2018 Ford Mustang V8-5.0L

Vehicle > Technical Service Bulletins

SCRATCHES ON LUGGAGE COMPARTMENT LID MOULDING BETWEEN THE TAIL LIGHTS

TECHNICAL SERVICE BULLETIN
SCRATCHES ON LUGGAGE
COMPARTMENT LID MOULDING
BETWEEN THE TAIL LIGHTS

18-2230 30 July 2018

Model:

Ford	ĺ
2018 Mustang	

Issue: Some 2018 Mustang vehicles may exhibit scratches on the luggage compartment lid moulding, which is the black panel located between the tail lights. Scratches can be polished out of this moulding in order to avoid replacement of the moulding.

Action: Follow the Service Procedure steps to correct the condition.

Warranty Status: Eligible Under Provisions Of New Vehicle Limited Warranty Coverage Warranty/ESP coverage limits/policies/prior approvals are not altered by a TSB. Warranty/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

Labor Times

Description	Operation No.	Time
2018 Mustang: Remove Scratches From Luggage Compartment Lid Molding	MT182230	Actual
Following the Service Procedure		Time

Repair/Claim Coding

Causal Part:	6342528
Condition Code:	70

SERVICE PROCEDURE

- 1. Install a microfiber bonnet onto a Rotunda IRT314A Heavy Duty Polisher And Buffer or equivalent.
- **2.** Apply a small amount of 3M™ Perfect-It™ Rubbing Compound, approximately 31.75 mm (1.25 in) diameter, to the bonnet. Before turning on the buffer, touch the bonnet to the scratched area of the moulding to transfer the rubbing compound onto the moulding.
- **3.** Using the buffer, work from left to right, starting at the top of the moulding and working towards the bottom. Make sure the buffer has touched the entire surface of the part.
- (1). Note: For deeper scratches, repeat Step 3 as needed.

- 4. Using a microfiber cloth, wipe off any residue.
- **5.** Repeat Steps 2 through 4 using 3M[™] Perfect-It[™] Machine Polish, using a new microfiber bonnet on the buffer.
- **6.** Repeat Steps 2 through 4 using 3M[™] Perfect-It[™] Ultrafine Machine Polish, using a new microfiber bonnet on the buffer.

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