm) Steel mating plates (Small OD)
(27)	.063" (1.60 mm) Performance frictions (Large OD)
(9)	.063" (1.60 mm) Performance frictions (Small OD)
(3)	.092" (2.34 mm) Retaining rings

Video showing basic procedures: www.exedyusa.com/tech_videos
Click on “Components and Function”

“A” Clutch



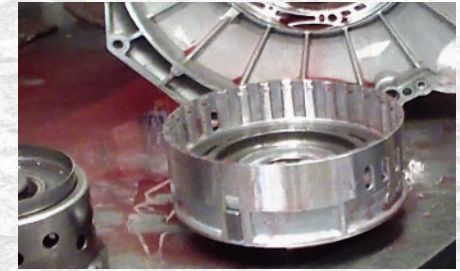
(“Forward” or “1-2-3-4” Clutch)

Qty	Description	Clearance
(1)	.092” (2.34 mm) Retaining ring	.030” - .055”
(1)	Factory top plate (reuse original - replace if necessary)	
(4)	.068” (1.73 mm) Steel mating plates	
(3)	.080” (2.03 mm) Steel mating plates	
(1)	Factory wave/cushion plate (reuse original, replace if necessary)	
(7)	.063” (1.6 mm) Performance frictions	

“A” Clutch - Note:

Always stack thicker steels closest to the **center of the clutch pack**, as this is where the **majority** of the heat is generated.

“C” Clutch



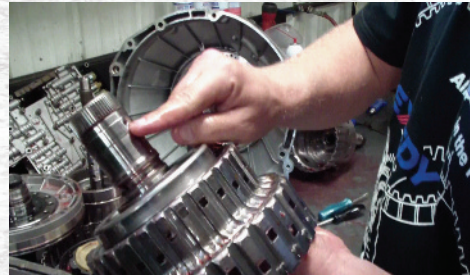
(“Intermediate” or “2-6” Clutch)

Qty	Description	Clearance
(1)	.092” (2.34 mm) Retaining ring	.035” - .075”
(1)	Factory top plate (reuse original - replace if necessary)	
(1)	.118” (3.00 mm) Steel apply plate (install first, replaces wavy & first steel)	
(7)	.068” (1.73 mm) Steel mating plates	
(1)	.080” (2.03 mm) Steel mating plate (optional - use to tighten clearance)	
(8)	.063” (1.60 mm) Performance frictions	

“C” Clutch - Note:

Discard original wavy/cushion plate as it is no longer required when using this EXEDY Stage 2 Performance Kit

“B” Clutch



(“Direct” or “3-5-R” Clutch)

Qty	Description	Clearance
(1)	.092” (2.34 mm) Retaining ring	.035” - .070”
(1)	Factory top plate (reuse original - replace if necessary)	
(7)	.068” (1.73 mm) Steel mating plates	
(7)	.063” (1.60 mm) Performance frictions	

“B” Clutch - Note:

Discard original wavy/cushion plate as it is no longer required when using this EXEDY Stage 2 Performance Kit

“D” Clutch

(“Low / Reverse” in bottom of case)

Qty	Description	Clearance
(1)	Factory apply plate (bottom, reuse original - replace if necessary)	.035” - .075”
(1)	Factory wavy/cushion (reuse original - replace if necessary)	
(5)	.068” (1.73 mm) Steel mating plates	
(5)	.063” (1.60 mm) Performance frictions	